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PAINT IDENTIFICATION

PAINT PROCESS

Metallic and mica colors are base coat/clear coat. All non-metallic colors are single stage.

PAINT CODE IDENTIFICATION

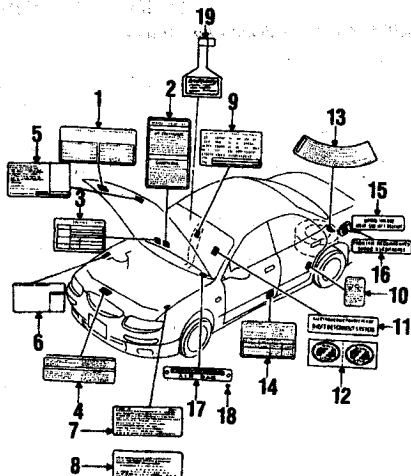
Paint codes located on drivers lock pillar.

PART NOTES

NOTES

Mazda advises that prices, availability, and specifications of items vary from time to time and by GEOGRAPHICAL area, and are subject to change without notice.

INFORMATION LABELS



5413890

OVERLAP OPERATIONS

Install all labels.....95-01 0.3

PARTS AND R&R OPERATIONS

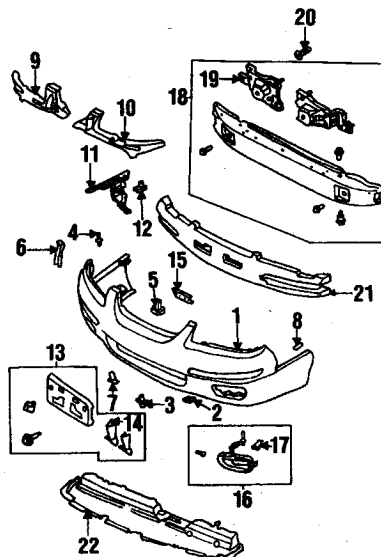
LABELS

Caution label				
1 bolt	95	1.60%	0.2=	KL01 69 082A
	96-01	1.60%	0.2=	KL01 69 082B
2 AC	95-01	3.10%	0.2=	TA01 61 439
3 oil	95-99	2.70%	0.2=	TA01 69 D21A
4 fan	95-01	2.70%	0.2=	KL01 15 031
Emission label				
2.3 liter	95	3.20%	0.2	TAY2 69 036
	96-97	6.20%	0.2	TB50 69 036
	98	6.20%	0.2	TC35 69 036
	99	6.20%	0.2	TC46 69 036
	00-01	6.20%	0.2	TC46 69 036A
2.5 liter	95	3.20%	0.2	TAY1 69 036
	96-97	6.20%	0.2	TB48 69 036
	98	6.20%	0.2	TC35 69 036
	99	6.20%	0.2	TC44 69 036
	00	6.20%	0.2	TC46 69 036A
Vacuum diagram				
2.3 liter	95	4.70%	0.2	TA16 69 044A
	96-97	4.70%	0.2	TC22 69 044
	98-99	4.70%	0.2	TB96 69 044
	00-01	4.70%	0.2	TC46 69 044
Battery label				
7 information	95-01	1.60%	0.2	FA03 69 C72A

8 warning	95-01	4.5%	0.2	FA01 69 064A
Info label				
9 vehicle specs	95-01	4.75%	0.2=	BO01 69 D51
10 child security lock	95-97R	2.45%	0.2=	GB1Y 72 301
	98-97L	2.45%	0.2=	GB1Y 73 301
11 anti theft	95-01	4.35%	0.2=	FB03 69 201
12 anti theft radio	95-97	4.35%	0.2=	NA01 68 201
Tire info label				
13 temporary spare	95-01	6.60%	0.2=	TA01 69 074B
14 tire specification				
2.3 liter	95-97	2.70%	0.2=	TA17 69 014A
	98	6.20%	0.2=	TC35 69 036
	99-01	2.70%	0.2=	TC46 69 014
2.5 liter	95-97	2.70%	0.2=	TA01 69 014A
	98	2.45%	0.2=	TC35 69 014
	99-00	2.70%	0.2=	TC44 69 014
Fuel label				
15 unleaded fuel	95-97	1.35%	0.2=	UB40 69 C61
	98-01	3.85%	0.2	TA16 69 065
16 premium fuel	95-01	3.85%	0.2=	TA16 69 065
warning	95-01	2.25%	0.2	BC1M 69 D61
17 Air bag label	95-01	3.60%	0.2=	NA01 69 068A
18 rivet	95-97	D		9025 73 208B
Label				
air bag caution	95-01	1.75%	0.2=	BG1R 57 K93A

PARTS: Order by VIN number. LABOR: Time is for application of first label. See OVERLAP OPERATIONS for multiple labels.

† LABOR: Time is for application of first label. See OVERLAP OPERATIONS for multiple labels.

FRONT BUMPER
1995-00

5413010

R&R bumper
add for fog lamps.....95-00 0.5

OVERHAUL OPERATIONS

O/H bumper Assy.....95-00 3.4

R&I OPERATIONS

R&I bumper Assy.....95-00 1.5

PARTS AND R&R OPERATIONS

BUMPER & COMPONENTS

1 bumper cover	(p.2.7) 95-96	298.50*	3.4	TA01 69 091G J
type 1	(p.2.7) 97-00	298.50#	3.4	TB15 50 031
type 2	(p.2.7) 97-00	298.50#	3.4	TB15 50 031B J
type 3	(p.2.7) 98-00	298.50#	3.4	TC44 50 031
2 nut	95-00	1.10%		H200 50 039
3 screw	95-00	1.75%		CL21 50 034
4 rivet	95-00	.45%		9025 73 205
5 clip	95-98	2.00		TO01 50 EB1B
	99	3.20		TA01 50 EB1A
6 plate	95-00R	12.50		TA01 50 1A0
	95-00L	12.50		TA01 50 1B0
7 insert	95-99	4.95%		TA01 50 102A
8 seal	95-98	1.10%		TO01 50 068
9 lower bracket	95-00R	26.35		TA01 50 151C
	95-00L	26.35		TA01 50 161C
10 Guard	95-00R	21.85		TA01 50 120C
	95-00L	21.85		TA01 50 130C
12 grommet				
front	95-00	1.50%		TA01 50 025
rear	95-00R	1.50%		TA01 50 021
	95-00L	1.50%		TA01 50 022
13 license bracket	95-00	54.45	0.3=	TA01 50 170A
14 cap	95-97	4.95%		TA01 50 101
15 bracket	95-00	4.70		TA01 50 0N1
16 hole cover	(p.5) 95-00R	50.20		TA02 50 C10C
	(p.5) 95-00L	50.20		TA02 50 C20C
17 clip				
type 1	95-00	3.20%		TA01 50 EB1A
type 2	95-00R	3.20%		TA01 50 EB2A
	95-00L	3.20%		TA01 50 EB3A
18 Reinforcement	95-00	323.80*	3.4	TA01 50 070C
19 stay	95-97R	74.30@		HG30 50 080
	95-97L	74.30@		HG30 50 090
	98-00R	65.45@		TA01 50 080B
	98-00L	65.45@		TA01 50 080B
20 pin	95-00	4.25		GA5R 50 1K5
21 Energy absorber	95-00	75.70*	3.4	TA01 50 111
22 Under cover	95-00	73.85%	0.3	TA01 50 060

PARTS: Use type 1 for paint colors; black, excellent green and indigo blue. Use type 2 for all other paint colors and type 3 for two tone body color. LABOR: Time is for overhaul.

† LABOR: Included in overhaul.

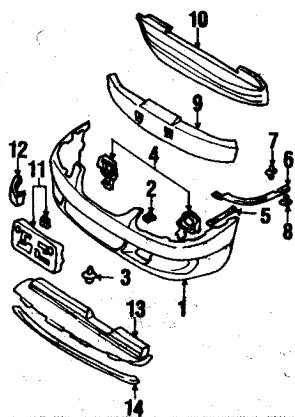
‡ PARTS: Part is included with license bracket.

§ PARTS: Part is included with hole cover.

¶ PARTS: Part is included with reinforcement.

* LABOR: Time is for overhaul.

**FRONT BUMPER
2001**



5413015

R&R bumper
add for fog lamps .01 0.5

OVERHAUL OPERATIONS
O/H bumper assy .01 3.4

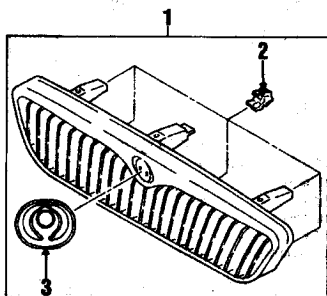
R&I OPERATIONS
R&I bumper assy .01 1.5

**PARTS AND R&R OPERATIONS
BUMPER & COMPONENTS**

1 Bumper cover					
paint.....(p2.7)	01	298.50	3.4	TC86 50 031C AA	
2-tone paint.....(p2.7)	01	320.65#	3.4	TC87 50 031C AA	
2 nut.....	01	1.35#		B455 56 135	
3 fastener.....	01	1.25#		G07A 50 EA1	
4 Cover plate.....	01	4.95		T060 50 101A	
L.....	01	4.95		T060 50 102A	
R.....	01	4.35#		T060 50 098	
5 Seal strip.....	01			T060 60 010	
6 Retainer.....	01			T060 60 010	
L.....	01			T060 60 010	
R.....	01			T060 60 010	
7 screw.....	01	1.50#		C008 50 025Z	
8 grommet.....	01			TA01 50 022	
9 Energy absorber.....	01	75.70#	3.4	T060 50 111	
10 Reinforcement.....	01	202.05#	3.4	T060 50 070A	
11 License bracket.....	01	54.45	0.3	TC86 50 170A	
12 Tow brkt cover.....	01			T060 50 A10	
13 Under cover.....	01	73.85	0.3	TA01 50 060	
14 Air deflector.....	01	63.20	0.3	TA04 50 AS1A	

LABOR: See Guide To Estimating pages for addition to paint time.
LABOR: Included in overhaul.
LABOR: Time is for overhaul.

**GRILLE
1995-00**



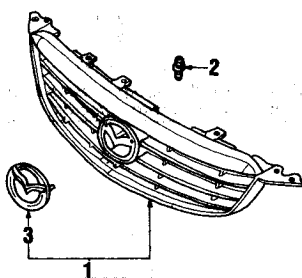
5413050

**PARTS AND R&R OPERATIONS
GRILLE & COMPONENTS**

1 Grille assy.....	95-97	172.05	0.4=	TA05 50 710	
98		172.05	0.4	T032 50 710A	
99-00		194.65	0.4	T043 50 710	
2 clip.....	95-00	1.10#		B082 50 715	
3 Emblem.....	95-97	21.45#	0.2	CA01 51 731A	
98		18.70#	0.2	T032 51 731A	
99-00		#		SEE FOOTNOTE	

PARTS: Part is included in grille assembly.

**GRILLE
2001**



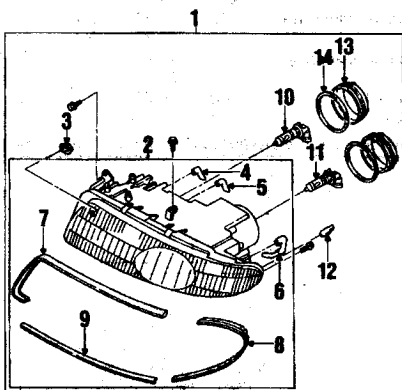
5413055

**PARTS AND R&R OPERATIONS
GRILLE & COMPONENTS**

1 Grille assy.....	01	0.4	TA06 05 0710 A	
2 rivet.....	01	1.85#	UB39 50 795	
3 Emblem.....	01	10.70#	SA1A 51 731A	

PARTS: Part is included in grille assembly.

FRONT LAMPS



5413020

ADD IF REQUIRED

Aim headlamps..... 95-96 0.5

R&I OPERATIONS

R&I headlamp assy

one side..... 95-96R 0.8

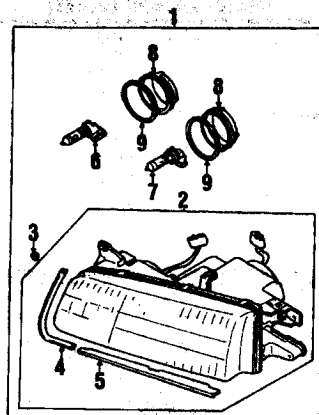
both sides..... 95-96L 1.1

95-96 1.5

**PARTS AND R&R OPERATIONS
HEADLAMP COMPONENTS**

1 Headlamp assy.....	95-96R	444.65	1.0	8B7B 51 030	
95-96L		461.10	1.3	8B7B 51 040	
2 Lens & housing.....	95-96R	350.00#	1.2	TA01 51 03XC	
95-96L		350.00#	1.4	TA01 51 04XC	
3 fastener.....	95-96B	2.25#		TD01 51 081	
Tube					
upper.....	95-96B	2.45#		TD01 51 069	
inner.....	95-96B	3.60#		TD01 51 0K3	
center.....	95-96B	3.60#		TD01 51 0K7	
side.....	95-96B	3.60#		TD01 51 0K7	
Protector					
upper.....	95-96R	17.00#		TD01 51 0M6	
95-96L		17.00#		TD01 51 0M6	
lower.....	95-96R	17.00#		TD01 51 0M5	
95-96L		17.00#		TD01 51 0M5	
9 lower.....	95-96B	6.75#		TD01 51 0N7	
Bulb					
10 high beam.....	95-96B	16.20#	0.3=	0000 11 900S	
11 low beam.....	95-96B	16.20#	0.3=	0000 11 900S	
12 signal & park.....	95-96B	.55#	0.2=	0808 13 0194	
13 Socket cover.....	95-96B	12.50#		TD01 51 0B1	
14 gasket.....	95-96B	4.50#		GA2K 51 0B2	

PARTS: Part is included in headlamp assembly.
PARTS: Part is included with lens & housing.



5413025

HEADLAMP COMPONENTS

1997-99

ADD IF REQUIRED

Aim headlamps..... 97-00 0.5

R&I OPERATIONS

R&I headlamp assy

one side..... 97-00R 0.8

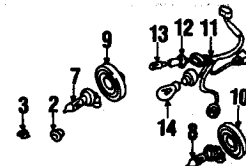
both sides..... 97-00L 1.1

97-00 1.5

PARTS AND R&R OPERATIONS

1 Headlamp assy.....	97-00R	352.00	1.0	TB94 51 030C	
97-00L		352.00	1.3	TB94 51 040C	
2 Lens & housing.....	97-00R	352.00#	1.2	TB94 51 03XC	
97-00L		352.00#	1.4	TB94 51 04XC	
3 fastener.....	98-00B	2.25#		TD01 51 081	
Protector					
4 inner.....	97-00R	20.00#		TA04 51 0M5	
97-00L		17.00#		TA04 51 0M5	
5 lower.....	97-00R	17.00#		TA04 51 0M5	
97-00L		17.00#		TA04 51 0M5	
Bulb					
6 high beam.....	97-00B	15.20#	0.3	0000 11 900S	
97-00L		15.20#	0.3	0000 11 900S	
8 Socket cover.....	97-00B	16.50#		GA2K 51 0B1	
97-00L		16.50#		GA2K 51 0B2	

PARTS: Part is included in headlamp assembly.
PARTS: Part is included with lens & housing.



5413045

HEADLAMP COMPONENTS

2001

ADD IF REQUIRED

Aim headlamps..... 01 0.5

R&I OPERATIONS

R&I headlamp assy

one side..... 01 R 0.8

both sides..... 01 L 1.1

01 1.5

PARTS AND R&R OPERATIONS

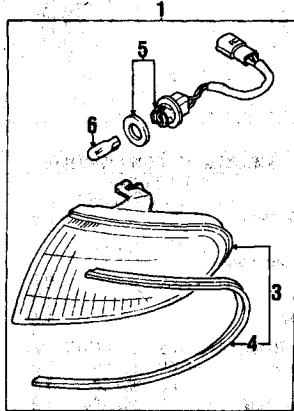
1 Headlamp assy.....	01 R	538.70	1.0	TC86 51 0K0E	
01 L		538.70	1.3	TC86 51 0L0E	
2 fastener.....	01 B	2.25#		T060 51 0B1	
3 clip.....	01	1.35#		FB01 50 133C	
Protector					
4 upper.....	01 R	15.45#		T060 51 0M5A	
01 L		15.45#		T060 51 0M5A	
5 outer.....	01 R	5.95#		T060 51 0M7A	
01 L		5.95#		T060 51 0M7A	

CONTINUED

FRONT LAMPS (CONT)

6	lower	01	B	5.00#		T060 51 0M6
6	Bulb					
7	high beam	01	B	15.20#	0.3	0000 11 9005
8	low beam	01	B	15.20#	0.3	0000 11 9006
	Socket cover					
9	high beam	01		19.60		T061 51 0A1
10	low beam	01		12.50		T060 51 0A1
	Socket					
11	high beam	01		8.35		T061 51 0B4
12	low beam	01		77.95		TC86 51 0B4
13	Bulb	01		.55		0000 11 0194
14	Bulb	01		3.85		9970 13 210Y

PARTS: Part is included in headlamp assembly.

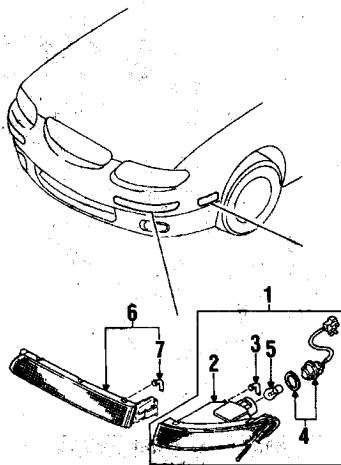


5413027

PARK LAMPS

1	Park lamp Assy	97-00R	171.90	0.3	88T1 51 080A
		97-00R	171.90	0.3	88T1 51 100A
2	fastener	97-00B	1.35		G563 51 025
3	Lens & housing	97-00R	142.95#	0.3	TA04 51 08XB
		97-00L	129.95#	0.3	TA04 51 10XB
4	Protector	97-00R	6.50#		TA04 51 085
		97-00L	6.50#		TA04 51 105
5	Socket & wire	97-00B	20.20#		TA04 51 084
6	Bulb	97-00B	.55#	0.2	0000 11 0194

PARTS: Part is included in Park lamp assembly.
1 PARTS: Part is included with lens & housing.



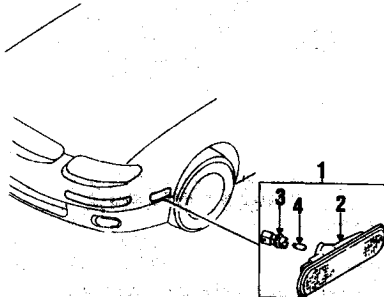
5413030

SIGNAL LAMPS

1	Signal lamp Assy	95-96R	126.30	0.4=	TA01 51 350B
		95-96L	126.30	0.4=	TA01 51 360B
		97-98R	77.30	0.4	TB94 51 350
		97-98L	77.30	0.4	TB94 51 360
		99-00R	126.30	0.4	TC44 51 350A
		99-00L	126.30	0.4	TC44 51 360A
2	Lens & housing	95-96R	126.90#		T001 51 35XA
		95-96L	126.90#		T001 51 36XA
		97 R	126.90#		TA01 51 35X
		97 L	126.90#		TA01 51 36X
		98 R	126.90#		TA01 51 35X
		98 L	126.90#		TA01 51 36X
		99-00R	126.90#		TA04 51 35XA
		99-00L	126.90#		TA04 51 36XA
3	tube	95-00B	1.75#		NA01 51 069
4	Socket & wire	95-96B	21.60#		T001 51 36XA

5	Bulb	97-00B	21.60#		T001 51 36A
6	Reflector	95-00	3.35#		9970 17 270
		95-98R	77.10		T001 51 35Y
		95-98L	77.10		T001 51 36Y
		99-00R	77.10		T043 51 35YA
		99-00L	77.10		T043 51 36YA
7	tube	95-00	1.75#		NA01 51 069

PARTS: Part is included in Signal lamp assembly.
1 PARTS: Part is included with reflector.

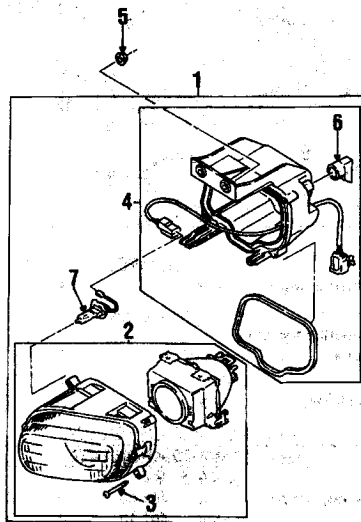


5413035

SIDE MARKER LAMPS

1	Side marker lamp	95-00R	33.30	0.4=	TA01 51 5E0B
		95-00L	33.30	0.4=	TA01 51 5F0B
2	Lens & housing	95-00R	21.75#		TA01 51 5E1B
		95-00L	20.10#		TA01 51 5F1B
3	Socket	95-00B	10.85#		NA01 51 5E2
4	Bulb	95-00B	.55#		0000 11 0194

PARTS: Part is included in Side marker lamp assembly.



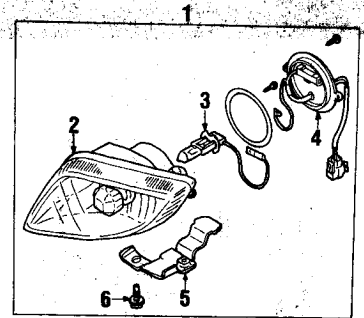
5413040

FOG LAMPS

1995-00 OVERLAP OPERATIONS

R&R fog lamps	both sides	95-00	#	2.4	
1	Fog lamp Assy	95-00R	428.10#	1.2=	TA04 51 680D
		95-00L	428.10#	1.6=	TA04 51 690D
2	Lens & housing	95-00R	171.30#		TA04 51 68ZB
		95-00L	171.30#		TA04 51 69ZB
3	screw	95-00B	2.25#		T002 51 695
4	Housing Assy	95-00R	95.10#		T002 51 68YB
		95-00L	95.10#		T002 51 69YB
5	nut	95-97B	.95		9WAB 00 603
		98-00B	.95		9894 00 603
6	tube	95-00B	3.20#		T002 51 679
7	Bulb	95-00B	13.85#		9970 34 550L

LABOR: Includes headlamp R&R.
1 PARTS: Part is included in fog lamp assembly.
2 PARTS: Part is included with lens & housing.
3 PARTS: Part is included in housing assembly.



5413065

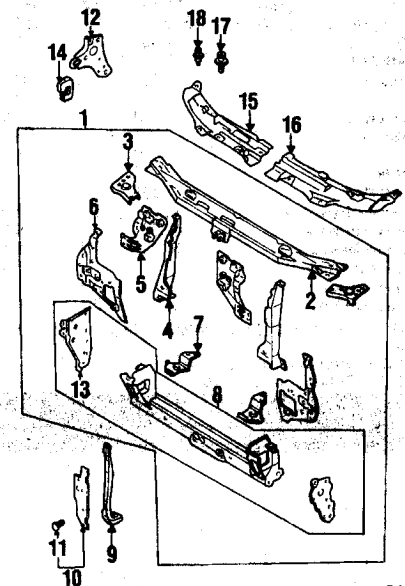
FOG LAMPS

2001 OVERLAP OPERATIONS

R&R fog lamps	both sides	01	0.5	
1	Fog lamp Assy	01 R	199.85	0.3
		01 L	199.85	0.3
2	Lens & housing	01 R	143.40#	
		01 L	143.40#	
3	Bulb	01 B	8.00#	
4	Socket cover	01 B		
5	Bracket	01 R	32.80#	
		01 L	32.80#	
6	screw	01 B		

1 PARTS: Part is included in fog lamp assembly.

COOLING



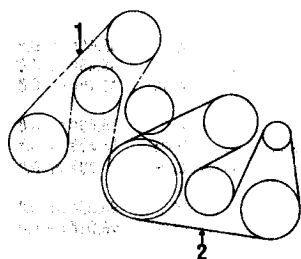
5413060

ADD IF REQUIRED

R&R radiator support	evacuate & recharge	95-01	m	1.4
	refrigerant recovery	95-01	m	0.4
	aim headlamps	95-01		0.5

PARTS AND R&R OPERATIONS

1	Support Assy	(p1.5) 95-00	625.25#	s	7.5	T001 53 100J
		(p1.5) 01	737.35#	s	7.5	T060 53 100D
2	Upper tie bar	(p.5) 95-00	92.80#	s	1.5	T0Y1 53 15YA
		(p.5) 01	92.80#	s	1.5	T0Y0 53 15Y
3	Bracket	95-00R	30.05#			T001 53 110A
		95-00L	30.05#			T001 54 110A
		01 R	30.05#			T060 53 15X
		01 L	30.05#			T060 54 15X
4	Side panel	(p.5) 95-00R	75.55#	s	2.5	T001 53 120
		(p.5) 95-00L	75.55#	s	2.5	T001 54 120
		(p.5) 01 R	78.35#	s	2.5	T060 53 120
		(p.5) 01 L	76.55#	s	2.5	T060 54 120
5	Reinforcement	95-00R	78.70#			T001 53 12XC
		95-00L	78.70#			T001 54 12XD
		01 R	78.70#			T060 53 130
		01 L	78.70#			T060 54 130
6	Support brace	95-01R	40.10#			T001 53 140A



5413102

COOLING (CONT)

BELTS & PULLEYS

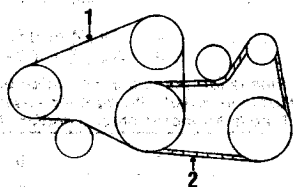
2.3 LITER

OVERLAP OPERATIONS

R&R all belts 95-01 m 0.6

PARTS AND R&R OPERATIONS

Drive belt				
1 P/S & supercharger	95-01	102.85	m 0.6=	KJ02 15 907
2 alternator & AC	95-01	86.95	m 0.6=	KJ02 18 381B



5413103

BELTS & PULLEYS

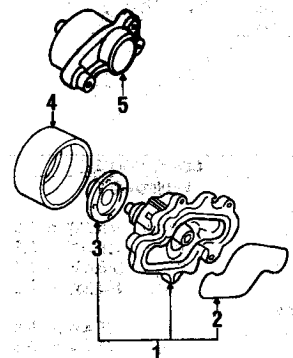
2.5 LITER

OVERLAP OPERATIONS

R&R all belts 95-00 m 0.7

PARTS AND R&R OPERATIONS

Drive belt				
1 P/S & water pump				
Bando	95-00	30.10	m 0.7=	KF33 15 9079 U
Mitsuboshi	99	30.10	m 0.7	KF33 15 9079 U
AC & alternator	95-00	25.60	m 0.6=	KL70 15 9089 U



5413105

WATER PUMP

2.3 LITER

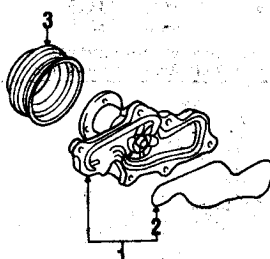
OVERLAP OPERATIONS

R&R wtr pump or pulley
with belt off

deduct 95-01 m 0.3

PARTS AND R&R OPERATIONS

Water pump Assy	95-01	106.60#	m 4.0=	8AK3 15 0108
Gasket	95-01	13.20#		KJ01 15 106A
Hub	95	13.35#		KJ02 15 117
Pulley	95-01	18.00#	m 1.5=	KJ01 15 131
Tensioner	95-01	293.90	m 0.5=	KJ01 15 980C

LABOR: Time is for pump and gasket.
PARTS: Part is included in water pump assembly.
LABOR: R&R also included with water pump R&R.


5413107

WATER PUMP

2.5 LITER

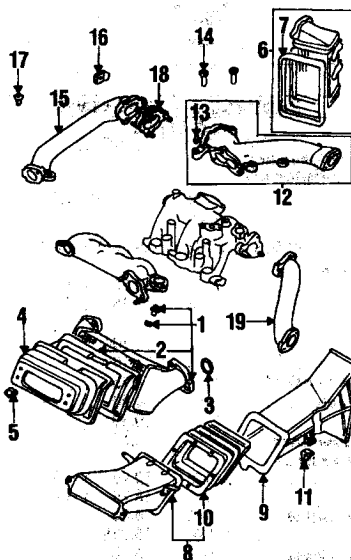
OVERLAP OPERATIONS

R&R wtr pump or pulley
with belt off

deduct 95-00 m 0.3

PARTS AND R&R OPERATIONS

Water pump Assy	95-00	95.95#	m 4.0=	8AK2 15 010
Gasket	95-00	13.20#		KL01 15 106
Pulley	95-00	26.20#	m 1.5=	KL47 15 131

LABOR: Time is for pump and gasket.
PARTS: Part is included in water pump assembly.
LABOR: R&R also included with water pump R&R.


5413240

INTERCOOLER 1997-01

Intercooler				
1 front	97-01	951.15	m 0.3	KJ14 13 5F0
2 front plate	97-01	40.80#		KJ01 13 2K1A
3 bracket	97-01	14.25		KJ14 13 64X
4 rubber seal	97-01	74.05		KJ01 13 554A
5 rivet	97-01	1.35		UB39 45 919
Intercooler				
6 rear	97-01	951.15	m 0.8	KJ14 13 550B
7 rear seal	97-01	40.80#		KJ02 13 2K1
Air duct				
8 front	97-01	88.50		KJ01 13 56Y
9 rear	97-01	52.60		KJ01 13 56Z
10 bracket	97-01	9.25		KJ01 13 64Y
11 insulator	97-01	5.70		JE26 13 363
12 seal	97-01	52.60#		KJ01 13 552
Air pipe				
13 intermediate	97-01	219.80		KJ14 13 24X
14 clip	97-01	15.45		T006 41 671A
15 mount bracket	97-01	15.00		KJ14 13 64YA
16 Connector hose	97-01	27.60		KJ14 13 249A
17 Connector pipe	97-01	146.40		KJ14 13 330A
Gasket				
18 to exhaust manifold	97-01	5.45		KJ02 13 234
19 to connect pipe	97-01	5.45		KJ14 13 234
20 to intake manifold	97-01	5.35		KJ01 13 502

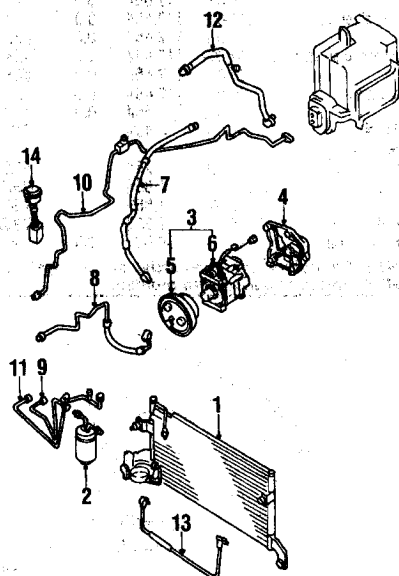
PARTS: Part is included with intercooler.
PARTS: Part is included with front air duct.

INTERCOOLER 1995-96

Intercooler				
1 front				
to 3/95	95	951.15	m 0.3=	KJ01 13 5F0B
from 3/95	95-96	951.15	m 0.3	KJ01 13 5F0C
2 plate	95-96	40.80#		KJ01 13 2K1
3 o-ring	95-96	9.75		KJ01 13 248
4 seal	95-96	74.05		KJ01 13 554A
5 rivet	95-96	1.35		UB39 45 919
Intercooler				
6 rear				
to 3/95	95	951.15	m 0.6=	KJ01 13 550
from 3/95	95-96	951.15	m 0.6	KJ01 13 550A
7 plate	95-96	40.80#		KJ02 13 2K1
Air duct				
8 front	95-96	88.50		KJ01 13 56Y
9 rear	95-96	52.60		KJ01 13 56Z
10 seal	95-96	74.05#		KJ01 13 554A
11 bracket	95-96	9.25		KJ01 13 64Y
Air pipe				
center	95-96	219.80	m 1.2=	KJ01 13 24XE
13 pin	95-96	5.25#		KJ01 13 718
14 seal	95-96	4.95		KL01 10 243A
Air pipe				
right	95-96	164.90	m 0.8=	KJ01 13 330XA
16 clip	95-96	15.45		T006 41 671A
17 seal	95-96	2.70		FS01 10 237A
18 mount	95-96	105.35		KJ01 13 2E9
Air pipe				
left	95-96	146.40	m 0.8=	KJ01 13 330A

PARTS: Part is included with intercooler.
PARTS: Part is included with front air duct.
PARTS: Part is included with center air pipe.

AIR CONDITIONER & HEATER



5413110

SPECIAL CAUTION

This vehicle uses R134 refrigerant in the AC system. Extra care must be observed when servicing this type of system. R12 refrigerant **MUST NOT** be used. See manufacturers service manual for specific repair procedures.

REFRIGERANT CAPACITIES

R134

1.65 LBS

ADD IF REQUIRED

With any operation requiring a refrigerant line disconnect, add AC service, i.e. evacuate, recharge and test for leaks. Add for refrigerant cost.

AC Service

evacuate & recharge	95-01	m	1.4
refrigerant recovery	95-01	m	0.4

OVERLAP OPERATIONS

R&R both AC hoses

with condenser off	95-01	† m	1.8
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R&R compressor

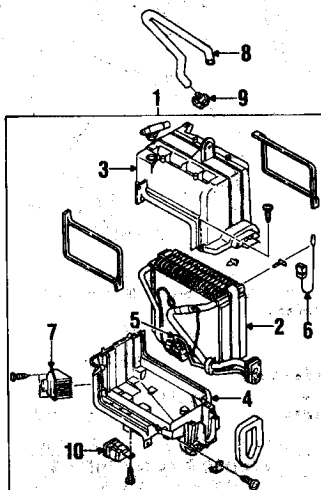
with belt off	95-01	m	0.3
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PARTS AND R&R OPERATIONS

CONDENSER, COMPRESSOR & LINES

1 Condenser	95-01	671.40	@m	2.0=	T001 61 480B
	01		@m	2.0	T001 61 482
2 Dehydrator	95-01	183.05	m	1.8=	T001 61 501
3 Compressor assy	95-01	991.40	m	1.2=	T006 61 450F
2.3 liter	95	950.30	m	1.2=	TAY4 61 450
2.5 liter	96-98	950.10	m	1.2	T002 61 450C
	99-00	2154.95	m	1.2	TC44 61 450
4 mount bracket	95-98	160.30	#m	1.0=	KL05 15 811A
5 Clutch	95-01	394.20	m	1.5=	T006 61 L10
2.3 liter	95-98	594.20	m	1.5=	T002 61 L10
2.5 liter	99-00	819.35	m	1.5	TC44 61 L20
6 Compressor	95-98	1219.10	m	1.5=	GC3N 61 K00C
2.3 liter	99-01	1219.10	m	1.5	GC3N 61 K00C
2.5 liter	99-00	1355.80	m	1.5	TC44 61 K00
7 Suction hose	95-01	186.30	m	1.2=	T006 61 480B
2.3 liter	95-98	186.30	m	1.2=	T001 61 480A
2.5 liter	99-00	150.15	m	1.2	TC44 61 462B
8 Pressure hose	95	192.65	m	0.7=	T006 61 4G0C
2.3 liter	96-01	192.65	m	0.7	T006 61 4G0J
2.5 liter	95-97	192.65	m	0.7=	T001 61 4G0C
	98	171.80	m	0.7	T003 61 4G0D
	99-00	171.80	m	0.7=	TC44 61 461
9 Pipe	95-01	95.80	m	1.5=	T001 61 468C
at dehydrator	95-01	170.05	m	1.5=	TA16 61 46XA
10 at evaporator	95-00	190.65	m	1.5=	TC33 61 46X
2.3 liter	95-96	86.60	m	1.3=	T003 61 467B
2.5 liter	97-01	86.60	m	1.3	T003 61 467D
11 condenser to hose	95	65.05	m	1.2=	TA16 61 468D
2.3 liter	96-01	65.05	m	1.2	TA16 61 468D
2.5 liter	96	78.60	m	1.2=	T001 61 468C
	96-00	65.05	m	1.2	T001 61 468D

Air temp sensor	95-01	47.38	m	0.3=	T001 61 468D
Headlight sensor	95-01	61.10	m	0.5=	T001 61 468D
LABOR: Time includes R&R radiator. # PARTS: Part is included in compressor assembly. LABOR: Time includes R&R compressor. LABOR: Time includes R&R compressor. # PARTS: Part is included in compressor assembly. LABOR: Time is for R&R of both hoses/ pipes attached to condenser.					



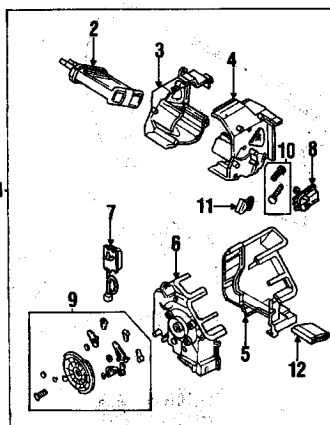
5413120

EVAPORATOR COMPONENTS

1 Evaporator assy	95-98	812.75	m	1.3=	TA01 61 S20D
	99-01	1329.10	m	1.3	TA01 61 S20E
2 Case	95	530.15	m	1.5=	TA01 61 J10A
to 4/94	95-01	530.15	m	1.5	TA01 61 J10B
3 Case	95	56.70	#		TA01 61 J01
upper	95-01	56.70	#		TA01 61 J01A
from 4/94	95-01	56.70	#		TA01 61 J02
4 lower	95-01	106.95	m	1.5=	TA01 61 J14
5 Expansion valve	95-01	15.20	m	1.4	TA05 61 J22A
6 Sensor	95-99	123.80	#		T001 61 769
7 Transistor	00-01	56.85	#		GE4V 61 B15
8 Air hose	95-01	28.55	#		TA01 61 756
9 Temp sensor	95-01	50.60	#		TA01 61 757B
10 Relay	95-96	112.65	#		HG30 61 690
	97-01	34.60	#		GS18 61 691

PARTS: Part is included in evaporator assembly.

† LABOR: Includes evaporator assembly R&L.



5413130

HEATER COMPONENTS

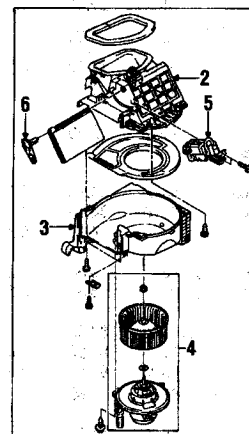
1 Heater assy	95	737.85	m	3.5=	TA01 61 130C
to 7/94	95-00	796.95	m	3.5	TA02 61 130B
from 7/94	01		m	3.5	TA02 61 130E
2 Core	95-01	310.35	m	3.8=	TA01 61 A10
3 Case	95-01	52.70	m	4.3=	TA01 61 A02
front	95-01	52.70	m	4.3=	TA01 61 A01
rear	95-01R	52.70	m	4.3=	TA01 61 A03
side	95-01L	52.70	m	4.3=	TA01 61 A04
4 Actuator	95-01	175.80	m	0.8=	TA01 61 A70
mode	95-01	175.80	m	0.8=	TA01 61 A80
5 temperature	95-01	175.80	m	0.8=	TA01 61 A80

Link assy	95-01	77.95	m	0.8=	TA01 61 A30
mode	95-99	41.85	#		T002 61 A20A
10 temperature	00-01	41.85	#		T002 61 A20A
11 Temp sensor	95-99	35.35	#		DH12 61 782
	00-01	35.35	#		DH12 61 782
12 Duct	95-01	17.25	#		TA01 61 A07

PARTS: Part is included in heater assembly. LABOR: Time includes heater assembly R&R.

† PARTS: Part is included in heater assembly. LABOR: Time is for R&R complete. Time includes heater assembly R&R.

† PARTS: Part is included in heater assembly.



5413140

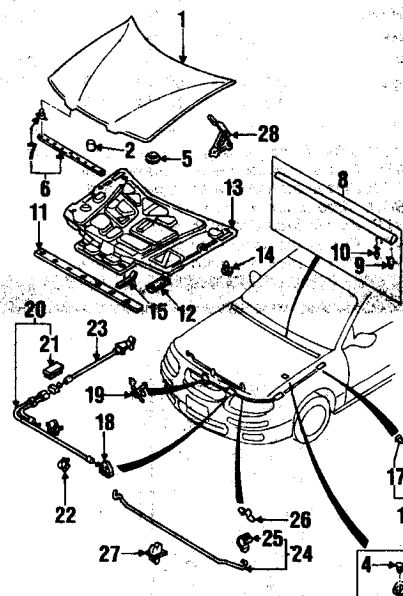
BLOWER MOTOR & FAN

1 Blower assy	95-01	390.65	m	3.5=	TA01 61 140E
2 Case	95-01	49.70	#		TA01 61 B01
upper	95-01	49.70	#		TA01 61 B02
3 lower	95-01	221.95	m	0.8=	TA01 61 B10B
4 Fan & motor	95-01	175.80	#		TA01 61 B0Q
5 Actuator	95-01	22.50	#		TA01 61 B20
6 link	95-01	22.50	#		TA01 61 B20

PARTS: Part is included in blower assembly.

† LABOR: Includes instrument panel R&L.

HOOD



5413150

REFINISHING NOTES

Refn hood

underside

complete	95-01	p1.6
perimeter	95-01	p.6

R&I OPERATIONS

R&I hood assy	95-01	0.6
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CONTINUED

HOOD (CONT)

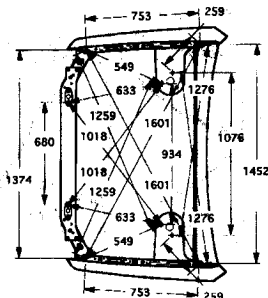
PARTS AND R&R OPERATIONS

HOOD & COMPONENTS

1 Hood	(p3.2) 95-96	503.20	1.0	T002 62 310F
	(p3.2) 97-00	503.20	1.0	T032 52 310F
	(p3.2) 01	793.35	1.0	T060 62 310A
2 bumper	95-00	3.20	0.2=	A001 56 786
	01	4.70	0.2	BC4M 56 786
3 cushion	96-97	7.95	0.2=	C001 56 78XA
4 rivet	95-97	.85		UB39 56 741A
5 Hole cover	95-97	1.25		B499 62 868
6 Front seal	95-00	10.75	0.2=	T001 56 770F
	01	29.05	0.2	T060 56 770E
7 retainer	95-96	1.25		GA2A 58 762
	97-01	.85		J001 56 741
8 Rear seal	95-01	34.10	0.2=	T001 56 760
9 retainer	95-00	1.10		G031 58 762
	01			O031 58 762
10 fastener	95-01	2.20		T001 56 742
Weatherstrip				
11 front				
w/o hood insulator	95-00	34.10	0.3=	T002 56 750A
w/hood insulator	95-00	34.10	0.3=	T001 56 750
	01	34.10	0.3	T060 56 750
12 center				
w/o hood insulator	95	8.60	0.3=	T002 56 75X
w/hood insulator	95	8.60	0.3=	T001 56 75X
13 insulator				
2.3 liter	95-00	87.55	0.4=	T006 68 601G
	01	87.55	0.4	T061 56 681A
2.5 liter	95-96	87.55	0.4=	T001 68 601H
14 retainer	95-01	1.60		GA2A 56 694
15 tape				
2.3 liter only	95-00	1.20		T006 56 783
	01			NOT LISTED
16 Corner shield	95-01R	13.70		T001 56 78YA
	95-01L	13.70		T001 56 78ZA
17 fastener	95-01B	1.95		B01A 56 742
18 Lock	95-96B	60.60	0.8=	TA01 56 820A
	97-01B	60.60	0.8	TB93 56 820B
19 Safety catch	95-00	35.60	0.3	T001 56 630
	01	35.60	0.3	T060 56 630
20 Release cable	95-01	29.85	1.3=	T001 56 72XC
21 case	95-01	18.85		T001 56 723
22 clip	95-01	1.60		D001 56 731
23 Handle	95-01	19.75		T001 56 720D
24 Support rod	95-96	14.75	0.3=	T001 56 650C
	97-00	14.75	0.3	TB32 56 650A
	01	14.75	0.3	T060 56 650
25 holder	95-01	1.75		T001 56 652
26 plate	95-01	2.25		B01A 56 641
27 clip	95-01	1.85		G030 56 693A
28 Hinge	(p.3) 95-01R	50.55	0.3	T001 52 410A
	(p.3) 95-01L	50.55	0.3	T001 52 420A
	01	2.20		GA2A 52 403A

LABOR: After hood panel and fender are removed.
 † PARTS: Part is included with release cable.
 ‡ PARTS: Part is included with support rod.
 § LABOR: Time is for both locks.
 † PARTS: Part is included with seal.
 < PARTS: Part is included with cushion.
 § PARTS: Part is included with corner shield.

UNDERHOOD DIAGRAM

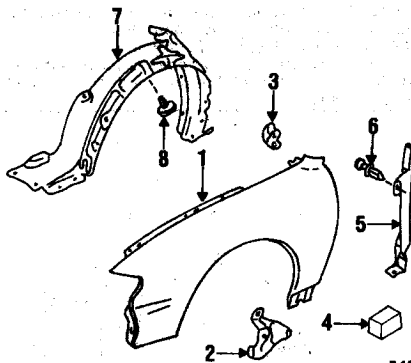


ZAH1649

UNDERHOOD DIAGRAM
1995-00 MILLENIA

Refer to MOTOR "COLLISION REPAIR DATA" manual for complete vehicle dimensions. All dimensions provided are in millimeters.

FENDER



5413160

REFINISHING NOTES

Add for stone guard if required. See Guide to Estimating.

Refin fender
edges

95-01 p.5

R&I fender easy

one side

95-01B

2.2

both sides

95-01

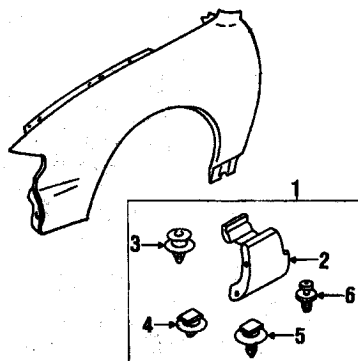
2.7

PARTS AND R&R OPERATIONS

FENDER & COMPONENTS

1 Fender	(p2.8) 95-00R	240.40	2.9	TA01 52 111B
	(p2.8) 95-00L	240.40	2.9	TA01 52 211B
	(p2.8) 01 R	229.00	2.9	TC86 52 111B
	(p2.8) 01 L	229.00	2.9	TC86 52 211B
2 bracket	95-01R	14.85		T001 52 10XA
	95-01L	14.85		T001 52 20XA
3 clip	95-97	1.10		T001 56 894
4 insulator	95-01B	3.85		T001 56 458
5 Seal plate				
2.3 liter	95-01R	28.95		T006 56 391A
	95-01L	28.95		T006 56 396A
6 fastener	95-01B	1.85		NA01 56 145
7 Fender liner				
2.3 liter	95-00R	49.50	0.6=	T006 56 130B
	95-00L	49.50	0.6=	T006 56 140B
	01 R	82.30	0.6	TC87 56 130C
	01 L	82.30	0.6	TC87 56 140C
2.5 liter	95-00R	49.45	0.6=	T001 56 130A
	95-00L	49.45	0.6=	T001 56 140A
	01 R	82.30	0.6	TC87 56 130C
	01 L	82.30	0.6	TC87 56 140C
8 fastener	95-01B	1.85		NA01 56 145

‡ LABOR: Includes front bumper assembly R&I.



5413165

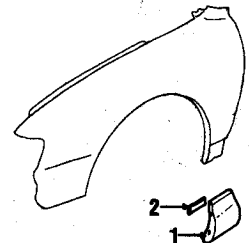
EXTERIOR TRIM
1995-2000

1 Molding				
white	95-96R	112.65	0.3=	T001 51 PJ06 5U
	95-96L	112.65	0.3=	T001 51 PP06 5U
	97-98R	112.65	0.3	T032 51 PJ06 5U
	97-98L	112.65	0.3	T032 51 PP06 5U
	98-00R	112.65	0.3	T032 51 PJ06 62
	99-00L	112.65	0.3	T032 51 PP06 62
black	97-00R	112.65	0.3	T032 51 PJ06 PZ
	97-00L	112.65	0.3	T032 51 PP06 PZ
medium green	97-00R	112.65	0.3	T032 51 PJ06 82
	97-00L	112.65	0.3	T032 51 PP06 82
autumn red	97-00R	112.65	0.3	T032 51 PJ06 83
	97-00L	112.65	0.3	T032 51 PP06 83
highlight silver	97-00R	112.65	0.3	T032 51 PJ06 92
	97-00L	119.90	0.3	T032 51 PP06 92
blue	97-98R	112.65	0.3	T032 51 PJ06 03

	97-98L	112.65	0.3	T032 51 PJ06 57
	99-00R	112.65	0.3	T032 51 PP06 57
	99-00L	112.65	0.3	T032 51 PP06 31
gentry silver	97-00R	112.65	0.3	T032 51 PJ06 31
	97-00L	112.65	0.3	T032 51 PP06 31
champagne silver	97-00R	112.65	0.3	T032 51 PJ06 4F
	97-00L	112.65	0.3	T032 51 PP06 4F
grace green	97-00R	112.65	0.3	T032 51 PJ06 41
	97-00L	112.65	0.3	T032 51 PP06 41
shield	95-00B	16.45		T032 51 PK2
clip				
type 1	95-00B	1.75		G043 50 742
type 2	95-00B	1.85		KAB0 51 PESA
type 3	95-00B	1.85		KAB0 51 PESA
rivet	95-00B	1.85		KAB0 50 7950 0
Mud guard	95	39.50	0.3	T001 V3 450G

PARTS: For colors not listed order by description.

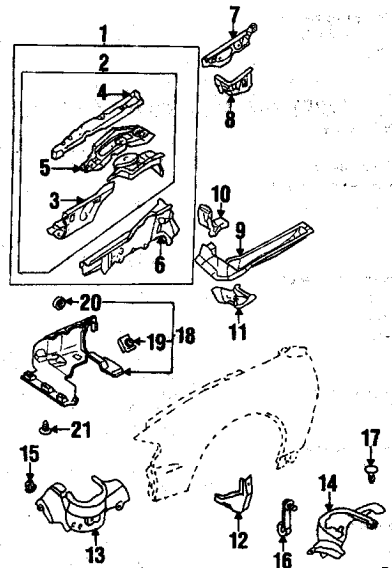
† PARTS: Part is included with molding.



5413068

EXTERIOR TRIM
2001

1 Molding				
snow white	01 R	112.65	0.3	T060 51 PJ06 2
	01 L	112.65	0.3	T060 51 PP06 2
platinum silver	01 R	112.65	0.3	T060 51 PJ07 9
	01 L	112.65	0.3	T060 51 PP07 9
champagne silver	01 R	112.65	0.3	T060 51 PJ04 F
	01 L	112.65	0.3	T060 51 PP04 F
passion red	01 R	112.65	0.3	T060 51 PJ01 5
	01 L	112.65	0.3	T060 51 PP01 5
grace green	01 R	112.65	0.3	T060 51 PJ04 1
	01 L	112.65	0.3	T060 51 PP04 1
black	01 R	112.65	0.3	T060 51 PJ0P 2
	01 L	112.65	0.3	T060 51 PP0P 2
gentry green	01 R	112.65	0.3	T060 51 PJ03 1
	01 L	112.65	0.3	T060 51 PP03 1
2 protector	01 B	16.45		T032 51 PK2



5413070

STRUCTURAL COMPONENTS & RAILS

OVERLAP OPERATIONS

R&R apron & rail easy

with rad support off

deduct 95-01 # s 1.0

R&R front panel

with rad support off

deduct 95-01 # s 1.0

PARTS AND R&R OPERATIONS

1 Apron/rail				
easy	(p1.3) 95-00R	112.75	s 9.0	TOY1 53 20YA
	(p1.3) 95-00L	112.75	s 9.0	TOY1 54 20YA
	(p1.3) 01 R	112.75	s 9.0	TOY0 53 20Y

2 Apron Assy	(p1.3) 01 L	1127.75#	9.0	TOY0 54 20Y
	(p1.0) 95-00R	581.45†	7.5	TOY1 53 21Y
	(p1.0) 95-00L	581.45†	7.5	TOY1 54 21Y
	(p1.0) 01 R	567.40†	7.5	TOY0 53 21Y
3 Front panel	(p1.0) 01 L	567.40†	7.5	TOY0 54 21Y
	(p.5) 95-01R	317.15†	3.5	TOY1 53 210C
4 Upper rail	(p.5) 95-01L	250.40†	3.5	TOY1 54 220C
	(p.5) 95-00R	80.20@	3.0	TOY1 53 280
	(p.5) 95-00L	53.30@	3.0	TOY1 54 26X
	(p.5) 01 R	78.20@	3.0	TOY0 53 26Z
5 Reinforcement	(p.5) 01 L	78.20@	3.0	TOY0 54 26X
	95-01R	54.30*		TOY1 53 271
6 Lower rail	95-01L	54.30*		TOY1 54 271A
	95-01R	539.80<	8.5	TOY1 53 38XA
7 Side rail	95-01L	539.80<	8.5	TOY1 54 38XB
	95-01R	48.80		TOY1 53 29XA
8 outer	95-01L	48.80		TOY1 54 29XA
	95-01R	39.70		TOY1 53 292B
9 Rail extn	95-01L	39.70		TOY1 54 292B
	95-00R	326.25		TOY1 53 390A
10 Dash rail	01 R	326.25		TOY1 54 390B
	01 L	326.25		TOY1 53 390A
11 Torque box	95-01R	25.45		TOY1 54 390B
	95-01L	25.45		TOY1 53 343A
Insulator	95-01R	151.55		TOY1 54 34Y
	95-01L	151.55		TOY1 53 38XA
2.3 liter	95-01	1.85		NA01 58 145
	95-99R	42.60		TO08 56 321F
12 lower left front	95-99L	42.60		TO06 56 322D
	00-01R	42.60		TO06 56 321F
13 apron	00-01L	42.60		TO06 56 322D
	95-01B	2.20		BO01 56 375
14 nut	95-01	3.10		TO01 67 519A
	95-01B	2.10		9926 40 758
15 clip	95-01B	43.70	0.3	TO01 56 330C
	95-01L	43.70	0.3	TO01 56 340C
16 retainer	95-01	1.35†		FB01 50 133C
	95-01B	3.60†		OB10 56 639
17 splash shield	95-01	1.35		UB39 45 919
	95-01B	1.35		

LABOR: After bumper, headlamp, fender, suspension and all necessary bolted on parts are removed.

† PARTS: Part is included with splash shield.

‡ PARTS: Part is included in apron assembly. LABOR: Time is after bumper, headlamp, fender and all necessary bolted on parts are removed.

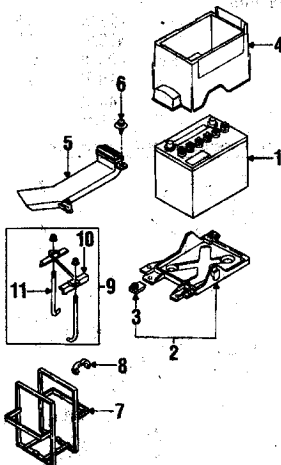
† PARTS: Part is included in apron & wheelhouse assembly. LABOR: Time is after bumper, headlamp, fender and all necessary bolted on parts are removed.

† PARTS: Part is included in apron assembly. LABOR: Time is after headlamp, fender and all necessary bolted on parts are removed.

* PARTS: Part is included in apron assembly.

< PARTS: Part is included in apron & wheelhouse assembly. LABOR: Time is after bumper, headlamp, fender, suspension and all necessary bolted on parts are removed.

ELECTRICAL



PARTS AND R&R OPERATIONS

BATTERY				
1 Battery	95-00	79.95#	m 0.3=	0000 80 0035 WB
	01			JF02 18 520D
2 Battery tray	95-00	44.20	m 0.4	TB02 56 980
w/o heavy duty	95-01	45.85	m 0.4=	TA01 56 980
3 nut	95-01	1.35†		FB01 50 133C
4 Cover	95-01	43.70		KL47 18 591A

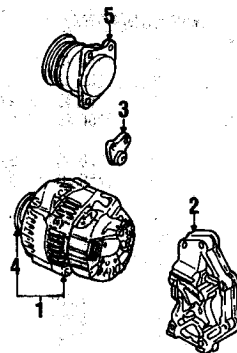
5 Duct	95-01	19.75		KJ01 18 596A
2.3 liter	95-00	19.75		KL47 18 596C
6 rivet	95-01	1.10		A001 50 7C1
7 Band	95	17.75		KL47 18 522
8 clip	95-97	1.35		B612 20 468
9 Hold down	95-01	24.75		TO01 56 03X
10 bracket	95-01	25.80†		H384 56 03XA
11 belt	95-96	4.75†		TO01 56 03A
	97-01	3.85†		Q243 56 231
Negative cable				
2.3 liter	95-96	56.55	m 0.4=	TO06 67 260C
	97-01	56.55	m 0.4	TO06 67 280A
2.5 liter	95-96	56.55	m 0.4=	TA01 67 260C
	97-00	56.55	m 0.4	TO02 67 260B
Positive cable				
2.3 liter	95-01	<		SEE FOOTNOTE
Wire harness				
2.3 liter	95-96	977.15		TA16 67 070E
	97-01	777.20		TB96 67 070A
2.5 liter	95-96	244.50		TA01 67 070F
	97-00	244.50		TO02 67 070A

PARTS: Order by description.

† PARTS: Part is included with tray.

‡ PARTS: Part is included with hold down.

< PARTS: Part is serviced only with engine wire harness.

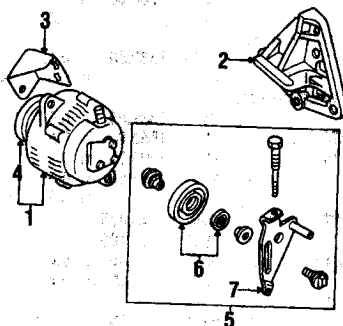


ALTERNATOR

2.3 LITER

1 Alternator	95-01	654.05	m 1.3=	KJ01 18 300A
2 mount bracket	95-01	101.20		KJ01 18 371A
3 adjuster	95-01	9.75		KJ01 18 360A
4 Pulley	95-01	49.30#	m 1.5=	KJ01 18 W11
5 Tensioner	95-01	293.90	m 0.6	KJ02 15 980B

PARTS: Part also included with alternator. LABOR: Time includes R&I alternator.



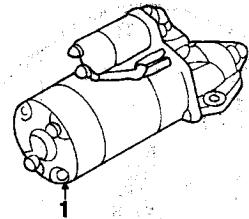
ALTERNATOR

2.5 LITER

1 Alternator	95-96	654.05	m 1.3=	KL47 18 300
	97-00	654.05	m 1.3	KLK1 18 300
2 mount bracket	95-00	74.05		KL06 18 371B
3 adjuster	95-00	13.20		KL47 18 361
4 Pulley	95-00	41.55#	m 1.5=	KL47 18 W11
5 Idler pulley	95-00	146.65	m 0.6	K805 15 930E
6 Pulley	95-00	63.20†		K805 15 94YB
7 bracket	95-00	42.20†		KL01 15 960D

PARTS: Part is included with alternator. LABOR: Time includes R&I alternator.

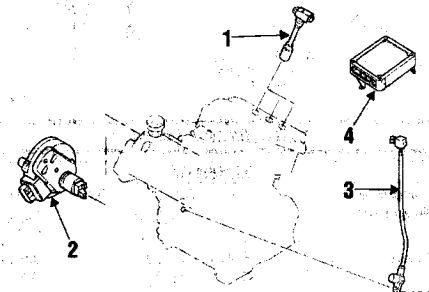
† PARTS: Part is included with idler pulley.



5413178

STARTER

1 Starter	98-00	206.00	m 1.0	KJ01 18 400R
2.3 liter	01	206.00	m 1.0	KJ01 18 400R
2.5 liter	98-00	229.85	m 1.0	KL86 18 400R



5413175

IGNITION SYSTEM

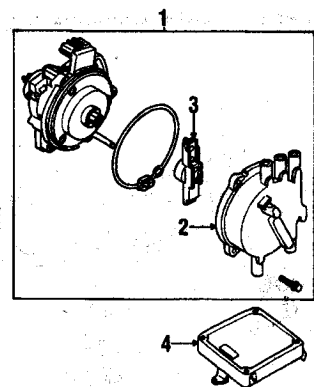
2.3 LITER

1 Ignition coil	95-01	147.50	m 1.0=	KJ01 18 100C
2 Crankshaft sensor	95-01	680.75	m 0.9	KJ01 18 230A
3 #1	95-01	94.85	m 0.9	KJ01 18 221
4 ECM	95	1328.60	m 0.8=	KJ22 18 881R 00
	96	1021.25	m 0.8	KJ13 18 881R 08
	97-98	955.85	m 0.8	KJ77 18 881R 00
	99-00	931.75	m 0.8	KJ20 18 881R 00
	01	1764.55	m 0.8	KJ27 18 881B

Ignition switch 95-01 SEE FOOTNOTE

Cyl & keys 95-01 SEE FOOTNOTE

* PARTS: Part is listed in the INSTRUMENT PANEL group.



5413176

IGNITION SYSTEM

2.5 LITER

1 Distributor Assy	95-00	358.40	m 0.8=	KF34 18 200R 0A
2 Cap	95-00	34.20†	m 0.4=	KF34 18 V00
3 Rotor	95-00	22.75†		KF34 18 V05A
4 ECM	95	1276.10#	m 0.8=	KL27 18 881R 00
	96	905.15#	m 0.8	KL08 18 881R 08
	97	955.85#	m 0.8	KL55 18 881R 00
	98	955.85#	m 0.8	KJ77 18 881R 00
	99-00	931.75#	m 0.8	KL22 18 881R 0E

Ignition switch 95-00 SEE FOOTNOTE

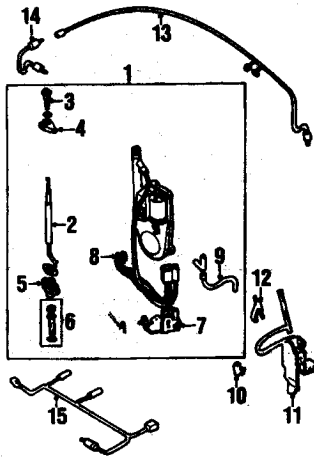
Cyl & keys 95-00 SEE FOOTNOTE

PARTS: Order by application.

† PARTS: Part is included in distributor assembly.

* PARTS: Part is listed in the INSTRUMENT PANEL group.

CONTINUED

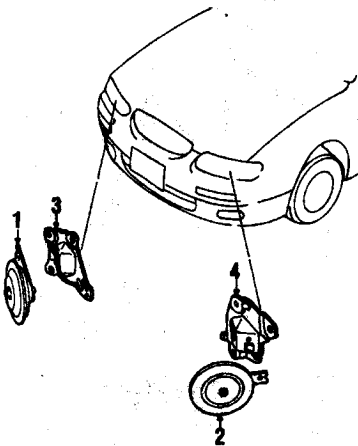


5413210

ELECTRICAL (CONT)

ANTENNA			
1 Antenna Assy	95-97	320.65	0.6= TB91 66 930
2 bracket	95-96	17.35#	TA01 66 A39
	97	#	TB91 66 A39
3 Mast	95-96	21.50#	0000 81 2827
	97	35.60#	B05A 66 A30
4 nut	95-97	4.75#	M001 66 A31
5 upper insulator	95-97	7.70#	TA01 66 A32
6 base	95-97	8.35#	TA01 66 A38
7 lower insulator	95-97	9.95#	HG30 66 A32
8 Wire	95-97	23.95#	TA01 66 D10
9 Drain hose	95-97	5.25#	TA01 66 A35
10 Joint	95-01	7.25	KA02 66 928
11 Noise filter	99-01	122.65#	T032 66 950
12 clip	99-01	1.60	C001 66 941
13 Feed line			
w/o sunroof	98-99	117.70	TB48 66 940B
00-01		117.70	TC44 66 940B
w/sunroof	98-99	117.70	TB48 66 940B
00-01		117.70	TB48 66 940B
14 front	98-99	40.35	TB51 66 940
00-01		38.05	TC45 66 940
15 w/keyless entry	98-01	38.05	TB50 66 940

PARTS: Part is included in antenna assembly.

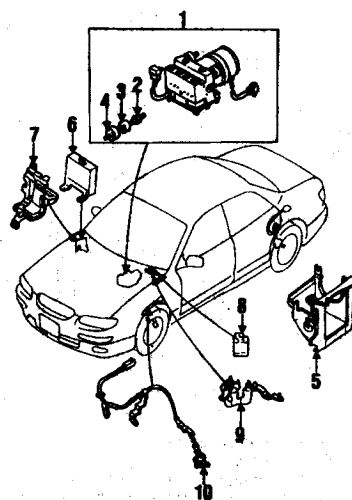


5413177

HORN

HORN			
1 low note	95-01	41.45@	0.5= T001 66 780
2 high note	95-01	41.45@	0.5= T001 66 780
3 bracket			
high note horn	95-01	15.20	T001 66 06Y
low note	95-01	20.70	T001 66 180B

LABOR: Time is for one or both.



5413190

ABS COMPONENTS

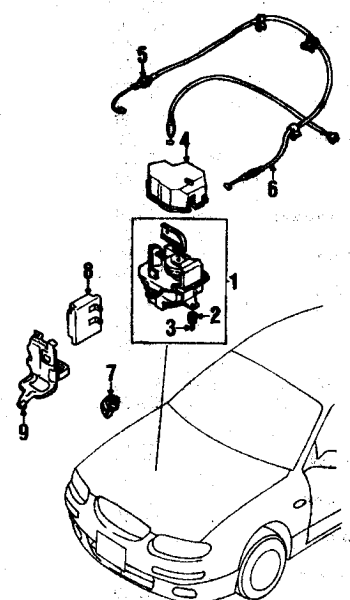
ABS COMPONENTS			
1 ABS pump Assy			
to 12/94	95	1750.40	m 2.0= TA01 43 740A
from 12/94	95-98	1750.40	m 2.0 T006 43 740C
99		1750.40	m 2.0 T008 43 740D
w/o traction control	00-01	1750.40	m 2.0 T0Y3 43 740
w/traction control			
2.3 liter	00	1750.40	m 2.0 TCY6 43 740
2.5 liter	00	1750.40	m 2.0 TCY4 43 740
2 mount stud			
to 12/94	95	16.85#	GA26 43 7A7A
from 12/94	95-99	15.20#	G06T 43 7A7
00-01		15.20#	T043 43 7A7
3 insulator			
to 2/94	95	7.00#	GA26 43 7A6
from 12/94	95-99	5.25#	G06T 43 7A6
00-01		5.25#	T043 43 7A6
4 washer			
to 12/94 only	95	7.95#	GA26 43 7A8A
5 bracket			
to 12/94	95	54.20	TA01 43 310A
from 12/94	95-99	49.60	T008 43 310A
00-01		49.60	T043 43 310A
6 Control module			
2.3 liter			
to 10/94	95	1563.80	m 0.5= T008 67 650C
from 10/94 to 12/94	95	1563.80	m 0.5 T007 67 650
from 12/94	95	1563.80	m 0.5 T006 67 650C
96-99		1346.20	m 0.5 TB50 67 650B
00		735.85	m 0.5 KJ20 18 9E1
01			m 0.5 KJ20 18 9E1A
2.5 liter w/o traction control			
95-99		1339.80	m 0.5= T001 67 650B
00			m 0.5 NOT LISTED
2.5 liter w/traction control			
to 8/94	95	1339.80	m 0.5 T001 67 650B
from 8/94 to 12/94	95	1563.80	m 0.5 T003 67 650
from 12/94	95	1393.35	m 0.5 T002 67 650C
96-99		1563.80	m 0.5 TB48 67 650B
00			m 0.5 NOT LISTED
7 bracket			
95-97		48.80#	TA01 67 651A
98-01		61.10#	TC33 67 651A
8 ABS relay			
95-96		71.60	m 0.4= T001 67 740A
97-01		71.60	m 0.4 T032 67 740
9 bracket			
2.3 liter			
95-96		15.70	TA16 67 380A
97-01		15.70	TB96 67 380
2.5 liter			
95-96		15.70	T001 67 380A
97-00		15.70	T032 67 380A
10 Speed sensor			
front	95-01	±	SEE FOOTNOTE
rear	95-01	±	SEE FOOTNOTE

PARTS: Part is included in pump assembly.

PARTS: Bracket is also listed in the CRUISE CONTROL SYSTEM subgroup, as the control module bracket.

PARTS: Part is listed in the FRONT SUSPENSION group.

PARTS: Part is listed in REAR SUSPENSION group.

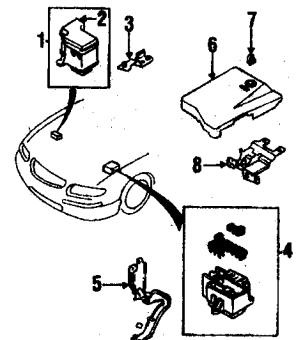


5413180

CRUISE CONTROL SYSTEM

CRUISE CONTROL SYSTEM			
1 Actuator			
2.3 liter	95-96	677.00	m 0.5 T001 66 319A
97-01		443.55	m 0.5 T002 66 319B
2.5 liter	95-00	677.00	m 0.5= T001 66 319A
2 grommet	95-97	7.20#	UE54 66 3A
98-00			NOT LISTED
3 spacer	95-97	4.70#	UE54 66 3A5
98-00			NOT LISTED
4 Cover			
2.3 liter	95-96	12.10	T001 66 319
97-01		9.90	T032 66 319B
2.5 liter	95-00	11.10	T001 66 319A
5 Cable			
throttle			
2.3 liter	95	47.60	m 0.7 T008 44 60XB
96-97		59.95	m 0.7 T036 41 60XA
98-01		47.60	m 0.7 T036 41 60XB
95-00		33.95	m 0.7 TA02 41 60XA
6 accelerator			
2.3 liter	95	35.60	TA02 41 600B
96-97		35.60	TB90 41 600B
98-01		35.60	TB90 41 600B
95-00		35.60	TA02 41 600B
7 Switch			
kick-down	95-97	55.35	T001 41 61XA
98-01		8.70	T001 41 62X
8 Control module			
2.3 liter	95-96	428.20	m 0.5= TA17 66 320D
97-01		428.20	m 0.5 TB96 66 320B
2.5 liter	95-96	428.20	m 0.5= TA01 66 320E
97-00		428.20	m 0.5 TB94 66 320A
9 bracket			
95-97		48.80	TA01 67 651A
98-01		61.10	TC33 67 651A

PARTS: Part is included with actuator.



5413200

ELECTRICAL COMPONENTS
FUSE BOX & COMPONENTS

FUSE BOX & COMPONENTS			
1 Relay box			
2.3 liter only	95-01	87.30	m 0.8= TA16 66 750A
2 cover	95-01	13.00#	TA16 66 752A
3 bracket	95-01	17.95	TA16 67 81XB

4 Fuse box			
left side whamess			
2.3 liter	95-97	750.75	TA16 67 010E
	98-01	112.30	T006 66 780A
2.5 liter	95-97	750.75	TA01 67 010F
	98-00	112.30	TA01 66 780
5 bracket			
2.3 liter	95-99	17.95	TA16 67 B1XB
	00-01	35.60	T006 67 B1X
2.5 liter	95-00	28.20	T001 67 B1XA
6 Cover			
2.3 liter	95-97	22.00	TA16 66 76YD
	98-01	21.20	T896 66 76YA
2.5 liter	95-96	22.00	TA01 66 76YC
	97-00	21.20	T894 66 76YA
7 clip	95-01	1.25	T001 67 CH1
8 bracket	95-01	22.60	T001 67 B1YA

PARTS: Part is included with relay box.

ENGINE / TRANSAXLE 2.3 LITER

ADD IF REQUIRED

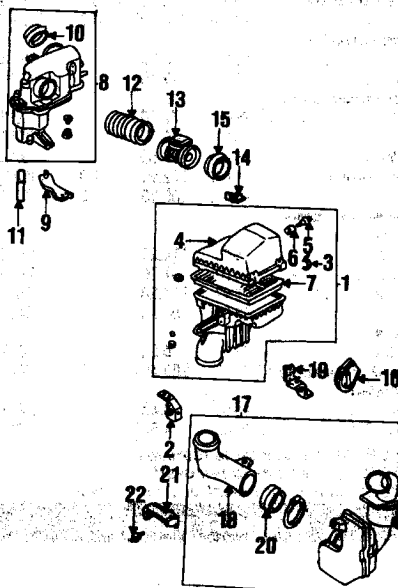
R&I engine/transaxle			
evacuate & recharge	95-01	m 1.4	
refrigerant recovery	95-01	m 0.4	
add for cruise option	95-01	m 0.2	
add for P/Strg.	95-01	m 0.4	
add to adjust linkage	95-01	m 1.0	

R&I OPERATIONS

Does not include transfer of any part or replacement of special equipment.

R&I engine/trans			
easy	95-01	m 10.0	

PARTS AND R&R OPERATIONS



5413220

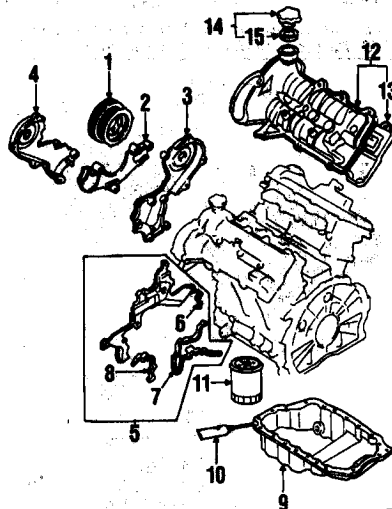
AIR INTAKE			
1 Air cleaner assy	95-01	348.50 m 0.5=	KJ01 13 320A
2 bracket	95-01	11.60	KL47 20 210
3 clip	95-01	5.45#	JE48 13 226
4 Cover	95-01	78.35#	KJ01 13 201
5 Air temp sensor	95-01	44.20#	BP4W 18 845
6 grommet	95-01	3.45#	KL47 13 375
7 Element	95-01	20.60# m 0.3=	KJ01 13 240B U
8 Resonator			
upper	95-01	135.65	KJ01 13 19XB
9 bracket	95-01	9.25	KJ01 13 182A
10 grommet	95-01	4.95#	KJ01 13 245
11 Air hose	95-01	8.70	KJ01 13 765
12 Duct	95-01	33.06 m 0.3=	KJ01 13 221
13 Air mass sensor	95-01	259.00 m 0.8=	KJ01 13 215R 00
14 bracket	95-01	7.75	KJ01 13 311
15 joint	95-01	8.45	KL47 13 245
16 grommet			
type 1	95-01	17.35	KJ01 13 214
type 2	95-97	14.10	KL47 13 214A
17 Resonator assy			
lower	95-01	124.90 m 0.9=	KJ01 13 200B
18 Air inlet duct	95-01	25.05# m 0.4=	KJ01 13 202
19 bracket	95-01	12.95	KL47 20 240
20 connector	95-01	3.85#	KJ01 13 208

21 Baffle	95-01	4.55	KL47 13 204
22 fastener	95-01	1.85	NA01 56 145

PARTS: Part is included in air cleaner assembly.

† PARTS: Part is included with lower resonator.

‡ PARTS: Part is included with upper resonator.



5413225

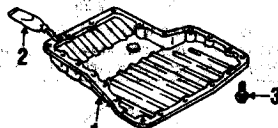
ENGINE PARTS			
1 Crankshaft pulley	95-01	273.65 m 0.9=	KJ01 11 400B
Timing cover			
2 upper	95-01	73.60# m 3.6=	KJ01 10 510B
3 side	95-01R	107.80# m 2.9=	KJ01 10 500A
4	95-01L	73.60# m 2.9=	KJ01 10 520B
5 Seal plate	95-01	77.80	KJ01 10 530A
gasket			
6 #1	95-01	6.85#	KJ01 10 533
7 #2	95-01	30.95#	KJ01 10 535
8 #3	95-01	10.95#	KJ01 10 536
9 Oil pan	95-01	114.90 m 1.2=	KL68 10 400A
10 sensor	95-01	31.45	8527 77 739
11 Oil filter	95-01	6.35 m 0.4=	66YD 14 302A
12 Valve cover			
95-01R	265.50 m 0.4	KJ01 10 210B	
95-01L	285.90 m 0.4	KJ01 10 280A	
13 gasket			
95-01R	23.70#	KJ01 10 235	
95-01L	23.70#	KJ01 10 205	
14 Filler cap			
95-01	6.00	0453 10 250A	
15 seal			
95-99	2.25	8871 10 252	
00-01	2.25	8871 10 252	

PARTS: Part is included with seal plate.

† PARTS: Part is included with valve cover assembly.

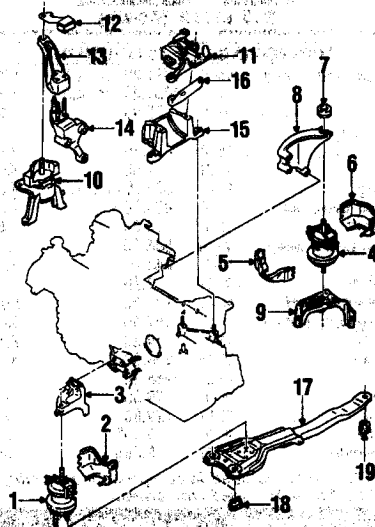
‡ LABOR: Time is for upper and both side timing covers.

§ LABOR: Time is for both right and left timing covers.



5413248

TRANSAXLE PARTS			
1 Oil pan	97-01	45.35 m 1.2	FX01 21 51X
2 sensor	97-01	85.85	FX01 61 K37
3 bolt	97-01	1.10	FX01 19 219



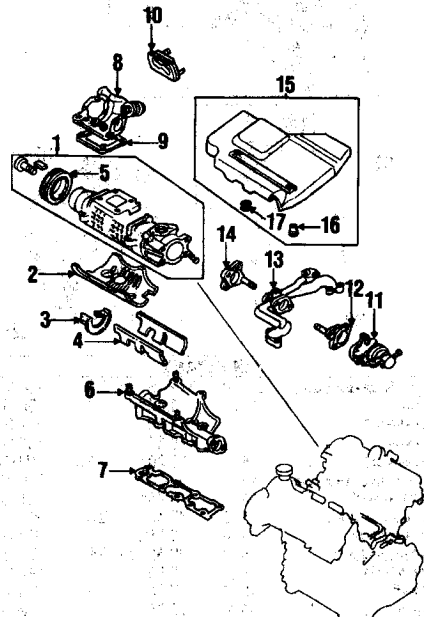
5413260

ENGINE & TRANS MOUNTING			
1 Front mount	95-01	272.90# m 0.3=	T007 39 060E
2 heat shield	95-01	13.95	T001 39 021
3 Front mount brkt	95-01	87.45# m 0.3=	T001 39 021
4 Rear mount	95-01	272.90# m 0.3=	T006 39 040G
heat shield			
5 front	95-01	13.95	T001 39 021
6 rear	95-01	19.10	T001 39 011
7 damper	95-01	26.70	T006 39 01X
Rear mount brkt			
8 upper	95-01	79.10	T006 39 011
9 lower	95-01	66.10	T001 39 041
10 Side mount	95-01R	272.90 m 1.0=	T006 39 060C
11	95-01L	105.35 m 1.0=	T006 39 070
12 damper			
right side	95-01	23.85	T007 39 06Z
Side mount brkt			
right side			
13 upper	95-01	125.65	T006 39 0618
14 lower	95-01	80.55	T006 39 030B
15 left side	95-01	137.05	T006 39 061
16 brace			
left side	95-01	7.50	T006 39 07Z
17 Mount c'member	95-01	203.40# m 1.5=	T001 39 800C
insulator			
18 front	95-01	3.45	B092 39 811
19 rear	95-01	4.50	T001 39 820

LABOR: After insulator is removed.

† LABOR: After engine is removed.

‡ LABOR: Time is for mount or crossmember.



5413230

CONTINUED

ENGINE / TRANSAXLE 2.3 LITER (CONT)

SUPERCHARGER & COMPONENTS

1 Compressor Assy	95-96	3011.20	m 4.5=	KJ01 20 7AXD
2 pad	97-01	4063.45	m 4.5	KJ05 20 7AXC
3 Insulator	95-01	75.95		KJ01 20 282
4 at pulley end	95-01	24.10		KJ01 10 54X
5 lower	95-01	7.50		KJ01 13 1D2
6 Pulley	95-01	377.00#	m 1.3=	KJ01 20 7A2B
7 Lower bracket	95-01	404.10		KJ01 20 7BXA
8 gasket	95-01	18.20		KJ01 13 A66
9 Valve body Assy	95-96	548.70		KJ01 20 10XD
10 gasket	97-01	548.70		KJ01 20 10XE
11 rubber mount	95-01	7.70		KJ01 13 S03
12 Air bypass valve	95-01	120.90		KJ01 13 H34
13 mount	95-01	467.55		KJ01 20 250C
14 Air pipe	95-01	79.35		KJ01 13 Z08
15 seal	95-96	256.30		KJ01 13 380C
16 spacer	97-01	256.30		KJ14 13 360
17 Insulator	95-01	79.35		KJ01 13 Z08
	95-01	129.80		KJ01 13 13XD
	95-01	2.95#		KJ01 13 321
	95-01	5.85#		KJ01 13 363A

PARTS: Part is included in compressor assembly.
PARTS: Part is included with cover.

ENGINE / TRANSAXLE 2.5 LITER

ADD IF REQUIRED

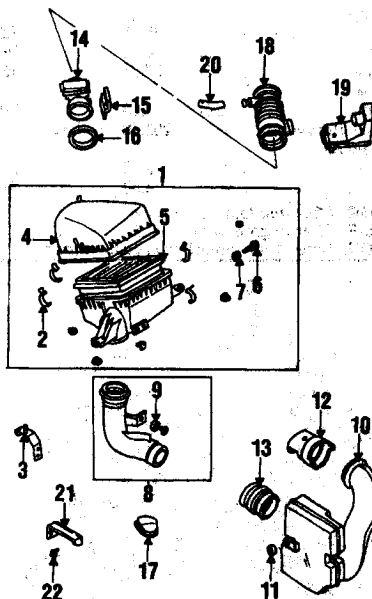
R&I engine/transaxle evacuate & recharge	95-00	m 1.4
refrigerant recovery	95-00	m 0.4
add for cruise option	95-00	m 0.2
add for P/Stry.	95-00	m 0.4
add to adjust linkage	95-00	m 1.0

R&I OPERATIONS

Does not include transfer of any part or replacement of special equipment.

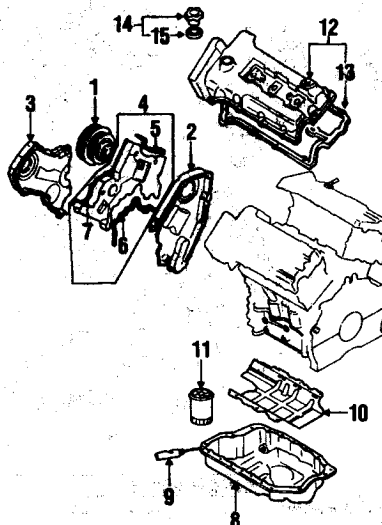
R&I engine/trans assy	95-00	m 9.5
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PARTS AND R&R OPERATIONS



17 grommet	95-97	14.10		KL47 13 214A
18 Air hose	95-00	44.85	m 0.3=	KL47 13 221
19 Resonator	95-00	27.90		KL47 13 185
20 Breather tube	95-97	6.60		KL47 16 254
21 Baffle	95-00	4.65		KL47 13 204
22 fastener	95-00	1.85		NA01 56 145

PARTS: Part is included with air cleaner assembly.
PARTS: Part is included with lower duct.



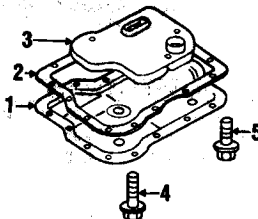
5413265

1 Crankshaft pulley	95-00	134.25	m 0.8=	KL01 11 400B
2 Timing cover	95-00R	73.60#	m 2.3=	KL01 10 900E
3 Seal plate	95-00L	73.60#	m 2.3=	KL01 10 510C
4 gasket	95-00	58.55		KL01 10 530F
5 #1	95-00	6.85#		KL01 10 535
6 #2	95-00	16.20#		KL01 10 533B
7 #3	95-00	3.45#		KL01 10 557
8 Oil pan	95-96	107.10	m 2.0=	KL01 10 400
9 sealer	97-00	114.90	m 2.0	KL08 10 400A
10 baffle plate	95-00	31.45		8527 77 739
11 Oil filter	95-96	23.00		KJ01 10 402B
12 Valve cover	97-00	37.55		KJ01 10 402B
13 gasket	95-00	6.35	m 0.5=	GB99 14 302A
14 Miller cap	95-00R	230.75	m 0.4	KF91 10 210B
15 seal	95-00L	262.50	m 0.4	KL54 10 280B
	95-00R	22.10#		KL01 10 235B
	95-00L	22.10#		KL01 10 205B
	95-00	6.00		0463 10 250A
	95-99	2.25		8871 10 252
	00	2.25		8871 10 252

PARTS: Part is included with seal plate.

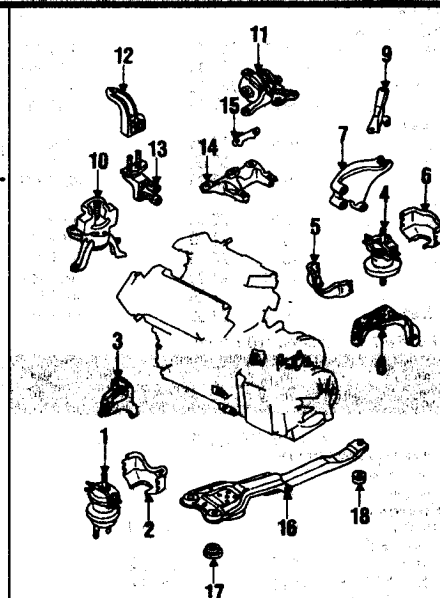
PARTS: Part is included with valve cover assembly.

LABOR: Time is for right and left timing cover.



5413268

1 Oil pan	97-00	26.20	m 1.2	FUSA 21 51XA
2 gasket	97-00	12.25		BN97 21 512A
3 strainer	97-00	16.35		FUSA 21 500
4 bolt	97-99	.95		9879 40 614
5 lower	00	.95		9879 40 614
6 upper	97-99	.95		9879 40 612
	00	.95		9879 40 612



5413270

ENGINE & TRANS MOUNTING

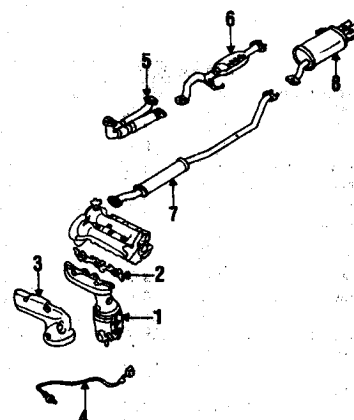
1 Front insulator	95-96	272.90#	m 0.3=	T001 39 050E
2 heat shield	97-00	136.55#	m 0.3	T032 39 060
3 Front mount brkt	95-96	57.45#	m 0.3=	T001 39 021
4 Rear insulator	97-00	22.75#	m 0.3	T032 39 020B
5 heat shield	95-96	272.90#	m 0.3=	T001 39 040G
6 front	97-00	272.90#	m 0.3	T001 39 040G
7 rear	95-00	13.95		T001 39 021
8 Rear mount brkt	95-00	19.10		T001 39 021
9 upper	95-00	79.10		T001 39 011
10 lower	95-00	66.10		T001 39 041
11 stays	95-00	11.60		T001 39 040
12 Side mount	95-00R	272.90#	m 1.0=	T001 39 080E
13 Side mount brkt	95-00L	105.35	m 1.0=	T001 39 070
14 right side	95-00	114.20		T001 39 061A
15 upper	95-00	67.20		T001 39 030B
16 lower	95-00	114.20		T001 39 081
17 left side	95-97	50.80		T033 39 081
18 brace	98-00	6.20		T001 39 072
19 left side	95-00	203.40#	m 1.5=	T001 39 000C
20 Mount e'member	95-00	3.45		B092 39 811
21 Insulator	95-00	4.50		T001 39 820
22 front	95-00			
23 rear	95-00			

LABOR: After insulator is removed.

LABOR: After engine is removed.

LABOR: Time is for mount or crossmember.

EXHAUST SYSTEM



5413280

OVERLAP OPERATIONS

R&R exhaust system
rearward of
manifolds

95-01 m 1.8

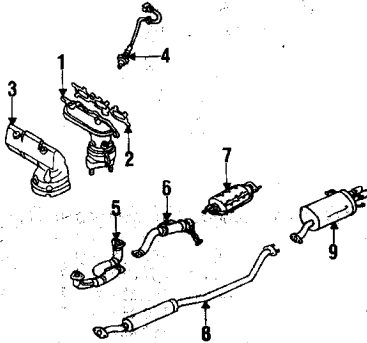
1 Air cleaner Assy	95-00	312.45	m 0.5	KL47 13 320D
2 clip	95-00	5.45#		JE48 13 226
3 bracket	95-00	11.60		KL47 20 210
4 Cover	95-00	78.35#		KL08 13 20X
5 Element	95-00	19.20#	m 0.3=	KL47 13 240B U
6 Air temp sensor	95-00	44.20#		BP4W 18 845
7 grommet	95-00	3.45#		KL47 13 375
8 Lower duct	95-00	33.45	m 0.4=	KL47 13 200
9 Insulator	95-00	2.95#		SS01 13 349
10 Intake duct	95-00	32.30	m 0.9=	KL47 13 201B
11 Insulator	95-00	2.95		SS01 13 349
12 duct	95-00	7.25		KL61 13 208B
13 Duct	95-00	10.05		KL68 13 208
14 Air mass sensor	95-00	259.00	m 0.8=	KL47 13 215R 00
15 bracket	95-00	8.20		KL47 13 310A
16 joint	95-00	8.45		KL47 13 245

PARTS AND R&R OPERATIONS

EXHAUST COMPONENTS
2.3 LITER

Manifold					
1 front	95-01	628.55	m 1.9=	KJ02 20 50XB	
rear	95-01	628.55	m 2.5=	KJ02 20 55XA	
2 gasket	95-01B	8.60		KL08 13 460	
Heat shield					
3 front	95-01	101.20		KJ01 13 3K0	
rear	95-01	122.70		KJ01 13 390A	
4 Oxygen sensor	95-01	323.50	m 0.8=	SEE FOOTNOTE	
5 Front pipe	95-01	780.95	m 0.8=	KJ02 20 600A	
6 Converter	95-01	780.95	m 0.8=	KJ13 20 600	
7 Intermed pipe	95-96	178.30	m 0.6=	KJ01 40 300D	
8 Muffler & pipe	95-01	263.60	m 0.6=	KJ01 40 300D	

† PARTS: Part is listed in the EMISSION SYSTEM group.



5413290

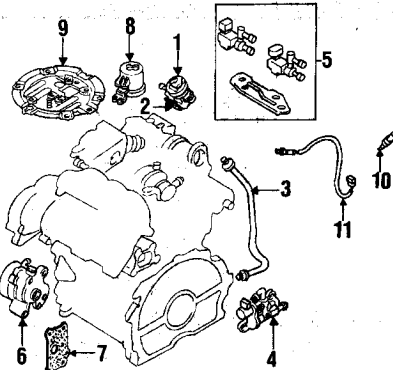
EXHAUST COMPONENTS
2.5 LITER

Manifold					
1 front	95-96	457.10	m 1.6=	KL50 20 50XA	
rear	97-00	208.40	m 1.6=	KL01 13 4F0B	
2 gasket	95-96	457.10	m 2.5=	KL50 20 55XA	
3 Heat shield	97-00	208.40	m 2.5=	KL01 13 450B	
4 Oxygen sensor	95-96B	8.60		KL08 13 460	
5 Front pipe	97-00B	11.35		KL01 13 460	
6 Connector pipe	95-96	707.50	m 0.8=	KL50 13 3K0A	
7 Converter	97-00	69.95		KL50 13 390A	
8 Intermed pipe	97-00B	69.95		KL02 13 390A	
9 Muffler & pipe	95-00	20.95		KL15 15 550	
10	95-96	323.50	m 0.8=	KL14 40 500B	
11	97-00	490.55	m 0.8=	KL03 40 500D	
12	95-96	382.70		KL15 15 550	
13	97-00	707.50	m 0.8=	KL47 20 600	
14	96	742.80	m 0.8=	KL09 20 600	
15	97	742.80	m 0.8=	KL15 20 600B	
16	97	742.80	m 0.8=	KL16 20 600C	
17	99-00	742.80	m 0.8=	KL16 20 600C	
18	95-00	208.25	m 0.6=	KL15 40 300D	
19	95-00	263.60	m 0.6=	KL14 40 100C	

† PARTS: Part is listed in the EMISSION SYSTEM group.

† PARTS: Part of converter.

EMISSION SYSTEM



5413300

PARTS AND R&R OPERATIONS

EMISSION COMPONENTS
2.3 LITER

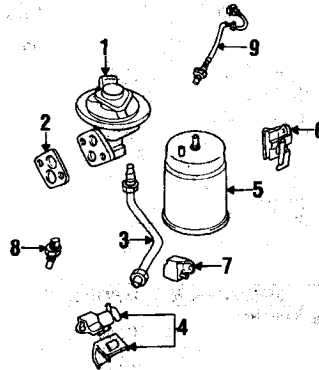
1 EGR valve	95-01	289.10	m 1.4=	KJ01 20 300	
2 gasket	95-01	5.45	m 1.4=	KL01 20 305	
3 Pipe	95-01	49.05		KJ01 20 310	

4 Air ctrl valve	95-01	684.05		KJ01 20 680	
5 Solenoid valve	95-96	208.00	m 0.9	KJ01 13 220A	
	97-01	100.70	m 0.9	KJ14 13 720	
6 Vacuum pump	95-01	342.90		KJ01 18 600B	
7 gasket	95-01	9.60		KJ01 20 734	
8 Vapor canister	95-96	101.05	m 0.5=	KJ01 13 970B	
	97-98	111.20	m 0.5	KL15 13 970	
	99-01	199.50	m 0.5	KL12 13 970	
9 Access cover	95-96	213.40		T006 56 9Y0A	
	97-98	203.55		T894 56 9Y0B	
	99-01	203.55		TC40 56 9Y0A	
10 Temp sensor	95-01	44.95	m 0.5	B593 18 840A	
11 Oxygen sensor					
front manifold					
upper	95-01	170.85	m 1.0=	KJ01 18 861A	
lower	95-01	215.35	m 1.0=	KJ03 18 861A	
rear manifold					
upper	95-01	215.35	m 0.9=	KJ02 18 861C	
lower	95-01	215.35	m 0.9=	KJ04 18 861B	

PARTS: Part number & price are for estimating purposes only. Order by description. LABOR: Time is for one or both.

† PARTS: Part number & price are for estimating purposes only. Order by description.

† LABOR: Time is for valve and gasket.



5413310

EMISSION COMPONENTS

2.5 LITER

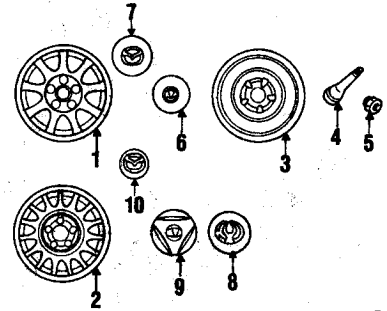
1 EGR valve	95-96	224.00	m 1.6=	KL47 20 300	
	97-00	289.10	m 1.6=	KL68 20 300A	
2 gasket	95-00	5.60	m 1.6=	JE27 20 305A	
3 Pipe	95-96	40.80		KL47 20 310	
	97-00	40.80		KL70 20 310	
4 Solenoid valve	95-96	71.35	m 0.8	KL47 18 740	
	97-00	71.35	m 0.8	KL69 18 740	
5 Vapor canister	95-96	91.85	m 0.4=	JE16 13 970A	
	97-98	111.20	m 0.4	KL15 13 970	
	99-00	199.50	m 0.4	KL12 13 970	
6 bracket	95-96	6.20		B857 13 961	
7 Drain	95-96	7.95		KL47 18 97X	
8 Temp sensor	95-00	44.95	m 0.5	B593 18 840A	
9 Oxygen sensor					
front manifold	95-96	164.35	m 0.7=	TA37 18 861E	
	97-00	236.80	m 0.7=	KL15 18 861B	
rear manifold	95-96	164.35	m 0.8=	TA38 18 861B	
converter	97-00	236.80	m 0.8=	KL16 18 861C	
front pipe					
front	95-96	170.85	m 0.7=	TA34 18 861B	
	97-00	236.80	m 0.7=	KL11 18 861A	
rear	95-96	165.85	m 0.8=	KL47 18 861B	
	97-00	236.80	m 0.8=	KL62 18 861A	

LABOR: Time is for one or both.

† PARTS: Part number & price are for estimating purposes only. Order by description.

† LABOR: Time is for valve and gasket.

WHEELS



5413320

R&I OPERATIONS

R&I wheel 95-01B m 0.1

PARTS AND R&R OPERATIONS

WHEELS

Wheel, alloy					
1 15x6	95-96	478.05	m 0.3	9965 A9 6050	
	97-98	478.05	m 0.3	9965 E5 6050	
	99	120.40	m 0.3	9965 85 6050	
	00-01	140.40	m 0.3	9965 06 6560	
2 16x6.5	95-96	505.85	m 0.3	9965 01 6560	
	96-97	505.85	m 0.3	9965 13 6560	
	98-99	505.85	m 0.3	9965 14 6560	
	00-01	125.65	m 0.3	9965 18 6560	
17x7					
silver	99-01	491.95	m 0.3	9965 01 7070	
bright	99-01	639.50	m 0.3	9965 02 7070	

3 Wheel, spare	95-01	104.60		9965 26 4050	
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Valve stem					
short	95-01	7.20		9963 60 4130	
long	95-01	7.20		9963 60 4130	

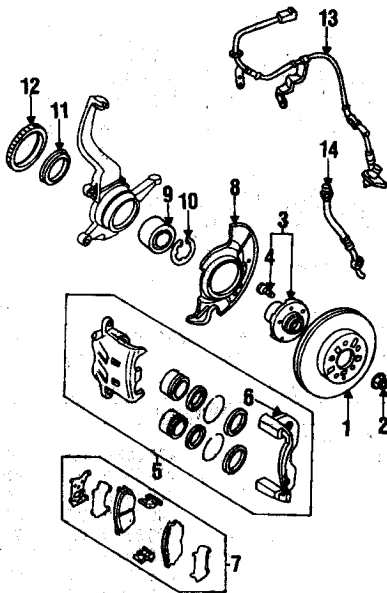
Wheel nut					
w/o plating	95-01	2.70		0603 26 161	
w/plating	95-01	5.00		8002 37 160	

COVERS & TRIM

Center cap					
6 15" wheel	95-96	65.05		HG32 37 190A	
	97	53.05		T032 37 190	
7	96-99	53.05		TC34 37 190A	
8 16" wheel	95-96	53.05		TA04 37 190	
9	97	7.25		T850 37 192A	
10	98	17.60		GA7B 37 191	
	99	8.60		G14M 37 192A	
	99	8.60		GE4T 37 192	
2.3 liter					
silver	00-01	8.60		GE4T 37 192	
bright	00-01	7.25		TC35 37 190B	
2.5 liter					
silver	00	8.60		G14M 37 192A	
bright	00	7.25		TC35 37 190B	

LABOR: Add for balance, weights and valve stem.

FRONT SUSPENSION



5413330

ADD IF REQUIRED

Wheel alignment	95-01	m 1.5
align front wheels	95-01	m 0.5
adjust toe-in	95-01	m 2.0
align rear wheels	95-01	m 0.2
R&R axle assy	95-01	m 0.2
add for ABS	95-01	m 0.5
Bleed brake system	95-01	m 0.5

OVERHAUL OPERATIONS

O/H suspension	95-01B	m 3.5
one side	95-01	m 6.8
both sides	95-01	m 6.8

OVERLAP OPERATIONS

R&R shaft	95-01	m 2.0
both sides	95-01	m 2.0

R&I OPERATIONS

R&I suspension	95-01B	m 2.5
one side	95-01	m 4.8
both sides	95-01	m 4.8

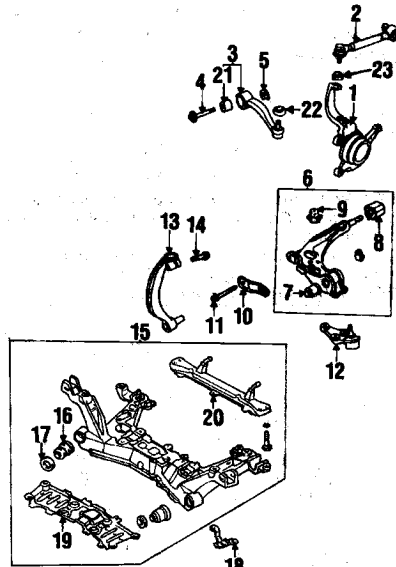
PARTS AND R&R OPERATIONS

BRAKE COMPONENTS

1 Brake rotor	95-01B	81.20	m 0.8=	T002 33 25XA
2 Axle nut	95-96B	7.00		LA01 33 042B
2.3 liter	95-96B	5.60		GA21 33 042B
2.5 liter	97-00B	5.60		GA21 33 042B
all	97-00B	5.60		GA21 33 042B
2.3 liter	01 B	7.00		LA01 33 042B
3 Hub	95-96B	131.40	m 1.2=	T006 33 080
2.3 liter	95-96B	111.05	m 1.2=	GA2A 33 080D
2.5 liter	95-96B	111.05	m 1.2=	GA2A 33 080D
all	97-00B	111.05	m 1.2=	GA2A 33 080D
2.3 liter	01 B	131.40	m 1.2=	T006 33 080
4 Wheel stud	95-01B	3.35		J001 26 082
5 Caliper	95-97R	116.05	m 1.2=	TAY1 33 982R
	95-97L	116.05	m 1.2=	TAY1 33 982R
	98 R	179.20	m 1.2=	TA01 33 61X
	98 L	179.20	m 1.2=	TA01 33 71X
	99 R	116.05	m 1.2=	TAY1 33 982R
	99 L	116.05	m 1.2=	TAY1 33 982R
	00-01L	179.20	m 1.2=	TA01 33 61X
	00-01R	179.20	m 1.2=	TA01 33 71X
6 support	95-01B	81.55		TA01 33 281
7 Brake pads	95-01	94.60	m 0.3	TA01 33 232
8 Splash shield	95-01R	21.85	m 0.3=	TA01 33 261A
	95-01L	21.85	m 0.3=	TA01 33 271A
9 Wheel bearing	95-96B	92.80		J001 26 151
2.3 liter	95-96B	67.10		FB01 26 151B
2.5 liter	97-00B	67.10		FB01 26 151B
all	97-00B	67.10		FB01 26 151B
2.3 liter	01 B	92.80		J001 26 151
10 snap ring	95-96B	10.50		J001 26 139A
2.3 liter	95-96B	6.75		GE4T 33 048
2.5 liter	97-00B	6.75		GE4T 33 048
all	97-00B	6.75		GE4T 33 048
2.3 liter	01 B	10.50		J001 26 139A
11 oil seal	95-96B	8.25		T006 33 065
2.3 liter	95-96B	8.10		G304 33 065
2.5 liter	95-96B	8.10		G304 33 065

all	97-00B	8.10		G304 33 065
2.3 liter	01 B	8.25		T006 33 065
12 ABS rotor	95-01B	44.45		GA2G 33 471A
13 ABS sensor wire	95-01R	245.75	m 0.4=	TA01 43 700F
	95-01L	245.75	m 0.4=	TA01 43 730F
14 Brake hose	95-01R	46.05	m 0.8=	TA01 43 980A
	95-01L	46.05	m 0.8=	TA01 43 980A

LABOR: After brake disc is removed.
 # PARTS: Part is included with hub.
 # PARTS: Part is included with caliper.

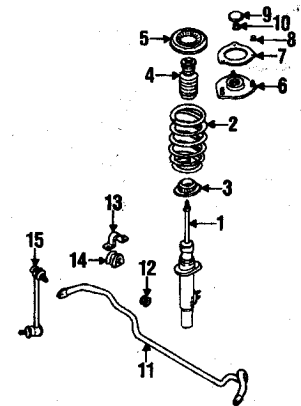


5413340

SUSPENSION COMPONENTS

1 Steering knuckle	95-96R	309.50	m 1.5=	T006 33 021A
2.3 liter	95-96L	272.30	m 1.5=	T006 33 031A
2.5 liter	95-96R	309.50	m 1.5=	T001 33 021A
all	95-96L	272.30	m 1.5=	T001 33 031A
	97-00R	309.50	m 1.5=	T001 33 021A
	97-00L	272.30	m 1.5=	T001 33 031A
2.3 liter	01 R	309.50	m 1.5=	TC87 33 021
	01 L	309.50	m 1.5=	TC87 33 031
2 upper mount	95-00B	26.95	m 0.8=	T001 34 D00B
	01 B	26.95	m 0.8=	T001 34 D00A
3 Upper link	95-00R	102.80	m 1.2=	T001 34 C00
	95-00L	102.80	m 1.2=	T001 34 C50
	01 R	102.80	m 1.2=	T001 34 C00
	01 L	102.80	m 1.2=	T001 34 C50
4 adjuster	95-96B	11.75		TAY9 34 8AZ
	97-01B	11.75		TA01 28 6E2A
5 cam	95-96B	3.75		T001 28 473
	97-01B	3.75		TA01 28 473
6 Lower arm assy	95-01R	268.55	m 2.4=	TA04 34 300F
	95-01L	268.55	m 2.4=	TA04 34 360F
7 bushing	95-01B	7.45		T001 34 710
8 rear	95-01B	73.45		T001 34 480C
9 damper	95-97B	18.25		T001 34 990
	95-01B	3.10		T001 34 019
10 gusset	95-01B	7.00		T001 34 314
11 bolt	95-96B	7.00		9YAD 21 205
	97-01B	6.10		B455 34 113
12 Lower ball joint	95-01B	51.30	m 1.0	T001 34 550B
13 Fork	95-01R	86.85	m 0.8	T001 34 70X
	95-01L	86.85	m 0.8	T001 34 90X
14 bolt	95-01B	2.50		9YAD 21 012
15 Crossmember assy	95-96	1144.50	m 2.7=	TA04 34 600K
2.3 liter	95-96	1144.50	m 3.3=	T001 34 600J
2.5 liter	95-96	1144.50	m 2.7=	TA04 34 600K
all	97-98	1144.50	m 2.7=	TA04 34 600R
2.3 liter	99-00	1144.50	m 2.7=	TC87 34 600A
	01	1144.50	m 2.7=	T001 34 470
16 bushing	95-01B	20.70		T001 34 471A
17 stopper	95-01B	6.60		T001 34 603A
18 bracket	95-01B	6.10		T001 34 60YB
19 Under cover	95-96	76.85	0.3	T003 34 60Y
	97-01	88.95	0.3	
20 Crossmember	95-96	87.95		TA04 34 602B
2.3 liter	95-96	87.95		T001 34 602B
2.5 liter	97-00	87.95		TA04 34 602B
all	97-00	87.95		TC44 34 602D
2.3 liter	01	87.95		
21 Bushing	95-00B	52.60		T001 34 42YD
upper link	01 B	52.60		T001 34 42YD
22 Boot	95-01B	10.25		T001 34 C13

23 Boot	95-01B	7.75		T001 28 443
upper mount	95-01B	7.75		T001 28 443
# PARTS: Part is included in lower arm assembly.				
# PARTS: Part is included in crossmember assembly.				
# LABOR: Includes engine lift up.				
# PARTS: Part is included with upper link.				
# PARTS: Part is included with upper mount.				



5413360

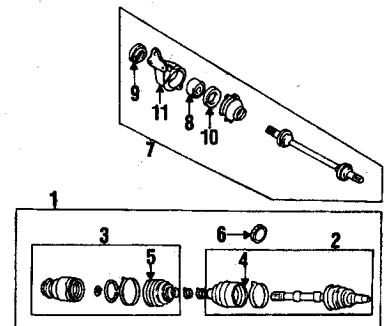
STRUTS & SUSPENSION COMPONENTS

1 Strut	95 R	157.65	m 1.7=	T003 34 700C
	95 L	157.65	m 1.7=	T003 34 900C
	96-98R	157.65	m 1.7=	T003 34 700H
	96-98L	157.65	m 1.7=	T003 34 900H
2.3 liter	99-00R	150.45	m 1.7=	TC44 34 700
	99-00L	150.45	m 1.7=	TC44 34 900
	01 R	169.70	m 1.7=	T061 34 700A
	01 L	169.70	m 1.7=	T061 34 900A
2.5 liter	99-00R	157.65	m 1.7=	T003 34 700H
	99-00L	157.65	m 1.7=	T003 34 900H
2 Spring	95-00B	164.40	m 1.7=	T001 34 011A
2.3 liter	95-00B	164.40	m 1.7=	T001 34 011
2.5 liter	95-96B	164.40	m 1.7=	T003 34 011A
	97-00B	164.40	m 1.7=	T020 34 011
3 Lower seat	95-01B	7.00		T001 34 042A
4 Bumper	95-00B	15.50		T001 34 111
	01 B	66.60		T060 34 110
5 Upper seat	95-01B	12.45		T001 34 012A
6 Mount	95-96B	43.80		T001 34 380B
	97-01B	43.80		T001 34 380B
7 Insulator	95-97B	2.25		T001 34 003
8 nut	95-96B	3.10		H380 34 034A
	97-01B	2.50		J001 34 034A
9 Upper cap	95-01B	3.10		T001 34 019
10 Top nut	95-97B	3.50		9YB0 41 202
	95-01B	3.50		9YB0 41 001

STABILIZER BAR & COMPONENTS

11 Stabilizer bar	95	141.65	m 2.4=	T002 34 151
	96-00	141.65	m 2.4=	TA01 34 151B
	01	141.65	m 2.4=	T061 34 151
12 bushing	95-99B	1.85		T002 34 152
	00-01B	1.85		TA01 34 152
13 bracket	95-01B	3.85		T001 34 155
14 bushing	95-96	6.35		T002 34 156
	97-01B	6.35		TA01 34 156
15 link	95-01R	38.95	m 0.4=	T001 34 170A
	95-01L	35.80	m 0.4=	T001 34 170A

LABOR: Time is for strut and/or spring.



5413370

DRIVE AXLES

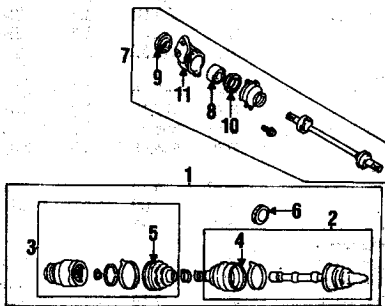
2.3 LITER

1 Drive shaft assy	95-96R	645.20	m 1.4=	GR05 25 50X
	95-96L	713.75	m 1.4=	GR05 25 50X
	97-01R	645.20	m 1.4=	GR05 25 50XF
	97-01L	713.75	m 1.4=	GR05 25 50XF

Please contact our Product Support Group if you require assistance locating, interpreting or using any information contained in the Estimating Data. Toll Free Number: 1-800-426-6867.

2 Outer joint assy	95-96B	457.95#	m 0.7=	GR06 22 510
	97-00B	494.35#	m 0.7	GR07 22 510
	01 B	457.95#	m 0.7	GR07 22 510
3 Inner joint	95-01R	285.45#	m 0.4=	GF01 22 520
	95-01L	333.05#	m 0.4=	GF03 22 620
4 Outer boot	95-00B	113.80#	m 0.6	GS70 V9 0509 U
	01 B	113.80#	m 0.6	GS70 V9 0509 U
5 Inner boot	95-00B	50.90#	m 0.4	G065 22 540A
	01 B	50.90#	m 0.6	G065 22 540A
6 ABS rotor	95-01B	@	SEE FOOTNOTE	
7 Intermed shaft	95-00	197.75#	m 0.4=	GA03 25 700E
	01	197.75#	m 0.4	GA03 25 700E
8 Bearing	95-01	13.10#		G569 25 155
Dust seal				
9 inner	95-01	7.45#		G569 25 742
10 outer	95-01	7.45#		G569 25 744
11 Support bracket	95-97	131.80#		GA03 25 741B
	98-01	131.80#		GA03 25 741D

PARTS: Part is included in drive shaft assembly.
LABOR: Time is after axle is removed.
† PARTS: Part is included in outer joint assembly.
‡ PARTS: Part is included with inner joint.
‡ PARTS: Part is included with intermediate shaft.
@ PARTS: Part is included in drive shaft assembly. Part is listed separately in the BRAKE COMPONENTS subgroup.



5413380

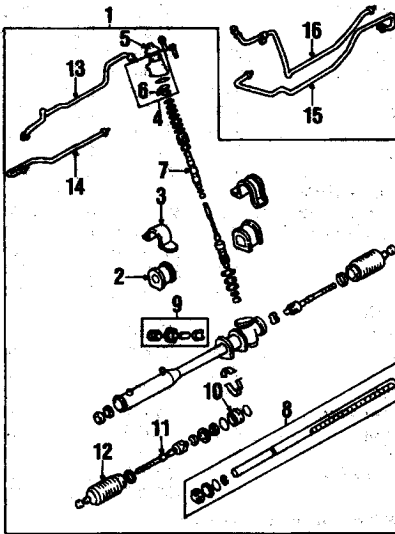
DRIVE AXLES

2.5 LITER

1 Drive shaft assy	95-97R	555.60	m 1.4=	GR01 25 50XD
	95-97L	713.75	m 1.4=	GR01 25 60XA
	98-00R	581.05	m 1.4	GU01 25 50XC
	98-00L	672.90	m 1.4	GU01 25 60XD
2 Outer joint assy	95-97R	491.20#	m 0.7=	GR01 22 510D
	95-97L	437.00#	m 0.7=	GR01 22 610D
	98-00R	457.95#	m 0.7	GU01 22 510B
	98-00L	404.90#	m 0.7	GU01 22 610B
3 Inner joint	95-97R	285.45#	m 0.4=	GF01 22 520
	95-97L	333.05#	m 0.4=	GF01 22 620
	98-00R	285.45#	m 0.4	GU01 22 520A
	98-00L	333.05#	m 0.4	GU01 22 620B
4 Outer boot	95-96B	113.80#	m 0.7	GS70 V9 0509 U
	97-00B	56.95#	m 0.7	GU01 22 530
5 Inner boot	95-96B	50.90#	m 0.4	G065 22 540A
	97-00B	50.90#	m 0.4	GU01 22 540A
6 ABS rotor	95-00B	@	SEE FOOTNOTE	
7 Intermed shaft	95-99	223.45#	m 0.4=	GA01 25 700F
	00	223.45#	m 0.4	GA01 25 700F
8 Bearing	95-00	13.10#		G569 25 155
Dust seal				
9 inner	95-96	7.45#		G569 25 742
	97-00	6.85#		G569 25 742
10 outer	95-96	7.45#		G569 25 744
	97-00	6.85#		G569 25 744
11 Support bracket	95-00	115.80#		G579 25 741B

PARTS: Part is included in drive shaft assembly.
LABOR: Time is after axle is removed.
† PARTS: Part is included in outer joint assembly.
‡ PARTS: Part is included with inner joint.
‡ PARTS: Part is included with intermediate shaft.
@ PARTS: Part is included in drive shaft assembly. Part is listed separately in the BRAKE COMPONENTS subgroup.

STEERING GEAR & LINKAGE



5413390

OVERHAUL OPERATIONS

O/H steering gear 95-01 m 6.0

R&R OPERATIONS

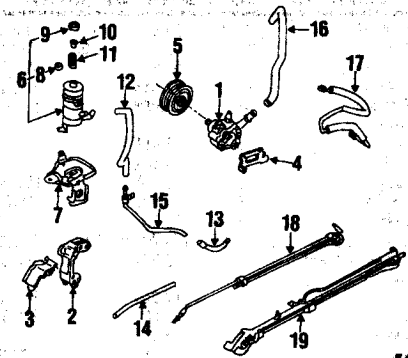
R&R steering gear 95-01 m 3.7

PARTS AND R&R OPERATIONS

STEERING GEAR & LINKAGE

1 Gear assy	95-98	1588.85	m 3.7=	TA01 32 110P
	99	1492.75	m 3.7	TC44 32 110A
	00	1588.85	m 3.7	TA01 32 110P
	01	1588.85	m 3.7	TC06 32 110F
2 mount bushing	95-01R	20.95#		TA01 32 124
	95-01L	15.95#		TA01 32 123
3 bracket	95-01R	18.00#		TA01 32 134
	95-01L	18.00#		TA01 32 133B
4 Valve housing	95-00	667.05#	m 6.0	TO01 32 120A
	01	626.65#	m 6.0	TO00 32 120
5 dust cap	95-01	10.25#		JO01 32 112
6 Bearing	95-99	35.05#		HG30 32 115
	00-01	38.60#		TO01 32 115
7 Valve assy	95-98	430.70#	m 6.0	TO01 32 380D
	99	404.60#	m 6.0	TO43 32 380A
	00	430.70#	m 6.0	TO01 32 380D
	01	430.70#	m 6.0	TC06 32 380B
8 Rack	95-97	238.25#	m 6.0	TO01 32 119B
	98	253.05#	m 6.0	TO01 32 119C
	99	253.05#	m 6.0	TO43 32 119
	00-01	253.05#	m 6.0	TO01 32 119C
9 Yoke assy	95-01	39.05#		TO01 32 11X
10 Collar	95-00	79.60#		HG30 32 202
	01	55.20#		TO01 32 202
11 Inner tie rod	95-01B	79.10#	m 0.6=	TO01 32 240B
12 Boot	95-01R	66.55#		HG30 32 125
	95-01L	66.55#		HG30 32 125
Pressure line				
13 #1	95-01	23.95#	m 6.0	TA02 32 450A
14 #2	95-01	23.95#	m 6.0	TA03 32 450
15 #3	95-01	52.60#	m 6.0	TA01 32 450
16 Return line	95-01	32.30		TA01 32 480B
Seal kit	95-97	88.70#	m 6.0	TO01 32 180A
	98-00	100.10#	m 6.0	TO01 32 180C
	01	100.10#	m 6.0	TO01 32 180C
17 Outer tie rod	95-97R	61.95	m 0.5=	TO01 32 280
	95-97L	61.95	m 0.5=	TO01 32 280
	98-01R	64.30	m 0.5	BA71 32 280
	98-01L	64.30	m 0.5	BA72 32 280

PARTS: Part is included in gear assembly. LABOR: Time is for overhaul.
† PARTS: Part is included with valve housing.
‡ PARTS: Part is included in gear assembly.



5413400

PUMP & HOSES

2.3 LITER

OVERLAP OPERATIONS

R&R p/s pump or policy with belt off

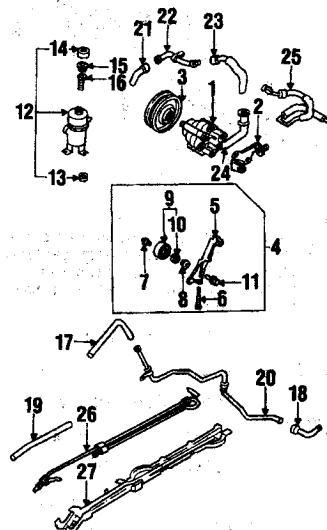
deduct 95-01 m 0.2

PARTS AND R&R OPERATIONS

1 P/S pump	95-00	900.05	m 1.6=	TO06 32 600F
	01	900.05	m 1.6	TC07 32 600B
2 mount bracket	95-01	65.20		KJ01 32 603A
3 dust shield	95-01	23.00		KJ02 15 93A
4 brace	95-00	24.85		TO06 32 601B
	01	25.45		TC07 32 601Y
5 Pulley	95-00	124.55#	m 1.0=	TO06 32 620
	01	124.55#	m 1.0	TC07 32 620
6 Reservoir	95-01	158.70	m 0.6=	TA16 32 601A
7 bracket	95-01	16.75		TA16 32 630A
8 rubber mount	95-01	2.95#		GA03 32 425
9 cap	to 1/95	12.25#		EA03 32 691
	from 1/95	7.50#		BO1A 32 691
10 gasket	95-01	3.35		TO01 32 55A
11 Filter	95-01	4.75		BR71 32 503A
Return hose				
12 reservoir to pipe	95-01	25.45	m 1.6=	TA16 32 682B
13 pipe to cooler	95-01	21.20	m 1.6=	TO01 32 687
14 cooler to gear	95-01	21.20	m 1.6=	TO01 32 684B
15 Return pipe	95-01	35.95	m 1.8=	TA16 32 410A
16 Section hose	95-01	24.10	m 1.6=	TA16 32 686B
17 Outlet pipe	95-00	203.00		TA16 32 420A
	01	216.00		TC07 32 420B
18 Cooler pipe	95-01	166.40		TO01 32 470B
19 Protector	95-00	127.95		TO01 32 210B
	01	127.95		TO43 32 210

PARTS: Part is included with reservoir.

† LABOR: R&R also included with P/S pump R&R.



5413410

PUMP & HOSES

2.5 LITER

OVERLAP OPERATIONS

R&R p/s pump or policy with belt off

deduct 95-00 m 0.2

PARTS AND R&R OPERATIONS

1 P/S pump	95-00	900.05	m 1.6=	TO01 32 600F
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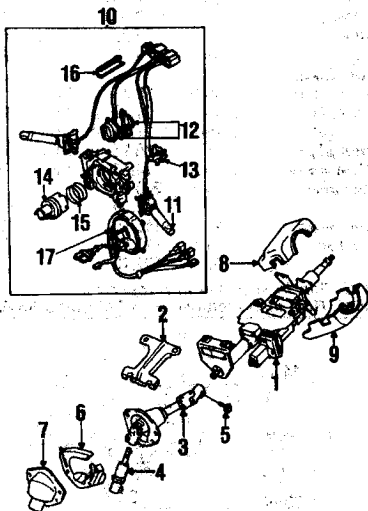
CONTINUED

STEERING GEAR & LINKAGE (CONT)

2 bracket	95-00	24.85		T001 32 60Y
3 Pulley	95-00	113.30@m	1.0=	T001 32 620
4 idler pulley	95-00	167.55		K806 15 930D
5 bracket	95-00	77.45		EA03 32 603D
6 adjuster collar	95-00	13.95		K805 15 967A
7 outer	95-00	12.45		KL01 15 942
8 inner	95-00	4.10		K805 15 933A
9 Pulley	95-00	63.20		K805 15 94XA
10 bearing	95-00	12.90		9960 62 203
11 shaft	95-00	13.20		KL01 15 932
12 P/S reservoir	95-00	158.70	m 0.6=	TA16 32 69XA
13 rubber mount	95-00	2.95	#	GA26 32 425
14 cap to 1/95	95	12.25	#	EA03 32 691
from 1/95	95-00	7.50	#	B01A 32 691
15 gasket	95-00	3.35		T001 32 554
16 filter	95-00	4.75		BR71 32 503A
Return hose				
17 reservoir to pipe	95-00	25.45	m 1.6=	T003 32 682
18 pipe to cooler	95-00	21.20	m 1.6=	T001 32 687
19 cooler to gear	95-00	21.20	m 1.6=	T001 32 684B
20 Return pipe	95-00	71.80	m 1.9=	T001 32 410
Section hose				
21 at reservoir	95-00	23.25	m 1.6=	T003 32 689
22 intermediate	95-00	47.10	m 1.6=	T001 32 48XB
23 at pump	95-00	25.70	m 1.6=	T060 32 698A
24 Section pipe	95-00	39.60		T001 32 5M0
25 Outlet pipe	95-00	203.00		T001 32 420A
26 Cooler pipe	95-00	166.40		T001 32 470B
27 Protector	95-00	127.95		T001 32 210B

PARTS: Part is included with reservoir.
 1 PARTS: Part is included with idler pulley.
 1 PARTS: Part is included with pulley.
 1 PARTS: Part is included with pump assembly.
 1 LABOR: R&R also included with P/S pump R&R.

STEERING COLUMN



5413420

WARNING

Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time period stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications.

ADD IF REQUIRED
 R&R column assy add for AC option 95-01 m 0.4

OVERHAUL OPERATIONS
 O/H steering column 95-01 m 4.0

R&I OPERATIONS
 R&I steering column 95-01 m 1.5

PARTS AND R&R OPERATIONS

STEERING COLUMN ASSEMBLY

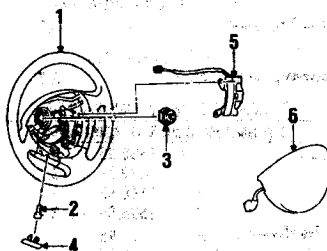
1 Steering column	95-96	1531.85	m 1.5=	TA02 32 100F
	97	1531.85	m 1.5	TB94 32 100A
	98-99	1531.85	m 1.5	TB94 32 100D
	00-01	1531.85	m 1.5	TC44 32 100B
2 mount plate	95-01	18.95		TA02 32 216
3 Intermed shaft	95-00	288.20	m 4.0	TA02 32 080F
	01	379.00	m 4.0	TC86 32 080A
4 Lower shaft	95-01	95.05		TA01 32 08XC
5 bolt	95-01	1.75		B455 32 089A
6 mount plate	95-01	25.30		TA02 32 21X

8 upper	95-96	31.30	m 0.3=	TA02 60 221A 02
black	97-00	31.30	m 0.3	TA02 60 221A 00
brown	97-00	31.30	m 0.3	TA02 60 221A 90
gray	01	31.30	m 0.3	TA02 60 221A 05
beige	01	31.30	m 0.3	TA02 60 221A 80
9 lower	95-96	31.30	m 0.3=	TA02 60 231A 02
black	97-00	31.30	m 0.3	TA02 60 231A 00
brown	97-00	31.30	m 0.3	TA02 60 231A 90
gray	01	31.30	m 0.3	TA02 60 231A 05
beige	01	31.30	m 0.3	TA02 60 231A 80
10 Combo switch				
w/o traction control	95-96	367.85	m 0.7=	TA01 66 120F
w/traction control	95-96	470.95	m 0.7=	TA20 66 120D
all	97	367.85	m 0.7	TA01 66 120F
	98	321.90	m 0.7	TA01 66 120G
	99-01	367.85	m 0.7	TC44 66 120A
Switch				
11 headlamp	95-01	57.20		TA01 66 122
12 wiper	95-99	129.80		TB94 66 135
	00-01			TA05 66 135
13 dimmer	95-01	39.45		TA01 66 136
14 Cancel cam	95-01	5.70		T001 66 126
15 Spring	95-01	1.75		T001 66 121
16 pad	95-01	2.45		TA01 66 1A3
17 Clockspring	95-98	139.95	m 0.8	TA01 66 CS0
	99-01	139.95	m 0.8	TC44 66 CS0

LABOR: Time is for overhaul.

1 PARTS: Part is included with combo switch.

STEERING WHEEL



5413430

WARNING

Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time period stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications.

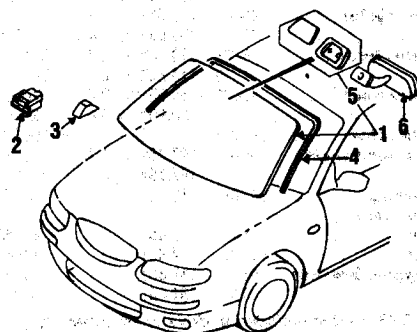
PARTS AND R&R OPERATIONS

STEERING WHEEL & TRIM

1 Steering wheel	95-96	1151.90	m 0.5=	TA05 32 980D
black	97-00	1151.90	m 0.5	TB94 32 980C 00
brown	97-00	1151.90	m 0.5	TB94 32 980C 90
	01	1209.60	m 0.5	TC86 32 9802 5
dark gray	01	1209.60	m 0.5	TC86 32 9800 7
2 bolt	95-01	3.50		9YA4 30 601A
3 nut	95-01	3.20		9994 81 200
4 cap	95-96R	9.35		C002 32 9R1
	95-96L	9.35		C002 32 9L1
black	97-00R	10.25		H432 32 9R10 0
	97-00L	10.25		H432 32 9L10 0
brown	97-00R	10.25		H432 32 9R19 0
	97-00L	10.25		H432 32 9L19 0
gray	01 R	10.25		H432 32 9R10 5
	01 L	10.25		H432 32 9L10 5
beige	01 R	10.25		H432 32 9R18 0
	01 L	10.25		H432 32 9L18 0
5 Cruise switch	95-96	75.60	m 0.6	CA17 66 3D1C
black	97-00	76.60	m 0.6	TB94 66 3D1A 00
brown	97-00	76.60	m 0.6	TB94 66 3D1A 90
gray	01	127.40	m 0.8	TC86 66 4M00 5
beige	01	127.40	m 0.6	TC86 66 4M00 0
6 Air bag module	95-01	#		SEE FOOTNOTE

PARTS: Part is listed in RESTRAINT SYSTEMS group.

WINDSHIELD



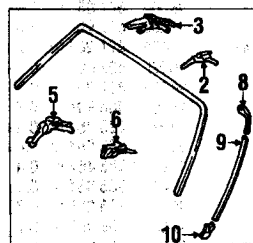
5413460

PARTS AND R&R OPERATIONS

GLASS

1 Glass				
Mazda				
w/o heat absorbing	95-96	441.35	3.5=	TA16 63 900A
	97-99	441.35	3.5	TB95 63 900C
w/heat absorbing	95-96	573.80	3.5=	TA02 63 900
	97		3.5	TB96 63 900A
all	00-01	441.35	3.5	TB95 63 900C
NAGS				
w/o solar	95-96	552.15	3.5	FW00771GNN
	97-00	477.15	3.5	FW02050GNN
w/solar	95-96	556.95	3.5	FW00782GNN
	97-00	556.95	3.5	FW02051GNN
2 spacer				
outer	95-97	4.10		B455 50 891A
	98-01	2.00		T001 50 891A
inner	95-01	.95		C001 50 897
4 Weatherstrip				
2376mm length	95-97	12.70		GA2A 50 894
2400mm length	95-01	9.10		GA7B 50 894
3690mm length	95-01	9.10		T001 50 894
5 Mirror base	95-96	21.70		HG31 66 240
	97-01	22.45		BC1C 66 240
6 Mirror	95-97	72.00	0.3=	HG31 66 220C
	97-01	81.30	0.3	HG82 66 220A

1 PARTS: Part is included with windshield glass.



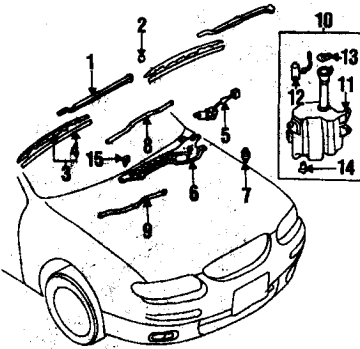
5413466

REVEAL MOLDINGS

1 Molding assy	95-01	166.05	0.8=	TA04 50 6A0A
clip				
upper				
type 1	95-01	2.25	#	T002 50 689
type 2	95-01	1.75	#	HG30 50 688A
type 3	95-01	3.10		J0Y1 50 619C
side				
type 4	95-01	2.25	#	T001 50 689
type 5	95-01	2.25	#	T001 50 68C
type 6	95-97	1.35		T0Y1 50 619
	98-01	1.35		T0Y1 50 619A
protector				
upper corner	95-01R	9.35	#	T001 50 8B3
	95-01L	9.35	#	T001 50 8C3

9 c. enter	95-01R	4.25#		T001 50 682A
	95-01L	4.25#		T001 50 6C2A
10 lower	95-01R	6.75#		T002 50 684A
	95-01L	6.75#		T002 50 6C4A

PARTS: Part is included in molding assembly.



5413470

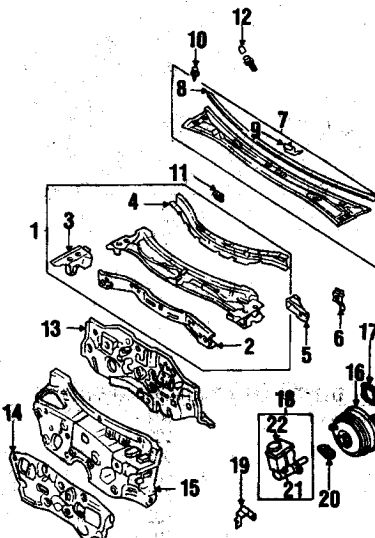
WIPER & WASHER COMPONENTS				
1 Wiper arm	95-01R	66.10	0.3=	TA02 67 321A
	95-01L	58.10	0.3=	TA01 67 321B
2 cap	95-01B	3.85		LA01 67 395C
3 Blade	95-00R	13.20	0.2=	TA02 67 330A 9U
	95-00L	12.25	0.2=	BJ0E 67 3309 U
	01 R	13.20	0.2	WG84 67 330
	01 L	20.00	0.2	TC44 67 330
4 refill to 2/95	95 R	8.45#	0.2	DB09 67 3339 U
	95 L	7.25#	0.2	ED16 67 333
from 2/95	95-00R	8.45#	0.2	DB09 67 3339 U
	95-00L	8.45#	0.2	B480 67 333
	01 B	7.25#	0.2	TC44 67 333
5 Motor standard	95-00	223.55	m 0.7=	TA01 67 340B
	01	223.55	m 0.7	TA01 67 340B
cold spec.	95-00	223.55	m 0.7=	TA02 67 340B
	01	223.55	m 0.7	TA02 67 340B
6 bracket standard	95-01	204.55		TA01 67 372
cold spec.	95-01	204.55		TA02 67 372
7 belt type 1	95-01	1.10		T001 67 369
type 2	95-01	1.10		T002 67 369
type 3	95-01	1.10		T003 67 369
8 Link arm upper	95-01	38.10	m 0.8=	TA01 67 362
lower	95-01	28.55	m 0.8=	TA01 67 361
10 Reservoir assy 2.2 liter tank	95-01	120.90	0.8=	T001 67 480B
5.5 liter tank	95-01	307.15	0.8=	T002 67 480B
11 Reservoir tank 2.2 liter	95-01	53.35#		T001 67 481
5.5 liter	95-01	109.45#		T002 67 481
12 Washer pump 2.2 liter tank	95-01	52.05#		S084 76 672
5.5 liter tank	95-01	84.10#		DB02 67 482
13 Cap	95-01	5.70#		UB39 51 815
14 Level sensor 5.5 liter tank	95-01	69.30#		T002 67 488
15 Nozzle 95-99R	95-99R	18.85	0.3=	TB84 67 510
	95-99L	18.85	0.3=	TB85 67 510
	00-01R	18.85#	0.3	TC44 67 5100 3
	00-01L	18.85#	0.3	TC45 67 5100 3

PARTS: Part is included in reservoir assembly.

† PARTS: Part is included with blade.

‡ PARTS: Order by color.

COWL



5413440

PARTS AND R&R OPERATIONS

COWL				
1 Cowl panel	(p1.8) 95-00	636.65†	7.0	TA01 53 500F
	(p1.8) 01	677.55†	7.0	TA01 53 500G
2 Front panel	95-01	118.80#		TA01 53 580B
3 Upper plate	95-01R	26.85#		T001 53 580
	95-01L	26.85#		T001 54 580
4 Dash crossmember	95-01	153.70#		TA01 53 630B
5 gasket	95-01R	15.95		T001 70 062
	95-01L	13.45		T001 71 062
6 Support bracket instrument panel	95-01R	34.45		T001 56 220A
	95-01L	34.45		T001 56 230A
7 Cowl grille	95-01	228.05	0.5=	TA07 50 790C
8 protector	95-01	12.50#		T001 50 794C
9 clip	95-97	2.25#		C001 50 638A
	98-01	2.00#		C001 50 797
10 retainer	95-01	2.20		GA5R 56 382
11 grommet	95-97	1.20		T001 50 798
	98-01	1.10		FD02 50 798
12 cap	95-01	1.85		ED16 50 796
13 Dash panel	95-97	333.35		TA01 53 440A
	98-00	346.15		TA01 53 440C
	01	346.15		TA01 53 440C
14 Insulator front	95-01	76.10		TA01 68 611D
15 rear to 3/95				
2.3 liter	95	302.25		TA16 68 630B
2.5 liter	95	302.25		TA01 68 630B
rear from 3/95				
2.3 liter	95-01	302.25		TA16 68 630C
2.5 liter	95-01	302.25		TA01 68 630C
16 Reservoir assy power brakes	95-99	401.95	m 2.1	TA01 43 800A
	00-01	401.95	m 2.1	TC44 43 800
17 packing	95-01	1.60		H001 43 443
18 Master cylinder	95-99	238.25	m 1.4	TA01 43 402
	00-01	238.25	m 1.4	TC44 43 402A
19 bracket	95-01	5.95		TA01 43 782
20 gasket	95-01	3.35		ED18 43 445
21 Reservoir assy	95-99	105.70#		TA01 43 552
	00-01	73.35#		TC04 43 55X
22 Reservoir cap	95-01	2.95#		B803 48 580

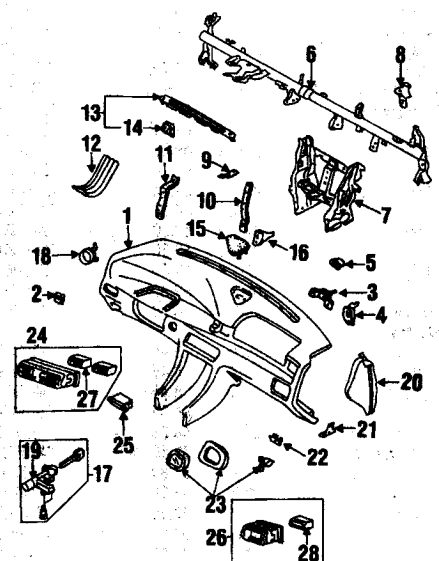
PARTS: Part is included with cowl panel.

† PARTS: Part is included with cowl grille.

‡ PARTS: Part is included with master cylinder.

LABOR: With windshield and all necessary bolted on parts removed.

INSTRUMENT PANEL



5413480

WARNING

Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time period stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications.

ADD IF REQUIRED

Add for air bag 95-00 m 0.7

R&I OPERATIONS

R&I instrument panel 95-00 3.5

PARTS AND R&R OPERATIONS

INSTRUMENT PANEL				
1 Instrument panel	95	1000.15@	5.5	TA01 60 350F 02
	96	1000.15@	5.5	TA04 60 350A 02
black	97-00	1000.15	5.5	TA04 60 350A 02
brown	97-00	1000.15	5.5	TA04 60 350A 90
gray	01	1000.15	5.5	TC86 60 3500 7
beige	01	1150.65	5.5	TC86 60 350A 25
surf	95-01	.70		GL21 64 996
2 pin				
type 1	95-01	6.85		TA01 60 332A
type 2	95-01	5.00		TA01 60 383A
3 hole cover type 1	95-01	3.45		C001 60 387
type 2	95-97	1.95		C001 60 386
	98-01	2.20		T001 60 386
4 Reinforce bar	95-96	713.10	3.8	TA01 60 420E
	97	713.10	3.8	TA01 60 420J
	98	713.10	3.8	TA01 60 420J
	99-01	713.10	3.8	TA01 60 420K
5 Center support	95-00	91.05		TA01 60 430F
	01	91.05		TA01 60 450F
6 Mount bracket				
air bag	95-01	4.50		T001 60 451A
center	95-99	10.70		TA01 60 582
meter	95-01R	9.00		TA01 60 642
	95-01L	9.50		TA01 60 641A
7 Knee bolster	95-01	24.75	0.4	TA01 60 651A
8 Defroster grille	95-96R	43.55		TA01 60 7800 2
	95-96L	43.55		TA01 60 7800 2
black	97 R	47.60		TA01 60 780A 00
	97 L	43.55		TA01 60 780A 02
	98-00R	43.55		TA01 60 780A 02
	98-00L	43.55		TA01 60 780A 02
	97-00R	43.55		TA01 60 780A 90
	97-00L	43.55		TA01 60 780A 90
	01 R	44.35		T080 60 7802 2
	01 L	44.35		T080 60 7802 2
	01 R	44.35		T080 60 7800 4
	01 L	44.35		T080 60 7800 4
14 clip	95-01B	.75#		GA2A 64 394
15 Speaker grille				
black	95-00	60.20	0.3=	TA01 66 9800 2
	01		0.3	NOT LISTED
brown	97-00	60.20	0.3	TA01 66 9800 4
	01		0.3	NOT LISTED
16 retainer	95-01	2.75		TA01 60 395A
17 Cyl & keys	95-99	224.00	m 0.6=	TA01 78 290D
	00	242.80	m 0.6	TC86 78 290
	01	242.80	m 0.6	TC07 78 290

CONTINUED

5413490

This exploded view diagram illustrates the assembly of the HP-1000 computer system. The components are numbered 1 through 17. The diagram shows the following parts and their assembly sequence:

- 1**: The main system unit, shown in a partially assembled state.
- 2**: A small component, likely a screw or pin, used to secure the front panel.
- 3**: The front panel, which is attached to the main unit.
- 4**: A component used to secure the front panel.
- 5**: A small component, likely a screw or pin, used to secure the front panel.
- 6**: A small component, likely a screw or pin, used to secure the front panel.
- 7**: A component used to secure the front panel.
- 8**: The main system unit, shown in a partially assembled state.
- 9**: A component used to secure the front panel.
- 10**: The main system unit, shown in a partially assembled state.
- 11**: A component used to secure the front panel.
- 12**: A component used to secure the front panel.
- 13**: A component used to secure the front panel.
- 14**: A component used to secure the front panel.
- 15**: A component used to secure the front panel.
- 16**: A component used to secure the front panel.
- 17**: A component used to secure the front panel.

5413510

This exploded view diagram illustrates the assembly of the HP-1000 computer system. The components are numbered 1 through 26. A separate inset box at the top left shows a detailed view of the keyboard assembly, including the keyboard unit (1), the keyboard cover (2), and the keyboard base (3). The main diagram shows the HP-1000 computer unit (4) with various modules and peripherals. The HP-1000 unit is shown with the HP-1000 power supply (5) and the HP-1000 system unit (6). The HP-1000 system unit is shown with the HP-1000 system unit (7) and the HP-1000 system unit (8). The HP-1000 system unit is shown with the HP-1000 system unit (9) and the HP-1000 system unit (10). The HP-1000 system unit is shown with the HP-1000 system unit (11) and the HP-1000 system unit (12). The HP-1000 system unit is shown with the HP-1000 system unit (13) and the HP-1000 system unit (14). The HP-1000 system unit is shown with the HP-1000 system unit (15) and the HP-1000 system unit (16). The HP-1000 system unit is shown with the HP-1000 system unit (17) and the HP-1000 system unit (18). The HP-1000 system unit is shown with the HP-1000 system unit (19) and the HP-1000 system unit (20). The HP-1000 system unit is shown with the HP-1000 system unit (21) and the HP-1000 system unit (22). The HP-1000 system unit is shown with the HP-1000 system unit (23) and the HP-1000 system unit (24). The HP-1000 system unit is shown with the HP-1000 system unit (25) and the HP-1000 system unit (26).

Cluster assy				
w/o traction control	95	1404.25#	m 0.7=	TA01 55 430B
	96	1404.25#	m 0.7	TB48 55 430
	97	1404.25#	m 0.7	TB54 55 430
2.3 liter	98	1404.25#	m 0.7	TB54 55 430
	99	1369.25#	m 0.7	TC48 55 430
2.5 liter	98	1404.25#	m 0.7	TB48 55 430
	99	1369.25#	m 0.7	TC44 55 430
w/traction control	95	1404.25#	m 0.7=	TA16 55 430D
	96-97	1404.25#	m 0.7	TB48 55 430
2.3 liter	98	1404.25#	m 0.7	TB52 55 430
	99	#	m 0.7	NOT LISTED
2.5 liter	98	1404.25#	m 0.7	TB48 55 430
	99	1369.25#	m 0.7	TC45 55 430
all				
2.3 liter	99	1369.25#	m 0.7	TC46 55 430A
	01	1457.40#	m 0.7	TC87 55 430A
2.5 liter	99	1369.25#	m 0.7	TC45 55 430A
2				
Glass	95-96	40.45#		CO08 55 447
	97-98	40.45#		CO08 55 447A
	99-00	40.45#		CO08 55 447A
	01	32.70#		TC86 55 447
3				
Bezel	95-98	80.45#		CO08 55 446
	99	#		NOT LISTED
	00	80.45#		CO03 55 446
	01	#		TC80 55 446
4				
Case	95-98	30.70#	m 1.3=	TA01 55 441A
	99	#	m 1.3	NOT LISTED
	00	30.70#	m 1.3	TD4 55 441
	01	28.80#	m 1.3	TD80 55 441
5				
Tachometer				
2.3 liter	95-98	598.00#	m 0.8=	TA17 55 461A
2.5 liter	95-98	598.00#	m 0.8=	TA28 55 461
all	99	#	m 0.8	NOT LISTED
2.3 liter	00	490.95#	m 0.8	TC46 55 461
2.5 liter	00	598.00#	m 0.8	TC43 55 461
all	01	#	m 0.8	NOT LISTED
6				
Speedometer	95-98	378.95#	m 0.8=	TA01 55 471
	99	#	m 0.8	NOT LISTED
	00	304.80#	m 0.8	TC44 55 471
	01	#	m 0.8	NOT LISTED
7				
Meter				
fuel, temp	95	125.60#	m 0.9=	TA01 55 481
	96-98	125.60#	m 0.9	TB48 55 481
	99	#	m 0.9	NOT LISTED
	00	125.60#	m 0.9	TC44 55 481
	01	#	m 0.8	NOT LISTED
8				
Heater control	95-00	791.35	m 0.6=	TA01 61 190
gray	01	687.95		TC86 61 190D 19
brown	01	687.95		TC86 61 190D 30
9				
Indicator lamp	95-98	759.55		TA01 61 1J0A
	99			NOT LISTED
	00	759.55		TA01 61 1J0A
	01			NOT LISTED
10				
Hole cover				
upper	95-01	10.50		HG30 55 225
11				
left lower	95-01	6.50		GA5R 55 225A
12				
Switch				
fog lamp	95-00	99.35		TA02 66 180
gray	01	99.35		TC86 66 180I 9
brown	01	99.35		TC86 66 180I 9
13				
solar fan	95-98	76.55		TO02 61 9A2A
14				
seat warmer	95-00R	61.95#	m 0.4=	TA04 66 420A

● **PARTS:** Order by color.

† **PARTS:** Part is listed in RESTRAINT SYSTEMS group.

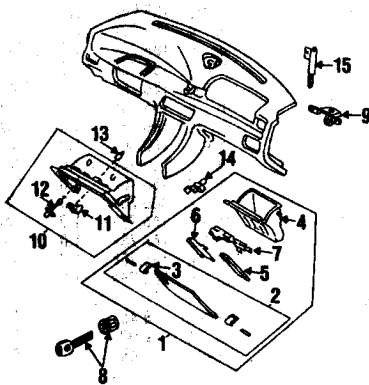
514

gray	95-00L	61.95#	m 0.4=	TA08 66 420A
	01 R	62.45		TC86 66 4200 5
	01 L	62.45		TC87 66 4200 5
beige	01 R	62.45		TC86 66 4208 0
	01 L	62.45		TC87 66 4208 0
15 trunk cancel	95-01	35.35		T001 66 4K0
16 Hazard switch	95-00	66.30	m 0.4=	TA01 66 4H0A
gray	01		m 0.4	TC86 64 H019
brown	01		m 0.4	TC86 64 H030
17 Rheostat	95-01	103.70		TA01 66 6R0B
18 Switch panel				
w/o seat heater	95-00	18.45		T001 55 321D
w/o solar sunroof	01			NOT LISTED
w/solar sunroof	95-97	20.20		T003 55 321A
	98-01			NOT LISTED
w/seat heater	95-00	18.45		T002 55 321D
19 Lighter	95-97	29.80		T001 66 250
	98-01	28.85		G13H 66 250
20 protector	95-97	8.45		T001 66 241
	98-01			NOT LISTED

PARTS: Part is included in cluster assembly.

1 LABOR: Time is for one or both.

2 PARTS: Part number & price are for estimating purposes only. Order by description.



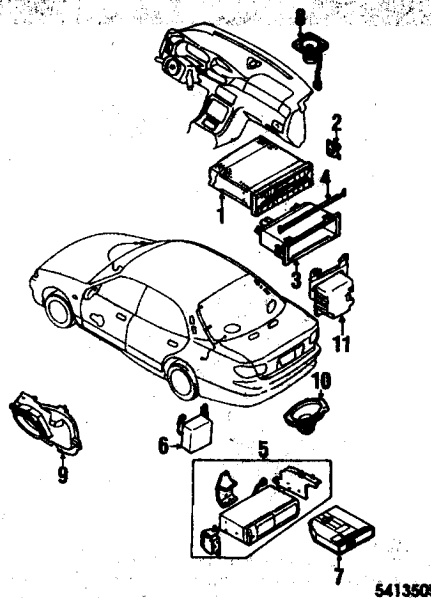
5413500

GLOVE BOX				
1 Glove box assy	95-96	194.75	0.5=	TA01 64 030E 02
black	97-00	194.75	0.5	TA01 64 030E 02
brown	97-00	194.75	0.5	TA01 64 030E 30
gray	01	194.75	0.5	TA01 64 030E 05
beige	01	194.75	0.5	TA01 64 030E 80
2 Door assy	95-96	96.45#	0.3=	TA01 64 0800 2
black	97-00	96.45#	0.3	TA16 64 0400 2
brown	97-00	96.45#	0.3	TA16 64 0408 0
gray	01		0.5	TA01 64 0400 5
beige	01		0.5	TA01 64 0408 0
3 Hinge	95-01	7.20#		TA01 64 05X
4 Box	95-97	70.70#		TA01 64 161D
	98-01	70.70#		TA01 64 161D
5 Stay	95-97	9.50#		TA01 64 162A
6 Panel	95-96	9.70#		TA01 64 163A
	00-01	9.70#		TA01 64 163A
7 Lock	95-97	31.20#		TA01 64 0800 2
black	98-00	31.20#		TA01 64 0800 2
brown	98-00	31.20#		TA01 64 0809 0
gray	01	31.20#		TA01 64 080A 05
beige	01	31.20#		TA01 64 080A 80
8 Cyl & keys				
black	95-99	90.05	0.5=	TA52 76 250B 02
	00	90.05	0.5	TA52 76 250C 02
brown	95-00	90.05	0.5	TA52 76 250C 30
gray	01	90.05	0.5	TA52 76 250C 05
beige	01	90.05	0.5	TA52 76 250C 80
9 Striker	95-01	12.75	0.6=	TA01 64 10X
10 Cover assy	95-01	62.80		TA02 64 110A
11 Lamp lens	95-01	3.50#		TA01 64 172
12 Switch	95-01	13.45#		G212 66 540A
13 Bolt	95-01	.55		0000 11 019A
14 Saddle	95-01	3.25		TA01 64 114A
15 Bumper	95-96	16.00		TA01 64 08XA

PARTS: Part is included in glove box assembly.

1 PARTS: Part is included in door assembly.

2 PARTS: Part is included in cover assembly.



5413505

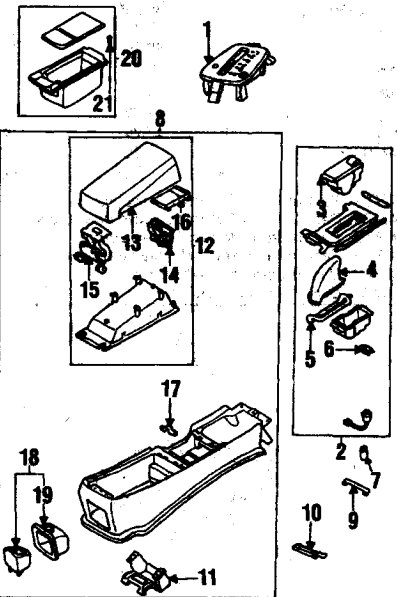
SOUND SYSTEM

Part number & price are for estimating purposes only. Order by description.

1 Radio				
AM/FM cassette	95-97	1292.00	0.5=	TA03 66 9C0A
	98	955.85	0.5	KJ77 18 861R 80
AM/FM cassette & CD				
w/o Bose system	95-97	1082.00	0.5=	0000 81 3312
	98-99	967.10	0.5	0000 81 6881 CD
w/Bose system	95-97	1050.45	0.5=	0000 81 3310
	98-99	967.10	0.5	0000 81 2610 CD
4 speaker system	00	925.50#	0.5	0000 81 2612
5 speaker system	00	925.50#	0.5	0000 81 2610
6 speaker system	01	287.55#	0.5	TC86 66 AS0
2 mount bracket				
w/o CD	95-97	6.45		FD04 66 AW1
w/CD	95-97	18.50		HC30 66 AW1B
3 Pocket	98-00	10.25		B02A 66 BMA
4 upper bracket	95-01	16.20		TA08 66 9B1
5 CD changer	95-96	555.50	0.5=	0000 81 2057
	97	514.00	0.5	0000 81 1510
6 Power amplifier	95-96	131.40	0.6=	TA04 66 920
	97-01	281.85	0.6	TB48 66 920
7 CD magazine	95-96	52.25		0000 81 2050
	97	40.20		0000 81 3540
Speaker				
instrument panel				
25w/6s	95-97	56.80	0.3=	0000 81 708A
50w/4	95-00	43.00	0.3=	FD04 66 980A
9 front door				
w/o Bose	95-97R	145.80	0.5=	0000 81 2009 RH
	95-97L	145.80	0.5=	0000 81 2009 LH
	98-99R	145.80	0.5	0000 81 2009 RH
	98-99L	145.80	0.5	0000 81 2009 LH
w/Bose	95-97R	579.75	0.5=	TD04 66 96X
	95-97L	499.55	0.5=	TD04 66 96Y
	98-99R	571.40	0.5	TD48 66 96X
	98-99L	510.55	0.5	TD48 66 96Y
4 speaker system	00 R	81.15	0.5	TD43 66 96X
	00 L	81.15	0.5	TD43 66 96Y
5 speaker system	00 R	571.40	0.5	TD48 66 96X
	00 L	510.55	0.5	TD48 66 96Y
6 speaker system	01 R	80.95	0.5	TC87 66 96X
	01 L	80.95	0.5	TC87 66 96Y
10 package tray				
w/o Bose	95-97	119.15	0.5=	8000 81 232A
	98-99	11.50	0.5	0000 81 C01
w/Bose	95-97	374.10	0.5=	TD08 66 960
	98-99	115.60	0.5	801K 66 960
4 speaker system	00 B	12.15	0.5	0000 81 9056
5 speaker system	00 B	115.60	0.5	801K 66 960
11 Amplifier	97-01	449.65#		TD88 66 920

PARTS: Order by description.

CONSOLE



5413520

PARTS AND R&R OPERATIONS

CENTER CONSOLE

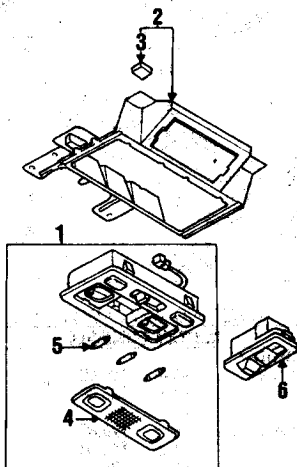
1 Shift indicator				
w/o traction control	95-96	126.80		TA06 64 350A
	97-00	126.80		TA01 64 350D
	01			NOT LISTED
w/traction control	95-96	126.80		TA15 64 350A
	97-00	126.80		TA03 64 350D
	01	126.80		TC87 64 350
2 Front panel				
black	95-96	255.75	0.6=	TA01 64 431C 02
	97-98	255.75	0.6	TD84 64 431D 2
	99-00	255.75	0.6	TC44 64 431C 02
brown	97-98	255.75	0.6	TD84 64 431D 0
	99-00	255.75	0.6	TC44 64 431C 30
gray	01	251.80	0.6	TC86 64 431A 05
beige	01	251.80	0.6	TC86 64 431A 80
3 Ashtray	95-96	90.70#		TA01 64 410B 02
brown	95-00	69.20		TC44 64 410A 02
black	99-00	69.20		TC44 64 410A 30
	01	126.80		TC87 64 350
4 Brake boot	95-96	40.55#		TA01 64 432A 00
black	97-00	40.55#		TA01 64 432A 00
brown	97-00	40.55#		TA01 64 432A 30
gray	01			TC86 64 432B 5
beige	01			TC86 64 432B 0
5 Plate	95-99	3.75#		TA01 64 433A
	00	3.75#		TA01 64 433B
	01	3.75#		TC86 64 433
6 Lamp housing	95-96	2.20#		TA01 64 439
7 Bolt	95-96	.65		0000 11 007A
8 Console assy				
black	95-96	403.10	0.6=	TA01 64 410B 02
	97-00	403.10*	0.6	TD84 64 410F 02
brown	97-00	403.10*	0.6	TD84 64 410F 30
gray	01	409.25*	0.6	TC86 64 410B 05
beige	01	409.25*	0.6	TC86 64 410B 80
9 bracket				
front	95-01	6.20		TA01 64 434
center	95-01	5.95		TA01 64 436
rear	95-01	13.00#		TA01 64 436
12 Lid assy				
black	95-96	138.80#	0.3=	TA01 64 430B 02
	97-00	138.80*	0.3	T032 64 430F 02
brown	97-00	138.80*	0.3	T032 64 430F 30
gray	01	138.80*	0.3	T061 64 430C 05
beige	01	138.80*	0.3	T061 64 430D 80
13 Lid	95-96	73.45#		TA01 64 430B 02
	97			SEE FOOTNOTE
black	98-00	41.70#		T032 64 431B 02
brown	98-00	41.70#		T032 64 431B 30
	01	126.80		TC87 64 350
14 Lock	95-96	14.95#		TA01 64 431D 2
black	97-00	25.55*	0.2	T032 64 431A 02
brown	97-00	25.55*	0.2	T032 64 431A 30
gray	01	14.95*	0.2	T060 64 431D 0
beige	01	14.95*	0.2	T060 64 431D 0
15 Hinge	95-01	27.95#		TA01 64 431A
16 Cup holder				
black	97-00	47.45*		T032 64 381B 02
brown	97-00	47.45*		T032 64 381B 30
gray	01	61.70*		TC86 64 381D 5
beige	01	61.70*		TC86 64 381D 0

CONTINUED

CONSOLE (CONT.)

17 Stepper	95-99	5.25†	TA01 64 432A
18 Rear ashtray	95-96	49.70†	TA01 64 860
gray	01	49.70	T080 64 6600 5
beige	01	49.70	T080 64 6606 0
19 case	95-96	17.75†	TA01 64 670
20 Box	95-00	30.70	TA01 64 440C
gray	01	39.95	T080 64 4410 5
beige	01	39.95	T080 64 4418 0
21 cushion	95-97	1.20@	D101 64 046
	98-01B	.95@	B032 64 046

- # PARTS: Part is included with front panel.
 † PARTS: Part is included in console assembly.
 ‡ PARTS: Part is included in lid assembly.
 § PARTS: Part is included with rear ashtray.
 @ PARTS: Part is included with box.
 * PARTS: Order by description.



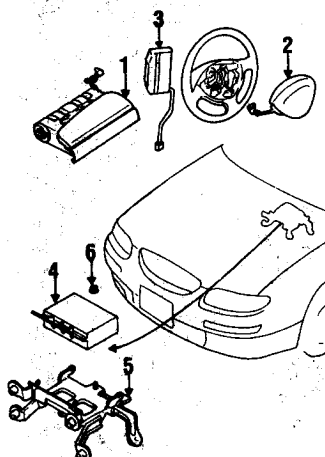
5413600

OVERHEAD CONSOLE

1 Overhead console	95	226.55#	0.3=	T001 69 970A 06
gray	95-98	226.55	0.3	T001 69 970E 06
	99-00	166.80	0.3	H449 69 970B 06
	01		0.3	H449 69 970A 05
beige	95-98	226.55	0.3	T001 69 970E 80
	99-00	166.80	0.3	H449 69 970B 80
	01	166.80	0.3	H449 69 970B 80
2 bracket				
w/o sunroof	95-00	14.00		T001 69 980A
	01			NOT LISTED
w/sunroof	95-01	16.95		T002 69 980B
3 stepper				
w/o sunroof	95-00	.75‡		T001 69 977
	01			NOT LISTED
w/sunroof	95-01	.75‡		T002 69 977
4 Lens	95-96	8.45†		T001 69 9730 6
	97-01	7.75†		T001 69 973
5 Bell	95-01	1.70†		9870 66 980L
6 Sunroof switch				
gray	95-00	125.20	0.3=	T002 69 975B 06
	01	125.20	0.3	TC86 69 9750 3
beige	95-00	129.05	0.3	T002 69 975B 80
	01	125.20	0.3	TC86 69 975B 0

- # PARTS: Order by color.
 † PARTS: Part is included with overhead console.
 ‡ PARTS: Part is included with bracket.
 § PARTS: Part is included with overhead console. Order by color.

RESTRAINT SYSTEMS



5413530

WARNING

Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time period stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications.

REPLACEMENT COMPONENTS

The following components are mandatory replacement items following an air bag deployment according to current vehicle manufacturer recommendations. This information supersedes all prior information published by MOTOR.

Air bag modules

INSPECTION COMPONENTS

The following components must be inspected for damage and replaced if necessary.

Wiring

Terminals

Insulation

Connectors

Clockspring

Impact sensors

Mounting brackets

Combination switch

Steering column

Steering wheel

Instrument panel

ADD IF REQUIRED

Air bag

system diagnosis - 95-01 m 0.5

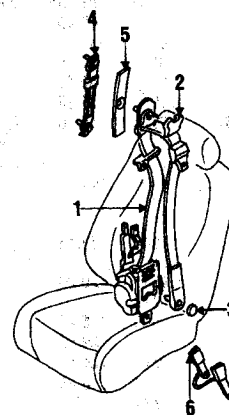
PARTS AND R&R OPERATIONS

AIR BAG COMPONENTS

1 Passenger air bag	95-96	1358.05	m 0.7=	TA01 57 K7XC 02
black	97	1358.05	m 0.7	TA01 57 K7XC 02
	98-00	1358.05	m 0.7	TCY4 57 K7XD 02
gray & black	01	612.40	m 0.7	TC44 57 K00B 05
brown	97	1358.05	m 0.7	TA01 57 K7XC 91
	98-00	1358.05	m 0.7	TCY4 57 K7XD 91
beige/black	01	612.40	m 0.7	TC44 57 K00B 80
2 Driver air bag	95-96	612.40	m 0.4=	TA02 57 K00B
black	97	612.40	m 0.4	TB94 57 K00A 00
	98	651.75	m 0.4	TC33 57 K00A 00
	99-00	612.40	m 0.4	TC44 57 K00B 00
brown	97	612.40	m 0.4	TB94 57 K00A 90
	98	612.40	m 0.4	TC33 57 K00B 90
	99-00	612.40	m 0.4	TC44 57 K00B 90
gray	01	612.40	m 0.7	TC44 57 K00B 05
beige	01	612.40	m 0.7	TC44 57 K00B 80
3 Side air bag	01 R	183.65		T080 57 K40
	01 L	183.65		T080 57 K80
4 Diagnostic unit				
w/sensor	95-98	623.70#	m 3.0=	BH2K 57 K30
	99-00	623.70#	m 0.5	T043 57 K30
	01	623.70#	m 0.5	T080 57 K30A
5 bracket	95-96	69.20		TC33 57 K00C
	97-98	69.20		TB94 57 K00C
	99-00	69.20		TC33 57 K00C
	01	69.20		T080 57 K00A
6 nut	95-01	.95		9994 00 603B
Clockspring	95-01	†		SEE FOOTNOTE

LABOR: After heater unit is removed.

† PARTS: Clockspring is only serviced as part of the combination switch, listed in the STEERING COLUMN group.

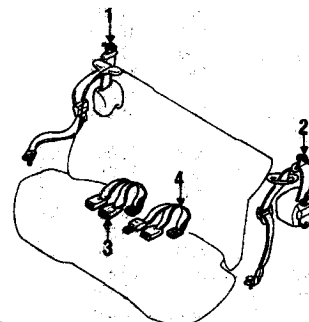


5413540

FRONT SEAT BELTS

1 Retractor Assy				
gray	95-97R	186.75#	1.0=	TA01 57 6900 09
	95-97L	155.95#	1.0=	TA01 57 690E 09
	98 R	186.75#	1.0	TC33 57 690A 09
	98 L	186.75#	1.0	TC33 57 690A 09
	99-00R	186.75#	1.0	TC44 57 690B 09
	99-00L	186.75#	1.0	TC44 57 690A 09
	01 R	186.75#	1.0	TC33 57 690A 5
	01 L	186.75#	1.0	TC33 57 690A 5
beige	95-97R	150.00#	1.0	TA01 57 690D 80
	95-97L	150.00#	1.0	TA01 57 690E 80
	98 R	186.75#	1.0	TC33 57 690A 80
	98 L	186.75#	1.0	TC33 57 690A 80
	99-00R	186.75#	1.0	TC44 57 690B 80
	99-00L	186.75#	1.0	TC44 57 690A 80
	01 R	186.75#	1.0	TC33 57 690B 0
	01 L	186.75#	1.0	TC33 57 690B 0
2 cover				
gray	95-00B	5.45		GA7B 57 6310 9
	01 B	3.00		GA7B 57 6310 3
beige	95-01B	5.45		GA7B 57 6318 0
3 cap				
gray	95-00B	1.70		GA2K 57 6380 9
	01 B	1.70		GA2K 57 6380 5
beige	95-01B	1.70		GA2K 57 6380 0
4 Adjuster	95-01B	92.30		T002 57 980A
5 cover				
gray	95-00B	5.75		T002 57 989C 27
	01 B	6.85		T002 57 989C 03
beige	95-01B	5.75		T002 57 989C 80
6 Buckle				
gray	95-00R	32.00	0.5=	GA9V 57 680C 09
	95-00L	37.40	0.5=	TA01 57 680B 09
	01 R	37.40	0.5	TC87 57 6200 5
	01 L	37.40	0.5	T081 57 6200 5
beige	95-00R	32.00	0.5	GA9V 57 680C 80
	95-00L	37.40	0.5	TA01 57 680B 80
	01 R	37.40	0.5	TC87 57 6200 0
	01 L	37.40	0.5	T081 57 6200 0

PARTS: Order by description.



5413550

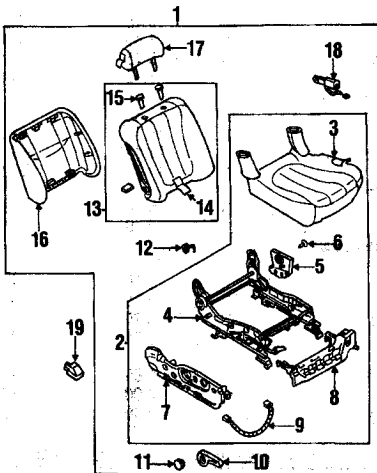
REAR SEAT BELTS

1 Retractor Assy				
gray	95-96R	171.20#	0.7=	T001 57 7300 09
	95-96L	171.20#	0.7=	T001 57 7300 09
	97-98R	171.20#	0.7	TB91 57 7300 9
	97-98L	171.20#	0.7	TB91 57 7300 9
	99-00R	171.20#	0.7	TC44 57 7300 9
	99-00L	171.20#	0.7	TC44 57 7300 9
	01 R	#	0.7	TC44 57 7300 5
	01 L	#	0.7	TC44 57 7300 5
beige	95-96R	171.20#	0.7	T001 57 7300 80
	95-96L	171.20#	0.7	T001 57 7300 80

97-98R	171.20#	0.7	TB91 57 7308 0
97-98L	171.20#	0.7	TB91 57 7308 0
99-00R	171.20#	0.7	TC44 57 7308 0
99-00L	171.20#	0.7	TC44 57 7308 0
01 R	171.20#	0.7	TC44 57 7308 0
01 L	171.20#	0.7	TC44 57 7308 0
Center seat belt			
3 gray	45.55#	0.7=	T001 57 720A 09
4	95-98L	45.55#	0.7= T001 57 780A 09
	99-00R	45.55#	0.7 T043 57 7200 9
	99-00L	45.55#	0.7 T043 57 7800 9
	01 R	45.55#	0.7 T043 57 7200 5
	01 L	45.55#	0.7 T043 57 7800 5
beige	95-98R	45.55#	0.7 T001 57 720A 80
	95-98L	45.55#	0.7 T001 57 780A 80
	99-00R	45.55#	0.7 T043 57 7200 8
	99-00L	45.55#	0.7 T043 57 7800 8
	01 R	45.55#	0.7 T043 57 7200 0
	01 L	45.55#	0.7 T043 57 7800 0

PARTS: Order by description.

SEATS & TRACKS



5413650

PARTS AND R&R OPERATIONS
FRONT SEAT COMPONENTS
PASSENGER SEAT, MANUAL
1995-2000

1 Seat Assy			
w/o seat heater	95	0.5=	TA02 57 100H 02
	96-98	2154.50	0.5 TB94 57 100C 09
	99-00		0.5 TC44 57 100C 02
w/seat heater	95	2637.45	0.5= TA02 57 100A 02
	96-98	2154.50	0.5 TB95 57 100C 09
	99-00		0.5 TC57 57 100C 02
2 Lower seat Assy			
w/o seat heater	95	1396.10#	0.9= TA01 88 1100 2
	96-97	1396.10#	0.9 TA01 88 110J 02
	98	1225.00#	0.9 TB94 88 110B 09
	99-00	#	0.9 TB96 88 110D 27
w/seat heater	95	1540.25#	0.9= TA02 88 1100 2
	96-97	1540.25#	0.9 TA02 88 110L 02
	98	858.50#	0.9 TB95 88 110B 09
	99-00	2776.90#	0.9 TC15 88 110E 27
3 Seat cushion			
w/o seat heater	95	542.55#	0.7 TA01 88 111B 02
	96-97	542.55#	0.7 TA01 88 111D 02
	98	342.55#	0.7 TB93 88 111A 09
	99	276.20#	0.7 TC44 88 111A 80
	00	276.20#	0.7 TC44 88 111A 80
w/seat heater	95	542.55#	0.7 TA02 88 111C 02
	96-97	542.55#	0.7 TA02 88 111E 02
	98	431.35#	0.7 TB95 88 111A 09
	99	398.60#	0.7 TC57 88 111A 80
	00	398.60#	0.7 TC57 88 111A 80
4 Seat adjuster			
to 7/94	95	1222.75#	TA01 88 A00B
from 7/94	95-00	531.05#	TB94 88 A00A
			TA01 88 1F3
5 Inner cover			
	95-00	6.20#	
6 fastener			
	95-00	1.00#	G032 88 865A 00
7 Outer cover			
	95-00	27.05#	TA01 88 1F2
8 Lower trim			
	95-00	23.45#	TA01 88 1F1
9 Harness			
w/seat heater	95-00	56.70#	TA02 88 129
10 Recline lever			
	95-00	8.50#	H380 88 0250 9
11 cap			
	95-00	4.20#	H380 88 0250 9
12 Hook			
	95-00	1.75#	TA01 88 118
13 Seat back Assy			
w/o seat heater	95-97	718.25#	0.8= TA01 88 130C 02
	98	539.50#	0.8 TC32 88 130A 09
	99-00	#	0.8 TC43 88 130A 80

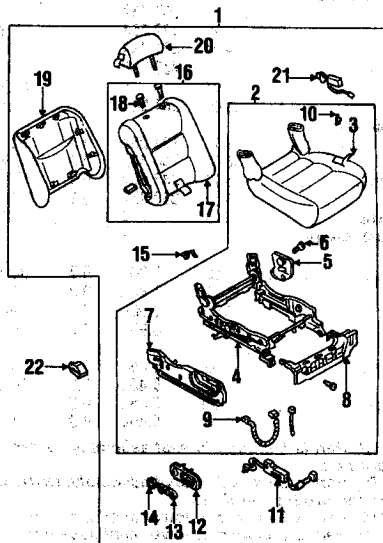
w/seat heater	95-97	718.25#	0.9= TA02 88 130D 02
	98	639.05#	0.9 TB95 88 130A 09
	99-00	#	0.9 TC57 88 130A 80
14 Seat back			
w/o seat heater	95	469.40#	0.7 TA01 88 131A 02
	96-97	453.90#	0.7 TA01 88 131B 02
	98	462.30#	0.7 TC01 88 131B 09
	99-00	320.30#	0.7 TC43 88 131B 09
w/seat heater	95-97	483.90#	0.7 TA02 88 131C 02
	98	408.55#	0.7 TB95 88 131B 09
	99-00	#	0.7 TC57 88 131B 09
15 Headrest guide			
	95-00R	17.70#	J001 88 147A 09
	95-00L	7.70#	J001 88 148A 09
16 Seat back panel			
	95	307.75#	TA01 88 AM02 9
	96-98	432.75#	T035 88 AM0B 09
	99-00	261.00#	T035 88 AM0B 09
17 Headrest			
	95-97	182.70#	0.3= TA01 88 190A 02
	98	150.30#	0.3 TC32 88 190A 09
	99-00	118.05#	0.3 TC44 88 190A 80
	95-00	#	SEE FOOTNOTE
18 Buckle			
19 Track end cover			
front			
gray	95-00R	3.95	0.2= TA01 57 0410 9
	95-00L	3.00	0.2= TA01 57 0420 9
beige	95-00R	3.95	0.2 TA01 57 0418 0
	95-00L	3.00	0.2 TA01 57 0428 0
rear			
gray	95-00R	5.45	0.2= TA01 57 0510 9
	95-00L	5.45	0.2= TA01 57 0520 9
beige	95-00R	5.45	0.2 TA01 57 0518 0
	95-00L	5.45	0.2 TA01 57 0528 0

PARTS: Part is included in seat assembly. Order by color and production date.

† PARTS: Part is included in lower seat assembly. Order by color.

‡ PARTS: Part is included in seat back assembly. Order by color.

† PARTS: Part is listed in RESTRAINT SYSTEMS group.



5413660

FRONT SEAT COMPONENTS
PASSENGER SEAT, POWER
1995-2000

1 Seat Assy			
w/o seat heater	95	<	0.5= TB94 57 1000 2
	96-97	<	0.5 TB95 57 1002 7
	98	3096.45<	0.5 TB96 57 100E 27
	99-00	<	0.5 TC46 57 1002 7
w/seat heater	95	4436.60<	0.5= TA34 57 1002 7
	96-97	<	0.5 TB93 57 1002 7
	98	3767.35<	0.5 TC16 57 100E 27
	99-00	<	0.5 TC58 57 1002 7
2 Lower seat Assy			
w/o seat heater	95	3053.40#	0.9= TA33 88 110E 27
	96-97	3053.40#	0.9 TA33 88 110K 27
	98	#	0.9 TB96 88 110B 27
	99-00	2776.90#	0.9 TC46 88 110B 09
w/seat heater	95	2698.65#	0.9= TA34 88 110A 27
	96-97	2792.15#	0.9 TA34 88 110M 27
	98	#	0.9 TC16 88 110B 27
	99-00	#	0.9 TC45 88 110B 09
3 Seat cushion			
w/o seat heater	95	799.90#	0.7 TAY1 88 111Y 27
	96	1073.95#	0.7 TA33 88 111F 27
	97	342.55#	0.7 TB93 88 111A 09
	98	499.30#	0.7 TC32 88 111B 27
	99-00	499.30#	0.7 TC32 88 111B 80
w/seat heater	95	763.50#	0.7 TA34 88 111A 27
	96	738.10#	0.7 TA34 88 111Y 27

97	431.35#	0.7	TB95 88 111A 09
98-00	615.80#	0.7	TC15 88 111B 27
4 Seat adjuster			
to 7/94	95	1183.60#	TA33 88 A40
from 7/94	95-97	1183.60#	TAY3 88 A40
w/o leather package	98-00	674.15#	TB96 88 A40B
w/leather package	98-00	1326.10#	T033 88 A40C
5 Inner cover			
	95-98	6.20#	TA01 88 1F3
	99-00	27.05#	TA01 88 1F5
6 fastener			
	95-00	1.00#	G032 88 865A 00
7 cover			
	95-00	27.05#	TA03 88 1F2
8 Lower trim			
	95-00	23.45#	TA01 88 1F1
9 Harness			
	95-97	49.60#	TA33 88 129
	98-00	51.30#	TA34 88 129
10 clip			
	95-00	95#	TA01 88 072A
11 Seat switch			
w/o leather package	95-97	114.95#	TA27 57 154
w/leather package	98-00	114.95#	TA27 57 154
	98-00	114.95#	T004 57 154
12 bezel			
	95-00	11.45#	HG34 57 068A 27
13 Adjust knob			
w/o leather package	95-00	4.70#	TA03 57 1662 7
w/leather package	98-00	4.70#	T027 57 1662 7
14 Pivot cover			
	95-00	4.25#	TA03 57 1662 7
15 Hook			
	95-00	1.75#	TA01 88 118
16 Seat back Assy			
w/o seat heater	95	1291.05#	0.8= TA27 88 130B 27
	96-97	1247.95#	0.8 TA27 88 130D 27
	98-00	844.75#	0.8 TB96 88 130A 27
w/seat heater	95	1055.25#	0.9= TAY2 88 130E 27
	96-97	1221.75#	0.9 TA28 88 130E 27
	98-00	844.75#	0.9 TB94 88 130D 27
17 Seat back			
w/o seat heater	95-97	786.90#	0.7 TA27 88 131C 27
	98-00	553.90#	0.7 TB96 88 131B 27
w/seat heater	95	814.00#	0.7 TA28 88 131A 27
	96-97	786.90#	0.7 TA28 88 131D 27
	98-00	632.30#	0.7 TB94 88 131B 27
18 Headrest guide			
	95-00R	17.70#	J001 88 147A 09
	95-00L	7.70#	J001 88 148A 09
19 Seat back panel			
	95	432.75#	TA27 88 AM02 7
	96-97	#	TA01 88 AM0A 27
	98-00	261.00#	T035 88 AM02 7
20 Headrest			
	95-97	269.55#	0.3= TA27 88 1902 7
	98-00	280.00#	0.3 TB93 88 190A 27
	95-00	#	SEE FOOTNOTE
21 Buckle			
22 Track end cover			
front			
gray	95-00R	3.95<	0.2= TA01 57 0410 9
	95-00L	3.00<	0.2= TA01 57 0420 9
beige	95-00R	3.95<	0.2 TA01 57 0418 0
	95-00L	3.00<	0.2 TA01 57 0428 0
rear			
gray	95-00R	5.45<	0.2= TA01 57 0510 9
	95-00L	5.45<	0.2= TA01 57 0520 9
beige	95-00R	5.45<	0.2 TA01 57 0518 0
	95-00L	5.45<	0.2 TA01 57 0528 0

PARTS: Part is included in seat assembly.

† PARTS: Part is included in seat assembly. Order by color and production date.

‡ PARTS: Part is included in lower seat assembly.

† PARTS: Part is included in lower seat assembly. Order by color & production date.

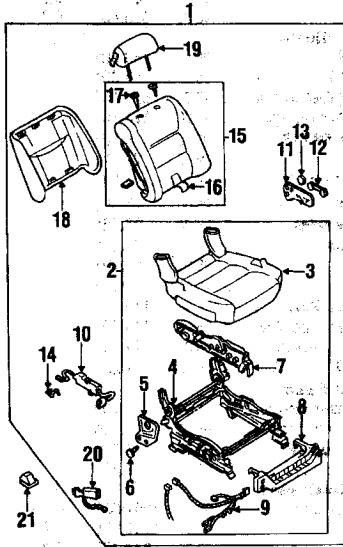
* PARTS: Part is included in seat back assembly. Order by color & production date.

< PARTS: Order by color.

† PARTS: Part is included in lower seat assembly. Order by description.

* PARTS: Part is listed in RESTRAINT SYSTEMS group.

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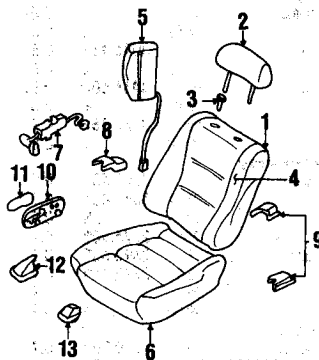
SEATS & TRACKS (CONT)

FRONT SEAT COMPONENTS DRIVER SEAT 1995-2000

1 Seat assy				
cloth				
w/o seat heater	95	4047.90<	0.5=	TA03 57 1500 02
	96-97	<	0.5	TB94 67 180A 02
	98	3493.20<	0.5	TB94 57 1500 08
	99-00	<	0.5	TC44 57 1500 02
w/seat heater	95	<	0.5=	TA26 57 150A 02
	96-97	<	0.5	TB48 57 150A 02
	98	3719.25<	0.5	TB95 57 1500 09
	99-00	<	0.5	TC57 57 1500 02
leather				
w/o seat heater	95	<	0.5=	TA27 57 150A 27
	96-97	<	0.5	TB53 57 150C 27
	98	3643.40<	0.5	TC14 57 1500 27
	99-00	<	0.5	TC45 57 1502 27
w/seat heater	95	<	0.5=	TA28 57 1502 27
	96-97	<	0.5	TB60 57 150C 27
	98	3558.90<	0.5	TC15 57 1500 27
	99-00	<	0.5	TC38 57 1502 27
2 Lower seat assy				
cloth				
w/o seat heater	95	3122.35#	0.9=	TA03 88 160A 02
	96-97	3230.45#	0.9	TA03 88 160C 02
	98	1934.95#	0.9	TB94 88 160D 08
	99-00	#	0.9	TC44 88 160B 02
w/seat heater	95	3122.35#	1.0=	TA26 88 160A 02
	96-97	3230.45#	1.0	TA26 88 160C 02
	98	1934.95#	1.0	TB95 88 160D 08
	99-00	#	1.0	TC57 88 160A 80
leather				
w/o seat heater	95	3696.90#	0.9=	TA27 88 160A 27
	96-97	3824.90#	0.9	TA27 88 160K 27
	98-00	2776.90#	0.9	TC07 88 160E 27
w/seat heater	95	3696.90#	1.0=	TA28 88 160A 27
	96-97	3824.90#	1.0	TA28 88 160M 27
	98-00	2776.90#	1.0	TC15 88 160E 27
3 Seat cushion				
cloth				
w/o seat heater	95-97	430.80±	0.7	TA03 88 160Y 02
	98	329.25±	0.7	TB94 88 161A 08
	99-00	436.55±	0.7	TC44 88 161A 08
w/seat heater	95-97	430.80±	0.7	TA26 88 161E 02
	98	428.00±	0.7	TB95 88 161A 08
	99-00	±	0.7	TC57 88 161B 08
leather				
w/o seat heater	95-97	1073.95±	0.7	TA27 88 161F 27
	98	680.70±	0.7	TC07 88 161B 27
	99-00	536.00±	0.7	TA26 88 161G 27
w/seat heater	95-97	1073.95±	0.7	TA28 88 161G 27
	98-00	617.80±	0.7	TB94 88 161B 27
4 Seat adjuster				
	95-97	1626.45±		TA23 88 AF0
	98-00	1445.40±		TC07 88 AF0C
5 Inner cover				
	95-00	27.05±		TA01 88 1F5
6 Fastener				
	95-00	1.00±		G032 68 865A 00
7 Cover				
	95-00	27.05±		TA03 88 1F6
8 Lower trim				
	95-00	23.45±		TA01 88 1F4
9 Harness				
w/o seat heater	95-97	56.70±		TA03 88 129
	98-00	51.30±		TA26 88 129
w/seat heater	95-00	51.30±		TA26 88 129
10 Seat switch				
	95-00	114.95±		TA03 57 155

11 Headrest				
	95-00	14.75#		HG30 57 089A 27
12 Adjust knob				
	95-97	4.70#		TC27 57 1682 27
	98-00	4.70#		TC27 57 1682 27
13 Pivot cover				
	95-97	4.25#		TA03 57 1682 27
	98-00	4.25#		TA03 57 1682 27
14 Hook				
	95-00	1.75#		TA01 88 118
15 Seat back assy				
cloth				
w/o seat heater	95-97	1021.65#	0.8=	TA01 88 180C 02
	98	539.50#	0.8	TC32 88 180A 09
	99-00	561.75#	0.8	TC43 88 180A 08
w/seat heater	95-97	841.60#	0.9=	TA02 88 180D 02
	98	639.05#	0.9	TB85 88 180A 09
	99-00	±	0.9	TC57 88 180A 80
leather				
w/o seat heater	95	1291.05#	0.8=	TA27 88 180B 27
	96-97	1247.95#	0.8	TA27 88 180B 27
	98-00	844.75#	0.8	TB96 88 180D 27
w/seat heater	95	1098.60#	0.9=	TA22 88 1802 27
	96-97	±	0.9	TA22 88 1802 27
	98-00	844.75#	0.9	TB94 88 180D 27
16 Seat back				
cloth				
w/o seat heater	95-97	453.90#	0.7	TA01 88 181B 02
	98	268.40#	0.7	TC31 88 181Y 09
	99-00	320.30#	0.7	TC43 88 181B 08
w/seat heater	95-97	453.90#	0.7	TA02 88 181C 02
	98	358.60#	0.7	TB85 88 181Y 09
	99-00	±	0.7	TC57 88 181B 08
leather				
w/o seat heater	95	814.00#	0.7	TA27 88 181A 27
	96-97	786.90#	0.7	TA27 88 181C 27
	98-00	533.90#	0.7	TB96 88 181B 27
w/seat heater	95	746.15#	0.7	TA22 88 1812 27
	96-97	786.90#	0.7	TA28 88 181D 27
	98-00	632.30#	0.7	TB94 88 181B 27
	95-00R	17.70#		J001 88 147A 08
	95-00L	7.70#		J001 88 148A 08
17 Headrest guide				
18 Seat back panel				
cloth				
	95	307.75#		TA01 88 AM00 2
	96-98	432.75#		TC31 88 AM00 9
	99-00	321.75#		TB93 88 AM08 1
leather				
	95	432.75#		TA27 88 AM02 7
	96-97	#		TA01 88 AM02 7
	98-00	261.00#		TC35 88 AM02 7
19 Headrest				
cloth				
	95-97	193.25#	0.3=	TA01 88 1400 2
	98-00	150.30#	0.3	TC32 88 180A 09
leather				
	95-97	347.50#	0.3=	TA27 88 1402 7
	98-00	383.25#	0.3	TA27 88 140A 27
	95-00	±		SEE FOOTNOTE
20 Buckle				
21 Adjust cover				
front				
gray	95-00R	3.00<	0.2	TA01 57 0430 9
	95-00L	3.95<	0.2	TA01 57 0440 9
beige	95-00R	3.00<	0.2	TA01 57 0438 0
	95-00L	3.95<	0.2	TA01 57 0448 0
rear				
gray	95-00R	5.45<	0.2	TA01 57 0530 9
	95-00L	5.45<	0.2	TA01 57 0540 9
beige	95-00R	5.45<	0.2	TA01 57 0538 0
	95-00L	5.45<	0.2	TA01 57 0548 0

PARTS: Part is included in seat assembly. Order by description.
 † PARTS: Part is included in seat assembly. Order by color and production date.
 ‡ PARTS: Part is included in lower seat assembly.
 § PARTS: Part is included in lower seat assembly. Order by color & production date.
 * PARTS: Part is included in seat back assembly. Order by color & production date.
 < PARTS: Order by color.
 \$ PARTS: Part is included in lower seat assembly. Order by description.



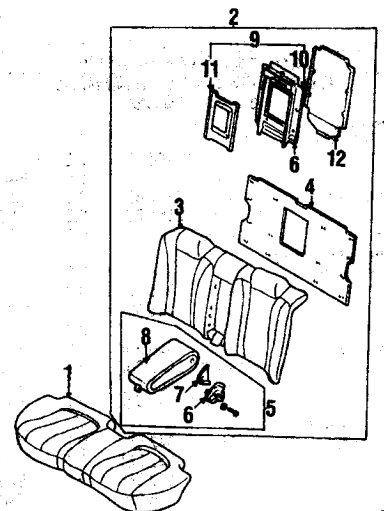
5413672

FRONT SEAT COMPONENTS 2001

1 Seat back				
gray	01	R	957.75	0.8 TC88 88 1300 5

2 Headrest				
beige	01	L	1090.35	0.8 TC88 88 1800 5
	01	R	957.75	0.8 TC88 88 1300 0
	01	L	1090.35	0.8 TC88 88 1800 0
	01	B		NOT LISTED
3 Headrest guide				
gray	01	R	1.70	GE4T 88 130A 05
	01	L	3.00	B250 88 130A 05
beige	01	R	1.70	GE4T 88 130A 80
	01	L	3.00	B250 88 130A 80
4 Seat trim				
gray	01	R	423.15	T082 88 1310 5
	01	L	423.15	T082 88 1810 5
beige	01	R	423.15	T082 88 1310 0
	01	L	423.15	T082 88 1810 0
5 Side air bag				
	01		#	SEE FOOTNOTE
6 Seat cushion				
	01			NOT LISTED
7 Seat switch				
	01	R	114.95	TA27 57 154
	01	L	114.95	TA03 57 155
8 Adjust cover				
outer				
gray	01	R	5.45	TA01 57 0510 5
	01	L	5.45	TA01 57 0520 5
beige	01	R	5.45	TA01 57 0530 0
	01	L	5.45	TA01 57 0540 0
9 center				
gray	01	R	5.45	TA01 57 0520 5
	01	L	5.45	TA01 57 0530 5
beige	01	R	5.45	TA01 57 0520 0
	01	L	5.45	TA01 57 0530 0
10 Outer cover				
gray	01	R	11.45	HG34 57 089A 05
	01	L	14.75	HG30 57 089A 05
beige	01	R	11.45	HG34 57 089A 80
	01	L	14.75	HG30 57 089A 80
11 Knob				
gray	01	B	4.70	TC27 57 1680 5
beige	01	B	4.70	TC27 57 1680 0
12 Front cover				
outer				
gray	01	R	3.95	TA01 57 0410 5
	01	L	3.95	TA01 57 0440 5
beige	01	R	3.95	TA01 57 0418 0
	01	L	3.95	TA01 57 0448 0
13 inner				
gray	01	R	3.00	TA01 57 0420 5
	01	L	3.00	TA01 57 0430 5
beige	01	R	3.00	TA01 57 0428 0
	01	L	3.00	TA01 57 0438 0

PARTS: Part is listed in RESTRAINT SYSTEMS.



5413675

REAR SEAT COMPONENTS 1995-2000

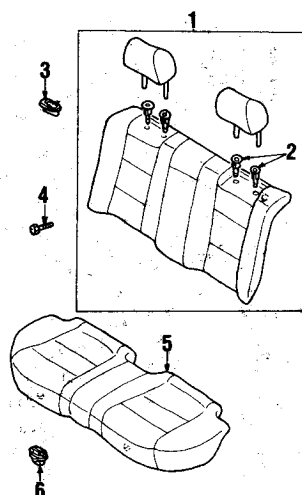
1 Cushion				
w/leather package				
light gray	95-96	1891.50#	0.3	TA27 57 2002 7
	97-98	1213.70#	0.3	TC02 57 2002 7
	99-00	1576.60#	0.3	TC45 57 2002 7
beige	95-96	1479.95#	0.3	TA27 57 2008 80
	97-98	1213.70#	0.3	TC02 57 200A 80
	99-00	1576.60#	0.3	TC45 57 2008 0
w/o leather				
black	95-96	1018.90#	0.3	TA01 57 200C 02
dark gray	97-98	±	0.3	TC32 57 200A 09
	99-00	887.45#	0.3	TC43 57 200A 02
beige	97-98	±	0.3	TC32 57 200A 80
	99-00	887.45#	0.3	TC43 57 200A 80
2 Seat back assy				
w/leather package				
light gray	95-96	3482.15#	0.5	TA31 57 350B 27
	97-98	2156.90#	0.5	TB96 57 350C 27

	99-00	2141.25†	0.5	T045 57 3502 7
beige	95-96	3482.15†	0.5	T045 57 3508 80
	97-98	2156.90†	0.5	T045 57 3508 80
	99-00	2141.25†	0.5	T045 57 3508 0
w/o leather				
black	95-96	1874.60†	0.5	T003 57 350A 02
dark gray	97-98	1860.20†	0.5	T032 57 350E 09
	99-00	1424.15†	0.5	T046 57 350A 02
beige	97-98	1860.20†	0.5	T032 57 350E 80
	99-00	1424.15†	0.5	T046 57 350A 80
3 Seat back pad				
w/leather package				
light gray	95-96	1993.75#	0.6	TAY1 88 35YB 27
	97-98	1399.40#	0.6	T006 88 35Y2 7
	99-00	924.05#	0.6	T045 88 3512 7
beige	95-96	1606.20#	0.6	TAY1 88 35YB 80
	97-98	1399.40#	0.6	T006 88 35YB 0
	99-00	924.05#	0.6	T045 88 3518 0
w/o leather				
black	95-96	936.45#	0.6	T003 88 35Y0 2
dark gray	97-98	759.00#	0.6	T032 88 35YA 09
	99-00	818.90#	0.6	T043 88 35YA 02
beige	97-98	759.00#	0.6	T032 88 35YA 80
	99-00	818.90#	0.6	T043 88 35YA 80
4 Insulator	95-00	32.05#		TA01 88 3L0
5 Armrest				
w/o leather				
black	95-96	439.50#		TA01 88 370D 02
dark gray	97-98	366.50#		T032 88 370D 9
	99-00	325.50#		T043 88 370D 2
beige	97-98	366.50#		T032 88 370D 0
	99-00	325.50#		T043 88 370D 0
w/leather package				
light gray	95-96	766.90#		TA31 88 3702 7
	97-98	563.90#		T032 88 3702 7
	99-00	570.15#		T043 88 3702 7
beige	95-96	766.90#		TA31 88 370D 0
	97-98	563.90#		T032 88 370D 0
	99-00	570.15#		T043 88 370D 0
6 bracket	95-00B	17.70†		TA01 88 32XC
7 cover	95-00B	6.70†		TA01 88 385A 09
8 Armrest cover				
w/o leather				
gray	95-00	159.45†		T043 88 3710 2
beige	95-00	159.45†		T043 88 3718 0
w/leather package				
light gray	95-00	247.00†		T043 88 3712 7
beige	95-00	356.60†		T045 88 3718 0
9 Lid Assy				
w/o leather package	95-00	366.50#		T032 88 370D 0
w/leather package	95-00	563.90#		T032 88 370D 0
10 Guide				
armrest #2				
dark gray	95-00	35.70#		TA29 88 3K1A 09
11 Lid				
armrest #2				
dark gray	95-00	45.55#		TA29 88 3K2A 09
12 Panel				
armrest #2 w/leather pkg				
light gray	95-98	90.05#		TA50 88 3582 7
beige	95-98	90.05#		TA50 88 3588 0
all	99-00	#		NOT LISTED
armrest #2 w/o leather pkg				
black	95-96	68.20#		TA01 88 3580 2
dark gray	97-98	47.45#		T031 88 3580 9
beige	97-98	47.45#		T031 88 3588 0
all	99-00	#		NOT LISTED

PARTS: Included with seat back assembly. Order by description.

† PARTS: Included with armrest assembly. Order by description.

¶ PARTS: Order by description.



5413677

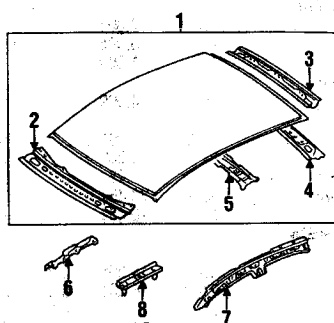
REAR SEAT COMPONENTS

BENCH

2001

1 Seat back Assy					
gray	01	2002.60	0.5	T062 57 350A 05	
beige	01	2002.60	0.5	T062 57 350A 80	
2 Guide pin					
gray	01 R	3.00		B25D 88 1G8A 05	
	01 L	1.70		GEAT 88 1G9A 05	
beige	01 R	3.00		B25D 88 1G8A 80	
	01 L	1.70		GEAT 88 1G9A 80	
3 bushing	01	1.50		G213 57 522A	
4 belt	01	2.35		9078 60 8209	
5 Seat cushion					
gray	01	1438.10	0.3	T062 57 2000 5	
beige	01	1438.10	0.3	T062 57 2008 0	
6 Lock	01	2.20		T060 57 529	

ROOF



5413560

PARTS AND R&R OPERATIONS

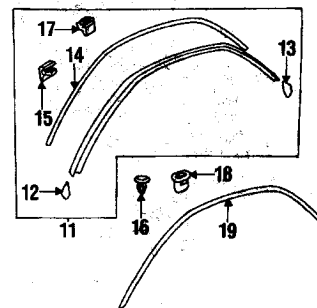
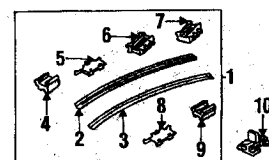
ROOF & COMPONENTS

1 Roof panel					
w/o sunroof	(p3.6) 95-00	557.65	17.0	TOY1 70 800B	
w/sunroof	(p3.9) 95-01	557.65	18.5	T002 70 800E	
2 Header panel	95-01	69.95#	2.5	T001 70 640B	
Header header					
upper	95	59.20#	2.5	T001 70 700	
	96-01	59.20#	2.5	T001 70 700A	
lower	95-01	59.20#	2.5	T001 70 721	
5 Reinforcement					
w/o sunroof	95-01	43.30†		T001 70 661A	
6 Mount bracket					
sunroof	95-01R	51.05		T002 70 621A	
	95-01L	51.05		T002 71 621A	
	95 R	93.70†	3.0	T001 70 050B	
	95 L	93.70†	3.0	T001 71 050B	
	96-99R	93.70†	3.0	T001 70 060E	
	96-99L	93.70†	3.0	T001 71 060E	
	00 R	93.70†	3.0	T001 70 060E	
	00 L	93.70†	3.0	T001 71 060E	
	01 R	93.70†	3.0	T060 70 050A	
	01 L	93.70†	3.0	T060 71 050A	
8 Side bracket	95-00B	15.00		T001 56 47ZB	
	01 B	15.20		T001 56 47ZC	

PARTS: Part is included with roof panel. LABOR: Time is after roof panel is removed.

¶ PARTS: Part is included with roof panel.

† LABOR: After roof panel is removed.



5413570

EXTERIOR TRIM

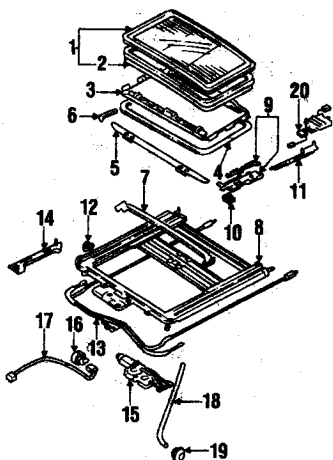
1 Roof molding					
black	95 R	163.30#	0.4=	T001 50 9H0F 00	
	95 L	163.30#	0.4=	T001 50 9L0F 00	
	96-01R	125.80#	0.4	TA01 50 9H0F 00	
	96-01L	125.80#	0.4	TA01 50 9H0F 00	
autumn red	97-00R	125.80#	0.4	TA01 50 9H0F 83	
	97-00L	125.80#	0.4	TA01 50 9L0F 83	
gardenia white	97-98R	125.80#	0.4	TA01 50 9H0F 5U	
	97-98L	125.80#	0.4	TA01 50 9L0F 5U	
snow white pearl	99-01R	125.80#	0.4	TA01 50 9H0F 62	
	99-01L	125.80#	0.4	TA01 50 9L0F 62	
champagne silver	97-01R	125.80#	0.4	TA01 50 9H0F 4F	
	97-01L	125.80#	0.4	TA01 50 9L0F 4F	
gentry silver	99-00R	#	0.4	TA01 50 9H0F 31	
	99-00L	#	0.4	TA01 50 9L0F 31	
medium green	97-00R	125.80#	0.4	TA01 50 9H0F 82	
	97-00L	125.80#	0.4	TA01 50 9L0F 82	
grace green	99-01R	125.80#	0.4	TA01 50 9H0F 41	
	99-01L	125.80#	0.4	TA01 50 9L0F 41	
passion red	01 R	#	0.4	TA01 50 9H0F 15	
	01 L	#	0.4	TA01 50 9L0F 15	
platinum silver	01 R	125.80#	0.4	TA01 50 9H0F 79	
	01 L	125.80#	0.4	TA01 50 9L0F 79	
protector					
inner	95-01B	8.45†		T001 50 9H6A	
outer	95-01B	8.45†		T001 50 9L6C	
clip					
type 1	95-01B	2.25†		T001 50 9H9A	
type 2	95-01B	2.25†		T001 50 9H3B	
type 3	95-01R	3.10†		T001 50 9H4A	
	95-01L	3.10†		T001 50 9L4A	
type 4	95-01R	3.10†		T001 50 9H5A	
	95-01L	3.10†		T001 50 9L5A	
type 5	95-97R	3.20†		T001 50 9H8B	
	95-97L	3.45†		T001 50 9L8A	
type 6	95-01B	2.25†		T001 50 9H7A	
type 7	95-97B	1.25		TOY1 50 829B	
	98-01B	1.25		TOY1 50 829C	
11 Drip molding	95-01R	339.75	0.7=	T001 50 510C	
	95-01L	339.75	0.7=	T001 50 530C	
end cover					
front	95-01R	3.20†		T001 50 514A	
	95-01L	3.20†		T001 50 534A	
rear	95-01R	6.20†		T001 50 523A	
	95-01L	6.20†		T001 50 543A	
14 seal strip	95-01R	12.50†		T001 50 518	
	95-01L	12.50†		T001 50 538	
15 clip	95-01B	1.10†		T001 50 516	
16 rivet	95-01B	.85		T001 50 548	
17 spacer	95-97B	1.25†		T001 50 536	
18 grommet	95-97B	1.25		B223 50 765	
19 Protector	95-01R	44.35		T001 50 517B	
	95-01L	44.35		T001 50 537B	

PARTS: Order by color and description.

¶ PARTS: Part is included with roof molding.

† PARTS: Part is included with drip molding.

CONTINUED



5413590

ROOF (CONT)

SUNROOF

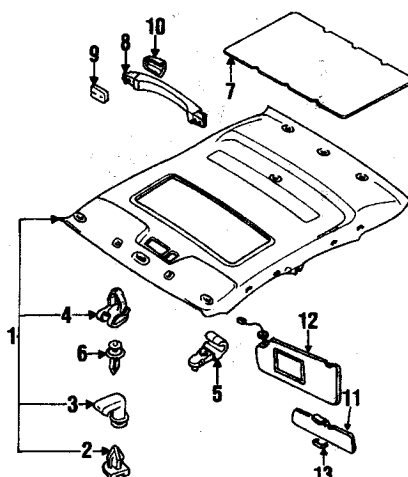
OVERLAP OPERATIONS

R&R drain hoses			
all	95-01	5.5	

PARTS AND R&R OPERATIONS

1 Glass panel					
w/o solar glass	95-96	612.55	0.6=	TA02 69 810C	
	97-01	612.55	0.6	TA02 69 810J	
w/solar glass	95-96	2578.30	0.6=	T004 69 810A	
	97		0.6	T004 69 810B	
2 Weatherstrip	95-01	164.45†		T002 69 825E	
3 Sunshade					
gray	95-01	445.05†	2.7=	T002 69 890A 08	
taupe	95-01	347.25†	2.7	T002 69 890A 75	
4 Welt					
gray	95-01	70.55#	0.3=	T001 69 981B 08	
taupe	95-01	70.55#	0.3	T001 69 981B 75	
5 Air deflector	95-97	71.45	0.3=	T002 69 881	
6 Link	95-97R	13.95†	0.3=	C004 69 882	
	95-97L	13.95†	0.3=	C004 69 883	
7 Drip rail	95-01	120.70		T002 69 867	
8 Frame					
w/o solar glass	95-99	457.55	3.4=	T002 69 840	
w/solar glass	95-97	457.55	3.4=	T004 69 840	
all	00-01	457.55	3.4	TB49 69 840	
9 Rear guide	95-01R	276.35@	3.1=	C004 69 864A	
	95-01L	276.35@	3.1=	C004 69 865A	
10 protector	95-01R	4.25		T002 69 943	
	95-01L	4.25		T002 69 944	
11 Link	95-01R	3.35		C004 69 946	
	95-01L	3.35		C005 69 946	
12 Front cover	95-01R	13.85		C004 69 834	
	95-01L	13.85		C004 69 835	
13 Drive unit	95-01	256.80		C004 69 861	
14 Front trim	95-01R	29.20		T002 69 983C	
	95-01L	29.20		T002 69 984C	
15 Motor	95-01	374.85	1.8=	C004 69 848	
16 Relay	95-01	82.45	1.0=	C004 69 873	
17 Harness	95-01	44.55		T002 69 872	
18 Drain hose					
front	95-01B	13.75	3.7=	T002 69 921B	
rear	95-01R	18.00	1.2=	TA02 69 922	
	95-01L	19.85	1.2=	T004 69 922	
19 grommet					
front	95-01	2.00		GJ22 69 328	
right rear	95-01	2.00		E002 69 328A	
20 Harness					
solar battery	95-97	64.45		T004 69 8LX	

PARTS: Order by color.
† LABOR: Includes sunroof assembly R&R.
‡ PARTS: Part is included with glass panel.
§ LABOR: Time is for one or both.
@ LABOR: Time is for both.



5413880

INTERIOR TRIM

R&I OPERATIONS

R&I headliner			
w/o sunroof	95-01	1.5	
w/sunroof	95-01	1.7	

PARTS AND R&R OPERATIONS

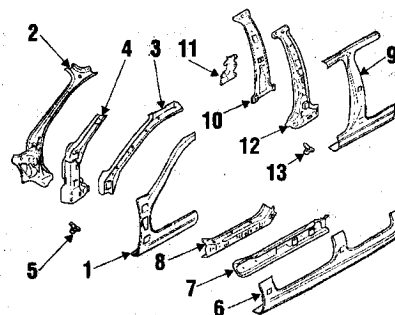
1 Headliner					
w/o sunroof	95-96	482.85†	1.5=	TA01 68 030J 08	
gray	95-96		1.5=	TA01 68 030J 82	
beige	95-96		1.5=	TA01 68 030J 08	
gray	97-00	482.85	1.5=	TA01 68 030J 08	
taupe	97-00	482.85	1.5=	TA01 68 030J 75	
w/sunroof					
gray	95-96	692.90†	1.7=	TA02 68 030H 08	
	97	692.90	1.7=	TA02 68 030T 08	
	98-00	692.90	1.7=	TA02 68 030T 08	
	01	589.40	1.7	TC06 68 030D 03	
beige/taupe	95-00	692.90†	1.7=	TA02 68 030T 75	
	01	589.40	1.7	TC06 68 030D 03	
2 clip					
w/o solar glass					
type 1	95-01	2.00#		T001 68 D21	
type 2	95-01	3.00#		T001 68 0C0B	
type 3	95-01	1.50#		GJ21 68 965	
3 adaptor					
gray	95-00	4.00†		T001 68 281C 06	
	01			T001 68 281C 03	
beige	95-00	4.00†		T001 68 281C 80	
	01	4.00†		T001 68 281C 80	
6 fastener	95-01	.95		GJ21 68 885B 02	
7 insulator	95-00	23.45†		T001 68 021D	
	01	10.45†		B25H 68 022A	
8 Drip handle					
right side					
gray	95-96	16.20†	0.2	TA02 69 470A 08	
	97-00	16.20†	0.2	BESW 69 4700 6	
	01		0.2	T001 69 4700 F03	
beige	95-96	16.20†	0.2	TA02 69 470A 80	
	97-00	16.20†	0.2	BESW 69 4700 0	
	01		0.2	T001 69 4700 F80	
rear					
gray	95-96	29.95†	0.2	GA2L 69 470C 08	
	97	16.20†	0.2	BESW 69 4700 6	
	98-00	16.20†	0.2	TA02 69 470A 08	
	01		0.2	T001 69 4700 F03	
beige	95-96	29.95†	0.2	GA2L 69 470C 80	
	97	16.20†	0.2	BESW 69 4700 0	
	98-00	16.20†	0.2	TA02 69 470A 80	
	01		0.2	T001 69 4700 F80	
9 spacer	95-01	1.95		T001 69 445	
10 cap					
gray	95-96	2.00†		C001 69 472B 08	
	97-00	2.50†		BESW 69 4720 6	
	01	2.00†		TA02 69 470A 08	
beige	95-96	2.00†		T001 69 4700 F03	
	97-00	3.00†		GA2L 69 470C 80	
	01	2.00†		BESW 69 4700 0	
11 Sunvisor					
center					
gray	95-96	36.55†	0.3=	T001 69 290C 08	
	97-00	36.55†	0.3	T002 69 290B 08	
	01	36.55†	0.3	T002 69 290B 03	
beige	95-96	36.55†	0.3	T001 69 290C 37	
	97	36.55†	0.3	TA02 69 290B 37	
	98-00	36.55†	0.3	T002 69 290B 37	
	01	36.55†	0.3	T002 69 290B 08	
12 w/o sunroof					
gray	95-96R	119.70†	0.3=	TA01 69 270F 08	

95-96L	157.95†	0.3=	TA03 69 320E 08
97 R	178.45†	0.3	TB94 69 270A 08
97 L	166.05†	0.3	TB95 69 320F 08
98 R	189.20†	0.3	TC02 69 270B 08
98 L	182.95†	0.3	TC03 69 320B 08
99-00R	166.05†	0.3	TC02 69 270C 08
99-00L	166.05†	0.3	TC03 69 320C 08
01 R	166.05†	0.3	TC87 69 270A 03
01 L	166.05†	0.3	TC87 69 320A 03
beige			
95-96R	D†	0.3	TA01 69 270F 82
95-96L	D†	0.3	TA03 69 320E 82
97 R	178.45†	0.3	TB94 69 270A 37
97 L	166.05†	0.3	TB95 69 320F 37
98-00R	166.05†	0.3	TC02 69 270E 37
98-00L	166.05†	0.3	TC03 69 320F 37
01 R	166.05†	0.3	TC87 69 270A 37
01 L	166.05†	0.3	TC87 69 320A 37
w/sunroof			
gray			
95-96R	171.55†	0.3=	TA02 69 270E 08
95-96L	166.05†	0.3=	TA02 69 320F 08
97 R	178.45†	0.3	TB94 69 270A 08
97 L	166.05†	0.3	TB95 69 320F 08
98 R	189.20†	0.3	TC04 69 270B 08
98 L	166.05†	0.3	TC05 69 320C 08
99-00R	166.05†	0.3	TC04 69 270C 37
99-00L	166.05†	0.3	TC05 69 320C 37
01 R	166.05†	0.3	TC87 69 270A 03
01 L	166.05†	0.3	TC87 69 320A 03
beige			
95-96R	D†	0.3	TA02 69 270F 82
95-96L	D†	0.3	TA02 69 320E 82
97 R	178.45†	0.3	TB94 69 270A 37
97 L	166.05†	0.3	TC01 69 320H 37
98 R	166.05†	0.3	TC04 69 270C 37
98 L	166.05†	0.3	TC05 69 320F 37
99-00R	166.05†	0.3	TC04 69 270E 37
99-00L	166.05†	0.3	TC05 69 320E 37
01 R	166.05†	0.3	TC87 69 270A 37
01 L	166.05†	0.3	TC87 69 320A 37

13 cap					
center visor					
gray	95-00	2.70		T001 69 2920 6	
	01			T001 69 2920 3	
beige	95-00	2.70		T001 69 2920 0	
	01	2.70		T001 69 2920 0	

† PARTS: Order by description.
PARTS: Part is included with headliner.
! PARTS: One adapter is included with the headliner.
‡ PARTS: Vehicles w/o sunroof require two insulators.

PILLARS, ROCKER & FLOOR



5413450

REFINISHING NOTES

Add for stone guard if required. See Guide To Estimating.

OVERLAP OPERATIONS

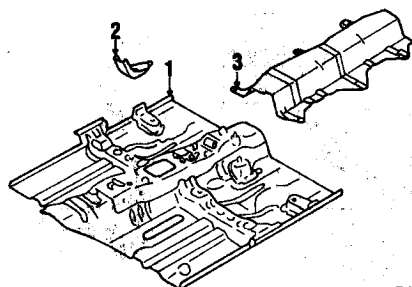
R&R rocker panel			
with hinge pillar off			
deduct	95-01	1.0	
with center pillar off			
deduct	95-01	1.0	

PARTS AND R&R OPERATIONS

1 Hinge pillar	(p1.0)	95-01R	340.90#	7.5	T0Y1 70 221B
	(p1.0)	95-01L	340.90#	7.5	T0Y1 71 221B
2 Inner pillar		95-01R	105.30#	3.5	TA01 70 04X
		95-01L	105.30#	3.5	TA01 71 04X
Reinforcement					
upper		95-01R	95.45		T001 70 242B
		95-01L	95.45		T001 71 242B
lower		95-01R	216.15#	2.0	T001 70 030B
		95-01L	216.15#	2.0	T001 71 030B
5 bracket		95-01B	2.75		T001 70 054A
6 Outer rocker					
pal	(p1.5)	95-01R	311.50	6.5	T0Y1 70 271C
	(p1.5)	95-01L	311.50	6.5	T0Y1 71 271C
7 Inner rocker		95-01R	148.45†	3.5	T001 53 950A
		95-01L	148.45†	3.5	T001 54 950A
8 Rocker reinforcement		95-98R	95.30		T001 70 272Z
		95-98L	97.60		T001 71 27Z

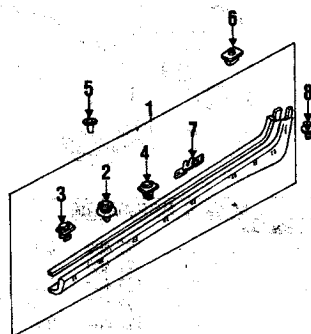
99-01R	99.10					T001 70 272C
99-01L	99.10					T001 71 272C
CENTER PILLAR						
9 Center pillar	(p1.0) 95-00R	275.25	5.5			T0Y1 70 351C
	(p1.0) 95-00L	275.25	5.5			T0Y1 71 351C
	(p1.0) 01 R		5.5			TCY6 70 351A
	(p1.0) 01 L	1196.20	5.5			TCY6 70 350B
10 Inner pillar						
to 2/95	95 R	74.95	2.5			T001 70 080
	95 L	74.95	2.5			T001 71 080
from 2/95	95-00R	74.95	2.5			T001 70 080B
	95-00L	74.95	2.5			T001 71 080B
	01 R	74.95	2.5			T060 70 080
	01 L	74.95	2.5			T060 71 080
11 Inner cover						
to 2/95	95 R	5.95				T001 56 285
	95 L	7.00				T001 56 286
from 2/95	95 B					NOT LISTED
12 Pillar reinforcement	95-00R	139.70	2.0			T001 70 362C
	95-00L	139.70	2.0			T001 71 362C
	01 R	81.20	2.0			T060 70 383A
	01 L	81.20	2.0			T060 71 383A
13 Bracket	98-01B	2.75				T001 70 054A

LABOR: After fender, door, windshield, instrument panel and necessary bolted on parts are removed.
 ‡ LABOR: After outer panel is removed.



5413630

FLOOR & RAILS						
1 Front floor pan	95-01	810.95				T001 53 600C
	01	810.95				T060 53 600A
2 bracket	95-01	4.70				T001 56 12X
3 Heat shield	95-01	72.30				T001 56 451B

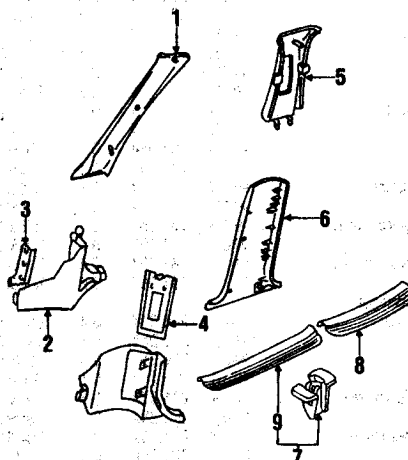


5413640

EXTERIOR TRIM						
1 Rocker molding	95-96R	337.25	0.4			T001 51 PK08 1H
	95-96L	337.25	0.4			T001 51 PK08 1H
black	97-00R	337.25	0.4			T032 51 PLO0 0
	97-00L	337.25	0.4			T032 51 PLO0 0
	01 R	337.25	0.4			T060 51 PLOP 2
	01 L	337.25	0.4			T060 51 PLOP 2
red	97-00R	337.25	0.4			T032 51 PLO0 3
	97-00L	337.25	0.4			T032 51 PLO0 3
	01 R	337.25	0.4			T060 51 PLO1 5
	01 L	337.25	0.4			T060 51 PLO1 5
white	97-98R	337.25	0.4			T032 51 PLO0 5
	97-98L	337.25	0.4			T032 51 PLO0 5
	99-00R	337.25	0.4			T032 51 PLO0 2
	99-00L	337.25	0.4			T032 51 PLO0 2
	01 R	337.25	0.4			T060 51 PLO0 2
	01 L	337.25	0.4			T060 51 PLO0 2
champagne silver	97-00R	337.25	0.4			T032 51 PLO0 F
	97-00L	337.25	0.4			T032 51 PLO0 F
	01 R	337.25	0.4			T060 51 PLO0 F
	01 L	337.25	0.4			T060 51 PLO0 F
medium green	97-00R	337.25	0.4			T032 51 PLO0 2
	97-00L	337.25	0.4			T032 51 PLO0 2
	99-00R	337.25	0.4			T032 51 PLO0 1
	99-00L	337.25	0.4			T032 51 PLO0 1
	01 R	337.25	0.4			T060 51 PLO0 1
	01 L	337.25	0.4			T060 51 PLO0 1
gentle silver	99-00R	337.25	0.4			T032 51 PLO0 1
	99-00L	337.25	0.4			T032 51 PLO0 1

platinum silver	01 R	337.25	0.4			T060 51 PLO0 1
	01 L	337.25	0.4			T060 51 PLO0 1
	01 R	337.25	0.4			T060 51 PLO0 9
	01 L	337.25	0.4			T060 51 PLO0 9
clip						
type 1	95-01B	1.75				G043 50 742
type 2	95-01B	1.85				K480 51 PR6
type 3	95-01B	3.60				G003 51 PR6A
grommet						
type 1	95-01B	1.85				H116 50 313A
type 2	95-01B	2.20				FC17 51 PS2A
bracket	95-01B	3.75				T001 51 PK3A
rivet	95-01B	1.85				KA39 50 7950 0

PARTS: Order by color & production date.
 ‡ PARTS: Part is included with rocker molding.



5413840

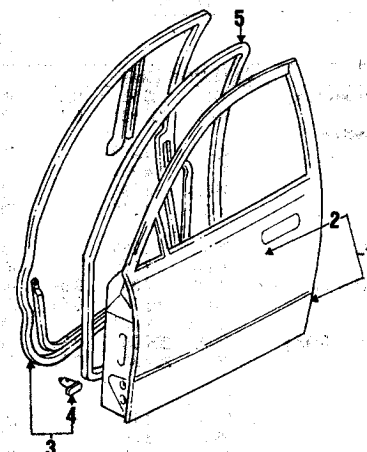
INTERIOR TRIM						
1 Windshield pillar						
taupe	95-96R	55.20	0.3			T001 68 180F 75
	95-96L	55.20	0.3			T001 68 170F 75
gray	95-96R	55.20	0.3			T001 68 180B 08
	95-96L	55.20	0.3			T001 68 170B 08
	97-00R	32.95	0.3			T002 68 180A 06
	97-00L	32.95	0.3			T002 68 170A 06
beige	97-00R	32.95	0.3			T002 68 180A 80
	97-00L	32.95	0.3			T002 68 170A 80
taupe	01 R	55.20	0.3			T001 68 180F 75
	01 L	55.20	0.3			T001 68 170F 75
gray	01 R	55.20	0.3			T001 68 180F 03
	01 L	55.20	0.3			T001 68 170F 03
2 Cowl trim						
black	95-00R	35.20	0.3			TA01 68 370B 02
	95-00L	25.05	0.3			TA01 68 380B 02
beige	95-01R	35.20	0.3			TA01 68 370B 80
	95-01L	25.05	0.3			TA01 68 380B 80
gray	01 R	35.80	0.3			TA01 68 370B 05
	01 L	25.45	0.3			TA01 68 380B 05
3 bracket	95-01	4.75				TA01 68 352
4 Fuse box cover						
black	95-00	19.95				T001 68 380A 02
beige	95-00	19.95				T001 68 380B 80
	01	19.95				T001 68 380B 05
gray	01	19.95				T001 68 380B 05
5 Upper pillar						
taupe	95-96R	55.20	0.3			T001 68 190C 75
	95-96L	55.20	0.3			T001 68 210C 75
	01 R	49.70	0.3			T060 68 190D 75
	01 L	49.70	0.3			T060 68 210D 75
gray	95-96R	55.20	0.3			T001 68 190C 08
	95-96L	55.20	0.3			T001 68 210C 08
	97-00R	32.95	0.3			T002 68 190A 06
	97-00L	32.95	0.3			T002 68 210A 06
	01 R	49.70	0.3			T060 68 190C 03
	01 L	49.70	0.3			T060 68 210C 03
beige	97-00R	32.95	0.3			T002 68 190A 80
	97-00L	32.95	0.3			T002 68 210A 80
6 Lower pillar						
black	95-00R	96.30	0.3			T002 68 220D 02
	95-00L	96.30	0.3			T002 68 230D 02
beige	95-00R	96.30	0.3			T002 68 220D 80
	95-00L	125.05	0.3			T002 68 230D 80
	01 R	60.20	0.3			T060 68 220A 80
	01 L	60.20	0.3			T060 68 230A 80
gray	01 R	60.20	0.3			T060 68 220A 80
	01 L	60.20	0.3			T060 68 230A 80
7 Sill plate						
clip						
type 1	95-96B	1.10				GA7B 68 AD3
	97-01B	1.10				T001 68 AD3
type 2	95-96B	1.00				B455 68 712
8 front						
black	95-98R	27.95	0.3			T001 68 710B 02

95-98L	27.95	0.3				T001 68 720A 02
99 R	56.80	0.3				T043 68 710B 02
99 L	50.95	0.3				T043 68 720D 02
00 R	50.95	0.3				T043 68 710E 02
00 L	50.95	0.3				T043 68 720D 02
95-98R	27.95	0.3				T001 68 710B 80
95-98L	27.95	0.3				T001 68 720A 80
99 R	50.95	0.3				T043 68 710E 80
99 L	50.95	0.3				T043 68 720D 80
00-01R	50.95	0.3				T043 68 710E 80
00-01L	50.95	0.3				T043 68 720D 80
01 R	50.95	0.3				T043 68 710C 05
01 L	50.95	0.3				T043 68 720D 05
9 rear						
black	95-98R	19.00	0.3			T001 68 730B 02
	95-98L	19.00	0.3			T001 68 740B 02
	99 R	50.95	0.3			T043 68 730A 02
	99 L	50.95	0.3			T043 68 740A 02
	00 R	50.95	0.3			T043 68 730C 02
	00 L	50.95	0.3			T043 68 740C 02
beige	97-98R	19.00	0.3			T001 68 730B 80
	97-98L	19.00	0.3			T001 68 740B 80
	99-01R	50.95	0.3			T043 68 730D 80
	99-01L	50.95	0.3			T043 68 740D 80
gray	01 R	50.95	0.3			T043 68 730D 05
	01 L	50.95	0.3			T043 68 740D 05

1 PARTS: Order by description.
 ‡ PARTS: Part is included with sill plate.

FRONT DOOR

Except Door Shell or Door Outer Panel R&R, all operation times in the following group are after door trim panel is removed.



5413610

REFINISHING NOTES

Add for stone guard if required. See Guide To Estimating.

Refin door shell						
exterior surface only	95-01	p2.2				
door edge only	95-01	p.5				
inner panel	95-01	p.5				
Refin outer panel						
exterior surface only	95-01	p2.2				
door edge only	95-01	p.5				
inner panel	95-01	p.5				

ADD IF REQUIRED

R&R door shell						
add for mirror	95-01				0.6	
R&R outer panel						
add for mirror	95-01				0.6	

R&I OPERATIONS

R&I door Assy	95-01B				1.0	
R&I trim panel	95-01B				0.3	

PARTS AND R&I OPERATIONS

DOOR & COMPONENTS

1 Door shell	(p3.2) 95-00R	635.05	5.0			T001 58 020N
	(p3.2) 95-00L	635.05	5.0			T001 59 020N
	(p3.2) 01 R	647.80	5.0			T060 58 020
	(p3.2) 01 L	647.80	5.0			T060 59 020
2 Outer panel	(p2.2) 95-01R	216.00	4.5			T001 58 031
	(p2.2) 95-01L	216.00	4.5			T001 59 031
3 Weatherstrip	95-01R	94.45	0.6			T001 58 7600
	95-01L	94.45	0.6			T001 59 7600
4 Retainer	95-01B	1.25				BC1D 58 762
5 Welt						
gray	95-00R	111.45				T001 68 911C 08
	95-00L	111.45				T001 68 912C 08
	01 R	111.45				T060 68 911D 03
	01 L	111.45				T060 68 912D 03
beige	95-00R	111.45				T001 68 911C 80

CONTINUED

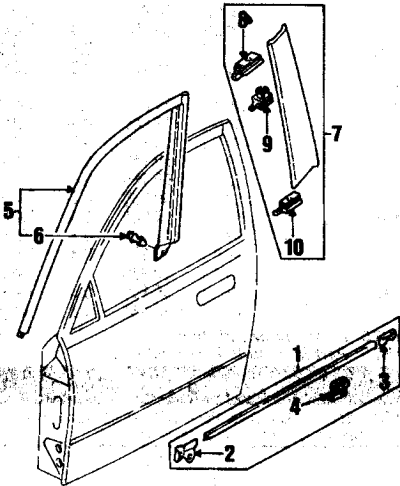
1995-01 MAZDA MILLENIA

ARF 5413

FRONT DOOR (CONT)

95-00L	111.45#	T001 69 912C 80
01 R	111.45#	T000 69 911E 80
01 L	111.45#	T000 69 912D 80

PARTS: Order by description.
 1 PARTS: Part is included with door shell.
 1 PARTS: Part is included with weatherstrip.

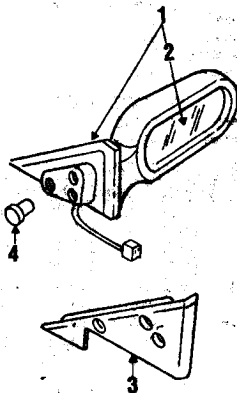


5413613

EXTERIOR TRIM

1 Belt molding	95-01R	108.95#	0.3=	T001 50 6400
	95-01L	108.95#	0.3=	T001 50 6500
protector				
2 front	95-01R	4.25#		T001 50 644B
	95-01L	4.25#		T001 50 654B
3 rear	95-01R	4.25#		T001 50 645
	95-01L	4.25#		T001 50 655
4 clip				
type 1	95-01B	2.25#		T001 50 649A
type 2	95-01B	2.25#		T001 50 659A
5 Window molding	95-01R	57.35	0.5=	T002 50 9F0B
	95-01L	56.70	0.5=	T002 50 9G0B
6 clip	95-01B	2.45@		T002 50 9F8
7 Pillar molding	95-01R	209.30	0.3=	T001 50 F10E
	95-01L	204.80	0.3=	T001 50 F20E
clip				
type 1				
upper	95-01R	3.10*		T001 50 H13B
	95-01L	3.45*		T001 50 F19B
lower	95-01R	3.45*		T001 50 F19B
	95-01L	3.10*		T001 50 H13B
9 type 2				
upper	95-01R	2.25*		T001 50 F28C
	95-01L	2.25*		T001 50 H12B
lower	95-01R	2.25*		T001 50 H12B
	95-01L	2.25*		T001 50 F28C
10 type 3	95-01R	3.45*		C001 50 H22B
	95-01L	3.45*		C001 50 H12B

1 PARTS: Part is included with belt molding.
 1 LABOR: Does not include time to gain access.
 0 PARTS: Part is included with window molding.
 1 PARTS: Part is included with pillar molding.



5413615

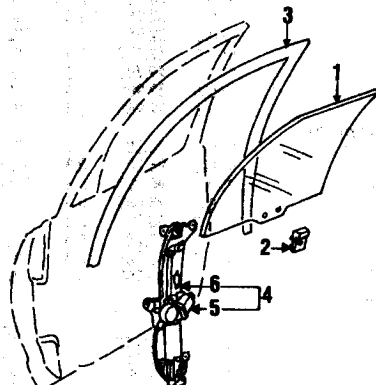
OUTSIDE MIRRORS

Mirror				
all				
gray	95-96R	206.25#	0.6=	TA01 69 120D 1H
	95-96L	206.25#	0.6=	TA01 69 180E 1H

blue	95-96R	206.25#	0.6	TA01 69 120E A5
	95-96L	206.25#	0.6	TA01 69 180E A5
red	95-96R	206.25#	0.6	TA01 69 120C A7
	95-96L	206.25#	0.6	TA01 69 180C A7
w/o delogger				
black	97-01R	187.05#	0.6	TC16 69 120C PZ
	97-01L	187.05#	0.6	TC16 69 180C PZ
autumn red	97-00R	#	0.6	TC16 69 120C 88
	97-00L	#	0.6	TC16 69 180C 88
passion red	01 R	#	0.6	TC16 69 120C 15
	01 L	187.05#	0.6	TC16 69 180C 15
champagne silver	97-01R	187.05#	0.6	TC16 69 120C 4F
	97-01L	187.05#	0.6	TC16 69 180C 4F
medium green	97-98R	198.50#	0.6	TC16 69 120A 57
	97-98L	198.50#	0.6	TC16 69 180A 57
	99-00R	206.25#	0.6	TB94 69 120F 82
	99-00L	187.05#	0.6	TC16 69 180C 82
blue	97-98R	#	0.6	TB16 69 120D 3
	97-98L	#	0.6	TB16 69 180D 3
	99-00R	#	0.6	TC16 69 120C 57
	99-00L	#	0.6	TC16 69 180C 57
white	97-98R	#	0.6	TB16 69 120S U
	97-98L	#	0.6	TB16 69 180S U
	99-01R	187.05#	0.6	TC16 69 120C 82
	99-01L	187.05#	0.6	TC16 69 180C 82
gentry silver	99-00R	#	0.6	TC16 69 120C 31
	99-00L	#	0.6	TC16 69 180C 31
grace green	99-01R	187.05#	0.6	TC16 69 120C 41
	99-01L	187.05#	0.6	TC16 69 180C 41
platinum silver	01 R	187.05#	0.6	TC16 69 120C 79
	01 L	187.05#	0.6	TC16 69 180C 41
w/delogger				
black	97-98R	206.25#	0.6	TB94 69 120D HX
	97-98L	206.25#	0.6	TB94 69 180D HX
	99-01R	206.25#	0.6	TB94 69 120F PZ
	99-01L	206.25#	0.6	TB94 69 180F PZ
autumn red	97-00R	206.25#	0.6	TB94 69 120F 83
	97-00L	206.25#	0.6	TB94 69 180F 83
passion red	01 R	206.25#	0.6	TB94 69 120F 15
	01 L	206.25#	0.6	TB94 69 180F 15
champagne silver	97-01R	206.25#	0.6	TB94 69 120F 4F
	97-01L	206.25#	0.6	TB94 69 180F 4F
medium green	97-00R	206.25#	0.6	TB94 69 120F 82
	97-00L	218.80#	0.6	TB94 69 180D 82
grace green	99-01R	206.25#	0.6	TB94 69 120F 41
	99-01L	206.25#	0.6	TB94 69 180F 41
blue	97-98R	206.25#	0.6	TB94 69 120D 03
	97-98L	206.25#	0.6	TB94 69 180D 03
	99-00R	206.25#	0.6	TB94 69 120F 57
	99-00L	206.25#	0.6	TB94 69 180F 57
white	97-98R	206.25#	0.6	TB94 69 120F 5U
	97-98L	206.25#	0.6	TB94 69 180F 5U
	99-01R	206.25#	0.6	TB94 69 120F 82
	99-01L	206.25#	0.6	TB94 69 180F 82
gentry silver	99-00R	#	0.6	TB94 69 120F 31
	99-00L	206.30#	0.6	TB94 69 180F 31
platinum silver	01 R	206.25#	0.6	TB94 69 120F 79
	01 L	206.25#	0.6	TB94 69 180F 79

2 Glass				
all	95-96R	51.05#	0.3=	TA01 69 123
	95-96L	51.05#	0.3=	TA01 69 183
w/o delogger	97-98R	28.85#	0.3	TC16 69 123
	97-98L	14.65#	0.3	TC16 69 183
	99-01R	15.95#	0.3	TC16 69 123A
	99-01L	15.95#	0.3	TC16 69 183A
w/delogger	97-98R	51.05#	0.3	TB94 69 123A
	97-98L	25.90#	0.3	TB94 69 183A
	99-01R	28.35#	0.3	TB94 69 123B
	99-01L	28.35#	0.3	TB94 69 183B
3 Corner trim	95-01R	17.25		T001 69 111B
	95-01L	17.25		T001 69 171B
4 grommet	95-01B	.95		GA2M 69 1D1

PARTS: For colors not listed order by description.
 1 PARTS: Part is included with mirror.

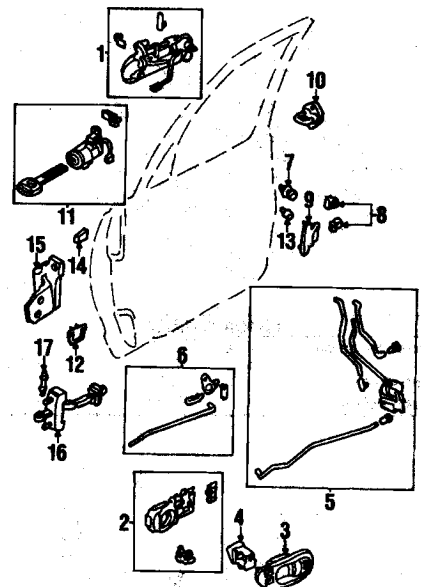


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GLASS & HARDWARE

Glass				
Mazda				
w/o heat absorbing	95-01R	163.45	0.5=	T006 59 511A
	95-01L	163.45	0.5=	T006 59 511A
heat absorbing	95-97R	212.55	0.5=	T007 59 511
	95-97L	212.55	0.5=	T007 59 511
NAGS				
w/o solar	95-00R	297.90	0.5	FD05251GTN
	95-00L	297.90	0.5	FD05252GTN
grommet	95-01B	1.25		GJ21 59 502A
Run channel	95-01R	133.65	0.6=	T001 59 065D
	95-01L	133.65	0.6=	T001 59 065D
Regulator easy	95-98R	369.60	0.5=	T001 59 580A
	95-98L	362.90	0.6=	T001 59 580A
	99-01R	+	0.5	SEE FOOTNOTE
	99-01L	+	0.5	SEE FOOTNOTE
5 Motor	95-01R	247.80*	0.5	T001 59 58X
	95-01L	247.80*	0.5	T001 59 58X
6 Regulator	95-07R	@		SEE FOOTNOTE
	95-07L	@		SEE FOOTNOTE
	98-01R	88.25*		T001 59 580
	98-01L	88.25*		T001 59 580

† PARTS: Use component parts.
 @ PARTS: Part is serviced with regulator.
 * PARTS: Part is included with regulator.



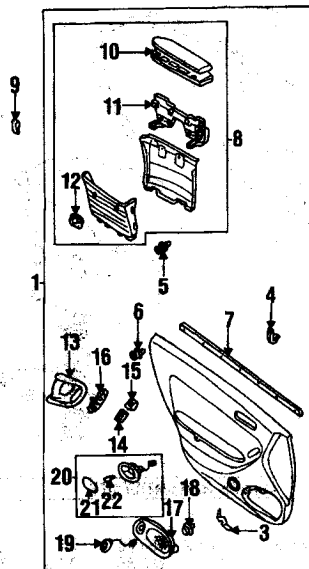
5413625

LOCK & HARDWARE

Handle, outside				
steel gray	95-97R	127.40#	0.4=	TA01 59 410A 1H
	95-97L	127.40#	0.4=	T001 59 410A 1H
black	95-98R	127.40#	0.4	TA01 59 410A HX
	95-98L	127.40#	0.4	T001 59 410A HX
	99 R	127.40#	0.4	TA01 59 410C PZ
	99 L	127.40#	0.4	T001 59 410C PZ
	00-01R	127.40#	0.4	TA01 59 410C PZ
	00-01L	127.40#	0.4	T001 59 410C PZ
arvin red	95-96R	127.40#	0.4	TA01 59 410A A7
	95-96L	127.40#	0.4	T001 59 410A A7
	97-99R	127.40#	0.4	TA01 59 410C 83
	97-99L	128.80#	0.4	T001 59 410C 82
	00 R	#	0.4	TA01 59 410B 83
	00 L	128.80#	0.4	T001 59 410C 82
passion red	01 R	127.40#	0.4	TA01 59 410C 15
	01 L	127.40#	0.4	T001 59 410C 15
satellite blue	95-96R	127.40#	0.4	TA01 59 410A A5
	95-96L	127.40#	0.4	T001 59 410B A5
indigo blue	97-98R	106.80#	0.4	TA01 59 410B 03
	97-98L	128.80#	0.4	T001 59 410C 82
twilight blue	99 R	127.40#	0.4	TA01 59 410A 57
	99 L	127.40#	0.4	T001 59 410A 57
	00 R	#	0.4	TA01 59 410B 57
	00 L	#	0.4	T001 59 410B 57
deep green	95-96R	#	0.4	TA01 59 410A 2B
	95-96L	#	0.4	T001 59 410A 2B
excellent green	97-98R	127.40#	0.4	TA01 59 410B 46
	97-98L	127.40#	0.4	T001 59 410B 46
medium green	98-99R	127.40#	0.4	TA01 59 410C 82
	98-99L	127.40#	0.4	T001 59 410C 82
	00 R	127.40#	0.4	TA01 59 410C 82
	00 L	127.40#	0.4	T001 59 410C 82
grace green	99 R	128.80#	0.4	TA01 59 410C 4F
	99 L	127.40#	0.4	T001 59 410C 4F
	00-01R	128.80#	0.4	TA01 59 410C 4F
	00-01L	127.40#	0.4	T001 59 410C 4F

white	95-98R	127.40#	0.4	TA01 58 410A SU
	95-98L	220.05#	0.4	TA01 58 410A SU
	99-01R	128.80#	0.4	TA01 58 410C 41
	99-01L	127.40#	0.4	T001 58 410C 41
champagne silver	97-99R	127.40#	0.4	TA01 58 410C 31
	97-99L	220.05#	0.4	TA01 58 410A 4F
	00-01R	127.40#	0.4	TA01 58 410C 31
	00-01L	127.40#	0.4	T001 58 410C 31
gentry silver	98-00R	113.95#	0.4	TA01 58 410A 31
	98-00L	197.05#	0.4	T001 58 410A 31
platinum silver	01 R	127.40#	0.4	TA01 58 410C 79
	01 L	#	0.4	TA01 58 410C 79
2 Handle, inside				
black	95-98R	34.45#	0.4=	TA01 58 330B 02
	95-98L	34.45#	0.4=	TA01 58 330B 02
	99 R	34.45#	0.4	T043 58 3300 2
	99 L	34.45#	0.4	T043 58 330A 02
	00 R	#	0.4	T043 58 330A 02
	00 L	34.45#	0.4	T043 58 330A 02
beige	95-98R	34.45#	0.4	TA01 58 330B 80
	95-98L	34.45#	0.4	TA01 58 330B 80
	99 R	34.45#	0.4	T043 58 330A 80
	99 L	34.45#	0.4	T043 58 330A 80
	00-01R	34.45#	0.4	T043 58 330A 80
	00-01L	34.45#	0.4	T043 58 330A 80
gray	01 R	34.45#	0.4	T043 58 330A 05
	01 L	34.45#	0.4	T043 58 330A 05
3 bezel				
black	95-00R	10.25#		TA01 58 303A 02
	95-00L	10.25#		TA01 58 303A 02
beige	95-01R	10.25#		TA01 58 303A 80
	95-01L	10.25#		TA01 58 303A 80
gray	01 R	#		TA01 58 303A 05
	01 L	10.45#		TA01 58 303A 05
4 Lock switch				
black	95-00	63.10		TA01 66 660B 02
	95-00	63.10		TA01 66 660B 80
beige	01 R	88.30		T060 66 660B 0
	01 L	88.30		TC86 66 660B 0
	01 R	88.30		T060 66 6600 5
	01 L	88.30		TC86 66 6600 5
gray	95 R	222.80	0.5=	T005 58 310C
	95 L	222.80	0.5=	T005 58 310A
	96-00R	222.80	0.5	T048 66 310
	96-00L	222.80	0.5	T005 58 310A
	01 R	226.25	0.5	TC86 58 310B
	01 L	226.25	0.5	TC86 58 310B
5 Lock assy				
beige	95-01R	12.95	0.2=	TA01 58 39XA
	95-01L	12.95	0.2=	T001 58 39XA
6 Link assy				
holder	95-96B	1.60@		B001 58 309A
	97-01B	1.60@		S084 58 309
8 clip				
clip	95-01B	1.35		B038 58 866
9 Rod				
rod	95-01B	2.25	0.2	T001 58 308
10 Striker				
striker	95-01R	10.20	0.3=	T001 58 361
11 Cyl & keys				
cyl & keys	95-01R	52.35	0.5=	TA52 76 210E
	95-01L	52.35	0.5=	TA52 76 220E
12 Valve				
valve	95-97B	1.60		GA2A 66 867A
13 Cushion				
cushion	95-01B	1.85		G087 58 873
14 Pad				
pad	95-01B	3.35		G081 58 875A
15 Hinge				
upper	(p.3) 95-01R	40.80†	0.3	T001 58 210
	(p.3) 95-01L	35.95†	0.3	B01A 58 210
lower	(p.3) 95-01R	35.95†	0.3	B01A 58 240
	(p.3) 95-01L	40.80†	0.3	T001 58 240
16 Check strap				
check strap	95-01B	40.80	0.3=	T001 58 870D
17 Pin				
pin	95-98B	3.20		BC1B 58 285
	99-01B	3.20		GE47 58 285A

PARTS: For colors not listed order by description.
 † LABOR: After door is removed.
 @ PARTS: Order by description.



5413850

INTERIOR TRIM

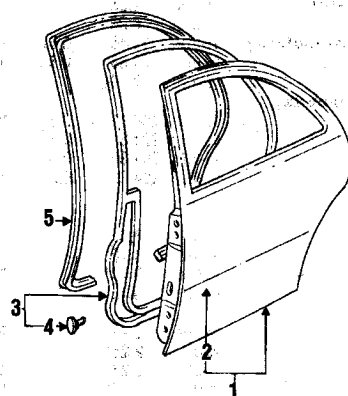
1 Trim panel assy				
cloth	97-98R	562.30@	0.5	TB83 68 43YE 80
beige	97-98L	623.40@	0.5	TB83 68 46YF 80
	99-00R	562.30@	0.5	TC46 68 43YE 80
	99-00L	793.45@	0.5	TC49 68 46YB 0
black	95-97R	562.30@	0.5	TA01 68 43YD 02
	95-97L	623.40@	0.5	TA01 68 46YD 02
	98 R	562.30@	0.5	TB83 68 43YE 02
	98 L	623.40@	0.5	TB83 68 46YF 02
	99-00R	562.30@	0.5	TC46 68 43YD 2
	99-00L	782.60@	0.5	TC49 68 46YD 2
vinyl				
beige	95-96R	631.55@	0.5	TA03 68 420F 80
	95-96L	1026.50@	0.5	TA02 68 450K 80
	97-00R	562.30@	0.5	TB48 68 43YE 80
	97-00L	623.40@	0.5	TB48 68 46YF 80
black	95-96R	581.55@	0.5	TA03 68 43YB 02
	95-96L	1026.50@	0.5	TA02 68 450K 02
	97-00R	562.30@	0.5	TA03 68 43YE 02
	97-00L	623.40@	0.5	TA02 68 46YF 02
vinyl & cloth				
beige	96-97R	562.30@	0.5	TB48 68 43YE 80
	96-97L	623.40@	0.5	TB48 68 46YF 80
plastic				
beige	98-00R	562.30@	0.5	TB48 68 43YE 80
	98-00L	623.40@	0.5	TB48 68 46YF 80
leather				
beige	01 R	562.30@	0.5	TC87 68 43YB 80
	01 L	793.45@	0.5	TC87 68 46YB 80
gray	01 R	562.30@	0.5	TC87 68 43YB 05
	01 L	793.45@	0.5	TC87 68 46YB 05
2 bracket				
upper	95-01B	2.20		T001 68 411C
lower	95-01B	1.70#		T001 68 427
3 clip				
type 1	95-01B	1.75#		S083 67 034
type 2	95-01B	2.45#		B467 58 8C5
4 fastener				
type 1	95-01B	.70#		GA2A 68 AB1A
type 2	95-01B	.50#		G350 68 AB1
7 Bolt w/strip				
bolt w/strip	95-01R	36.20#		T001 58 821
	95-01L	36.20#		T001 58 821
8 Armrest assy				
black	95-00R	165.55<		T002 68 4MXX 02
	95-00L	165.55<		T002 68 4MYA 02
beige	95-01R	165.55<		T002 68 4MXX 80
	95-01L	165.55<		T002 68 4MYA 80
gray	01 R	165.55<		T002 68 4MXX 05
	01 L	165.55<		T002 68 4MYA 05
9 cap				
cap	95-01B	1.95		T001 68 4C3A
10 Lid				
black	95-00R	100.45\$		T001 68 371A 02
	95-00L	100.45\$		T001 68 391A 02
beige	95-01R	100.45\$		T001 68 371A 80
	95-01L	100.45\$		T001 68 391A 80
gray	01 R	100.45\$		T001 68 371A 05
	01 L	100.45\$		T001 68 391A 05
	95-01B	32.80†		T002 68 4MXX 02
11 Hinge				
hinge	95-00B	7.20\$		T002 68 D150 2
beige	95-01B	7.20\$		T002 68 D158 0
gray	01 B	7.20\$		T002 68 D150 5
13 Pull handle				
black	95-97R	43.55<		T001 68 D60A 02

beige	95-97L	56.70<		TA01 68 D06B 02
	98-00R	43.55<		T002 68 D06B 02
	98-00L	56.70<		TA01 68 D06B 02
	95-97R	43.55<		T001 68 D60A 80
	95-97L	55.70<		TA01 68 D06B 80
	98-00R	43.55<		T002 68 D06B 80
	98-00L	55.70<		TA01 68 D06B 80
gray	01 B	56.70<		TC87 68 D06B 0
	01 R	56.70<		TC87 68 D06B 0
14 Window switch	95-00R	64.70°		T001 68 3700 2
	95-00L	373.35°		CA06 66 350B
	01 R	64.70°		T060 66 370
	01 L	373.35°		CA06 66 350B
15 Mirror switch	95-00	91.70°		TA01 66 600A
	01 R	91.70°		TA01 66 600A
16 Switch panel				
left side				
black	95-00	31.05<		TA01 66 4L6B 80
beige	95-00	31.05<		TA01 66 4L6B 80
all	01	<		TC84 66 4L6
17 Speaker grille				
to 9/95	95 R	28.30†	0.2=	TA01 68 4H0A 02
	95 L	28.30†	0.2=	TA01 68 4H0A 02
from 9/95				
black	96-00R	28.30†	0.2	TA02 68 4H10 2
	96-00L	28.30†	0.2	TA02 68 4H10 2
beige	96-00R	28.30†	0.2	TA02 68 4H18 0
	96-00L	28.30†	0.2	TA02 68 4H18 0
	01 R	28.30†	0.2	TA02 68 4H18 0
	01 L	28.30†	0.2	TA02 68 4H18 0
gray	01 R	30.05†	0.2	TA02 68 4H10 5
	01 L	30.05†	0.2	TA02 68 4H10 5
	95-01B	2.45#		B467 58 8C5
18 clip				
fuel door	95-97	40.10°		TA01 66 630A 02
black	98-00	40.10°		TA01 66 630A 80
beige	98-00	40.10°		T060 66 630A 80
	01	40.10°		T060 66 630A 05
gray	01	40.10°		
20 Courtesy lamp				
black	95-00B	20.25<		T001 68 4G0A 02
beige	95-01B	21.35<		T001 68 4G0A 02
gray	01 B	13.10<		T001 68 4G0A 05
21 Lens				
lens	95-01B	7.50†		H030 68 4G1
22 Bulb				
bulb	95-01B	55†		0000 11 0194
23 Side trim panel				
side trim panel	95-01R	10.25		T001 68 DA0B
	95-01L	10.25		T001 68 DB0B

PARTS: Part is included in trim panel assembly.
 † PARTS: Part is included in armrest assembly.
 ‡ PARTS: Part is included with courtesy lamp.
 † PARTS: Part is included in trim panel assembly.
 LABOR: Time is with trim panel removed.
 @ PARTS: Order by color & production date.
 < PARTS: Part is included in trim panel assembly.
 LABOR: Order by color.
 \$ PARTS: Part is included in armrest assembly. Order by color.
 * PARTS: Part is included in trim panel assembly to 9/95.

REAR DOOR

Except Door Shell or Door Outer Panel R&R, all operation times in the following group are after door trim panel is removed.



5413690

REFINISHING NOTES

Add for stone guard if required. See Guide To Estimating.

Refn door shell		
exterior surface only	95-01	p.2.2
door edge only	95-01	p.5
inner panel	95-01	p.5
Refn outer panel		
exterior surface only	95-01	p.2.2
door edge only	95-01	p.5
inner panel	95-01	p.5

CONTINUED

1995-01 MAZDA MILLENIA

ARH 5413

REAR DOOR (CONT)

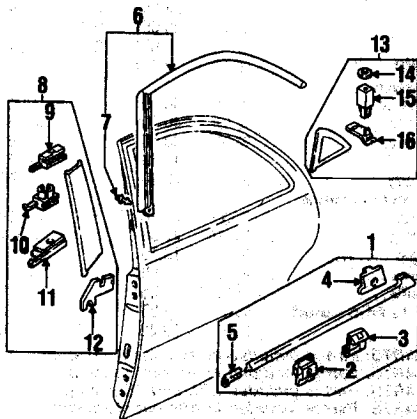
R&I OPERATIONS		
R&I door easy	95-01B	1.0
R&I trim panel	95-01B	0.3

PARTS AND R&R OPERATIONS

DOOR & COMPONENTS

1 Door shell	(p32) 95-00R	588.30	5.0	T001 72 020L
	(p32) 95-00L	588.30	5.0	T001 73 020L
	(p32) 01 R	649.40	5.0	TC86 72 020B
	(p32) 01 L	649.40	5.0	TC86 72 020B
2 Outer panel	(p22) 95-01R	194.50†	4.5	T001 72 031
	(p22) 95-01L	194.50†	4.5	T001 73 031
3 Weatherstrip	95-01R	136.95	0.6=	T001 72 780C
	95-01L	136.95	0.6=	T001 73 780C
4 clip	95-01B	1.25†		BC10 58 782
5 Welt				
gray	95-00R	132.70		T001 68 913D 08
	95-00L	132.70		T001 68 914D 08
	01 R			T000 68 913A 05
	01 L			T000 68 913A 05
beige	95-00R	132.70		T001 68 913D 80
	95-00L	132.70		T001 68 914D 80
	01 R	111.45		T000 68 913A 80
	01 L	111.45		T000 68 913A 80

† PARTS: Part is included with door shell.
 ‡ PARTS: Part is included with weatherstrip.

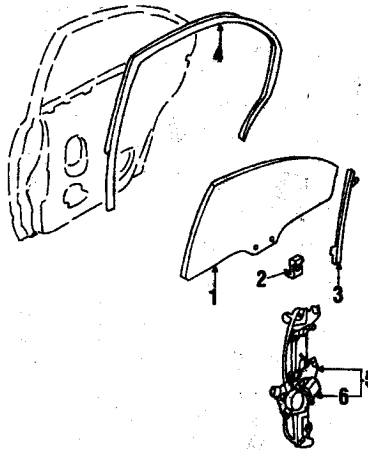


5413685

EXTERIOR TRIM

1 Belt molding	95-01R	120.15†	0.3=	T001 50 680D
	95-01L	120.15†	0.3=	T001 50 670D
clip				
type 1	95-01B	2.25†		T001 50 648A
type 2	95-01R	4.25†		T001 50 699
	95-01L	4.25†		T001 50 679
type 3	95-01R	4.25†		T001 50 686
	95-01L	4.25†		T001 50 676
protector	95-01R	4.25†		T001 50 684
	95-01L	4.25†		T001 50 674
6 Window molding	95-01R	51.45	0.5=	T002 50 9A0B
	95-01L	51.45	0.5=	T002 50 9A0B
7 clip	95-01B	2.45@		T002 50 9A0
8 Pillar molding				
to 6/94	95 R	204.80	0.3=	T001 50 H10E
	95 L	204.80	0.3=	T001 50 H20E
from 6/94	95-01R	204.80	0.3	T001 50 H10F
	95-01L	204.80	0.3	T001 50 H20F
clip				
type 1				
upper	95-01R	3.45*		T001 50 F19B
	95-01L	3.10*		T001 50 H13B
lower	95-01R	3.10*		T001 50 H13B
	95-01L	3.45*		T001 50 F19B
type 2				
upper	95-01R	2.25*		T001 50 H12B
	95-01L	2.25*		T001 50 F28C
lower	95-01R	2.25*		T001 50 F28C
	95-01L	2.25*		T001 50 H12B
type 3	95-01R	3.45*		C001 50 H12B
	95-01L	3.45*		C001 50 H22B
type 4	95-01R	3.45*		T001 50 H14B
	95-01L	3.45*		T001 50 H24B
13 Corner trim	95-01R	68.80	0.3	T001 50 M30D
	95-01L	68.80	0.3	T001 50 M40D
14 gasket	95-01B	1.10<		T001 50 M37
15 fastener	95-07B	2.25<		T004 50 M38
16 clip	95-01B	2.25<		T001 50 M48B

† PARTS: Part is included with belt molding.
 ‡ LABOR: Does not include time to gain access.
 @ PARTS: Part is included with window molding.
 * PARTS: Part is included with pillar molding.
 < PARTS: Part is included with corner trim.

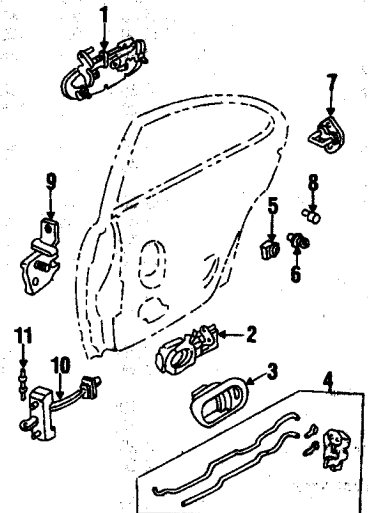


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GLASS & HARDWARE

1 Door glass				
Mazda				
w/o heat absorbing	95-01R	163.45	0.5=	T006 72 511A
	95-01L	163.45	0.5=	T006 73 511A
w/heat absorbing	95-07R	212.55	0.5=	T007 72 511
	95-07L	212.55	0.5=	T007 73 511
NAGS				
w/o solar	95-00R	310.10	0.5	FD05253GTN
	95-00L	310.10	0.5	FD05254GTN
w/solar	95-00R		0.5	NOT LISTED
	95-00L		0.5	NOT LISTED
2 grommet	95-01B	1.25		GL21 58 502A
3 Guide channel	95-01R	28.20		T001 72 603
	95-01L	28.20		T001 73 603
4 Run channel	95-01R	133.65	0.6	T001 72 605B
	95-01L	133.65	0.6	T001 73 605B
5 Regulator	95-09R	371.15	0.5=	T001 72 580
	95-09L	371.15	0.5	T001 73 580
	00-01R	129.05	0.5	T001 72 580
	00-01L	129.05	0.5=	T001 73 580
6 Motor	95-01R	247.80@	0.5	T001 72 58X
	95-01L	247.80@	0.5	T001 73 58X

@ PARTS: Part is included with regulator.



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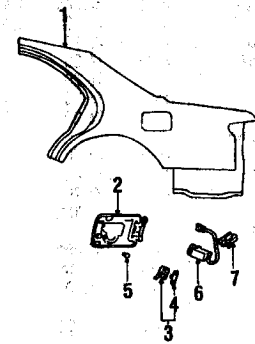
LOCK & HARDWARE

1 Handle, outside				
red	95-96R	111.70#	0.5	T001 72 410B A7
	95-96L	111.70#	0.5	T001 73 410B A7
	97-99R	111.70#	0.5	T001 72 410C B3
	97-99L	111.70#	0.5	T001 73 410B B3
	00 R	111.70#	0.5	T001 72 410C B3
	00 L	#	0.5	T001 73 410C B3
passion red	01 R	111.70#	0.5	T001 72 410D 15
	01 L	#	0.5	T001 73 410C 15
black	95-97R	111.70#	0.5=	T001 72 410B 1H
	95-97L	111.70#	0.5=	T001 73 410B 1H
	98 R	111.70#	0.5	T001 72 410B HX
	98 L	111.70#	0.5	T001 73 410B HX
	99 R	111.70#	0.5	T001 72 410B PZ
	99 L	111.70#	0.5	T001 73 410B PZ
	00-01R	111.70#	0.5	T001 72 410C PZ
	00-01L	#	0.5	T001 73 410C PZ

white	95-98R	111.70#	0.5	T001 72 410C B0
	95-98L	111.70#	0.5	T001 73 410C B0
	99 R	111.70#	0.5	T001 72 410D B2
	99 L	111.70#	0.5	T001 73 410D B2
	00-01R	111.70#	0.5	T001 72 410D B2
	00-01L	111.70#	0.5	T001 73 410D B2
blue	97-98R	111.70#	0.5	T001 72 410B 03
	97-98L	111.70#	0.5	T001 73 410B 03
	99 R	111.70#	0.5	T001 72 410B 57
	99 L	111.70#	0.5	T001 73 410B 57
	00 R	#	0.5	T001 72 410C 57
	00 L	#	0.5	T001 73 410C 57
excellent green	97-98R	111.70#	0.5	T001 72 410C 46
	97-98L	111.70#	0.5	T001 73 410C 46
medium green	98-99R	111.70#	0.5	T001 72 410D 82
	98-99L	111.70#	0.5	T001 73 410D 82
	00 R	111.70#	0.5	T001 72 410C 82
	00 L	#	0.5	T001 73 410C 82
grace green	99 R	#	0.5	T001 72 410B 41
	99 L	#	0.5	T001 73 410B 41
	00-01R	111.70#	0.5	T001 72 410C 41
	00-01L	#	0.5	T001 73 410C 41
champagne silver	97-99R	111.70#	0.5	T001 72 410D 4F
	97-99L	111.70#	0.5	T001 73 410D 31
	00-01R	111.70#	0.5	T001 72 410D 4F
	00-01L	111.70#	0.5	T001 73 410D 31
gentry silver	99 R	#	0.5	T001 72 410B 31
	99 L	#	0.5	T001 73 410B 31
	00 R	#	0.5	T001 72 410C 31
	00 L	#	0.5	T001 73 410C 31
platinum silver	01 R	#	0.5	T001 72 410C 79
	01 L	#	0.5	T001 73 410C 79
2 Handle, inside				
black	95-98R	34.45	0.3=	TA01 72 330B 02
	95-98L	34.45	0.3=	TA01 73 330B 02
	99-00R	34.45	0.3	TA03 72 330D 02
	99-00L	34.45	0.3	TA03 73 330D 02
beige	95-98R	34.45	0.3	TA01 72 330B 80
	95-98L	34.45	0.3	TA01 73 330B 80
	99-01R	34.45	0.3	TA03 72 330A 80
	99-01L	34.45	0.3	TA03 73 330A 80
gray	01 R	34.45	0.3	TA03 72 330A 05
	01 L	34.45	0.3	TA03 73 330A 05
3 cover				
black	95-00R	10.25		T001 72 303A 02
	95-00L	10.25		T001 73 303A 02
beige	95-01R	10.25		T001 72 303A 80
	95-01L	10.25		T001 73 303A 80
gray	01 R	10.45		T001 72 303A 05
	01 L	10.45		T001 73 303A 05
4 Lock easy				
to 4/95	95 R	222.80	0.4=	T001 72 310B
	95 L	222.80	0.4=	T001 73 310B
from 4/95	95-01R	222.80	0.4	T002 72 310B
	95-01L	222.80	0.4	T002 73 310B
5 clip	95-01B	1.35		BC38 58 886
6 red holder	95-01B	1.60		B001 58 308A
7 Striker	95-01B	10.20	0.3=	T001 58 361
8 Cushion	95-01B	1.85		G067 58 873
9 Hinge				
upper	(p3) 95-01R	40.80†	0.5	T001 72 210
	(p3) 95-01L	40.80†	0.5	T001 73 210
lower	(p3) 95-01R	40.80†	0.5	T001 72 240
	(p3) 95-01L	40.80†	0.5	T001 73 240
slim	95-01	2.25		B082 58 201A
10 Check strap	95-01B	40.80	0.3=	T001 72 270D
11 pin	95-98B	3.20		BC10 58 285
	95-01B	3.20		GE4T 58 285A

PARTS: For colors not listed order by description.
 † LABOR: After door is removed.

QUARTER PANEL



5413700

REFINISHING NOTES

Add for stone guard if required. See Guide To Estimating.

Refin quarter panel exterior surface only	95-01	p2.5
edges & pockets	95-01	p.3
lock pillar	95-01	p.5

OVERLAP OPERATIONS

R&R quarter panel with rocker off	95-01	1.0
deduct with roof off	95-01	3.1

SECTIONING OPERATIONS

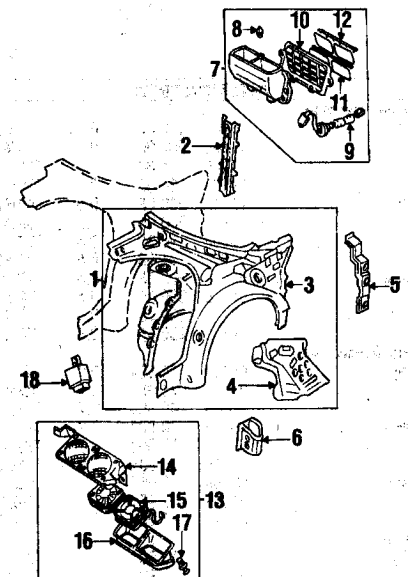
Scm qtr panel cut at belt line	95-01R	p3.3	14.0
	95-01L	p3.3	15.0

PARTS AND R&R OPERATIONS

QUARTER PANEL & COMPONENTS

1	Quarter panel (p.3)	95-01R	540.65	17.0	TA11 70 401
		(p.3)	95-01L	538.65	17.5
2	Pool door	95-01	36.60	0.3	TO11 71 410
3	spring	95-01	8.20		H260 42 450D
4	grommet	95-01	3.20#		H260 42 452
5	stopper	95-01	3.10		B455 42 458B
6	Opener Assy	95-01	191.05		HG30 42 470B
7	holder	95-01	.60		B455 67 C85
	Mod guard	95-99	39.50	0.2	TO11 V3 480G
	Antenna Assy	95-01	1		SEE FOOTNOTE

1 PARTS: Part located in ELECTRICAL group
 # PARTS: Part is included with spring.



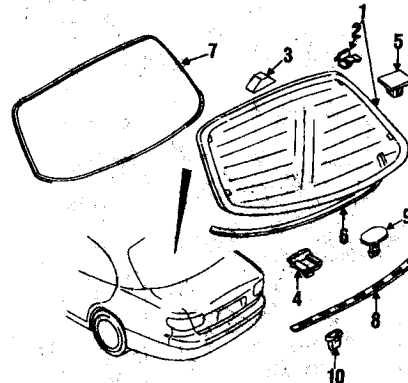
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INNER STRUCTURE

1	Inner panel Assy	95-01R	655.55#	5.5	TO11 70 100C
		95-01L	655.55#	5.5	TO11 71 100B
2	brace	95-99B	11.10		TO11 56 55YB
		00-01B	11.10		TO11 56 55YB
3	Inner panel	95-00R	327.15#		TO11 70 110D
		95-00L	357.10#		TO11 71 110E
		.01 R	327.15#		TO11 70 110D

CONTINUED

BACK GLASS



5413580

PARTS AND R&R OPERATIONS

GLASS

1	Class				
	Mazda w/o solar tint				
	w/o keyless entry	95-97	415.95#	3.1=	TA60 63 930
		98	415.60#	3.1	TB34 63 930D
		99-01	415.60#	3.1	TC44 63 930
	w/keyless entry	95-97	457.05#	3.1=	TA61 63 930C
		98	457.05#	3.1	TB35 63 930D
		99-01	457.05#	3.1	TC46 63 930
	Mazda w/solar tint	95-97	540.55#	3.1=	TA07 63 930A
	NAGS w/o solar tint				
	w/o keyless e	95-98	2083.55#	3.1	FB05255GTN
		99-00	+	3.1	NOT LISTED
	w/keyless ent.	95-98	1152.55#	3.1	FB05256GTN
		99-00	+	3.1	NOT LISTED
	NAGS w/solar t.	95-98	2336.35#	3.1	FB05352GTN
2	Terminal	95-01	12.45#		J011 63 959
	Spacer				
3	type 1	95-01	.95		C001 50 897
4	type 2	95-01	2.00		TO11 50 891A
5	Guide	95-01	1.10		TO11 50 893
6	Weatherstrip	95-97	12.70#	3.1=	GA2A 50 894
	single type	98-01	11.70		TO11 50 899
	dual type	98-01	14.85		GA21 50 894

REVEAL MOLDINGS

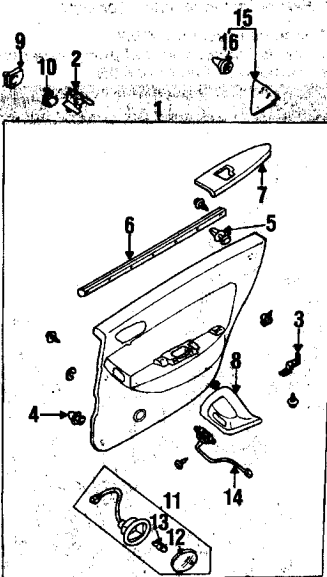
7	Reveal molding				
	upper	95-99	88.95#	3.1=	TA04 50 611D
		00-01	88.95#	3.1	TO49 50 611
8	lower	95-01	96.85	0.3=	BAT1 50 614A
9	fastener				
	type 1	95-01R	2.45#		M001 50 607
	type 2	95-01R	2.45#		C001 50 607
10	grommet	95-01	1.25#		B223 50 785

PARTS: Order by description. LABOR: Time is included with rear glass R&R.

1 PARTS: Part is included with lower reveal molding.

2 PARTS: Part is included with glass. Order by description.

3 PARTS: Order by description.



5413860

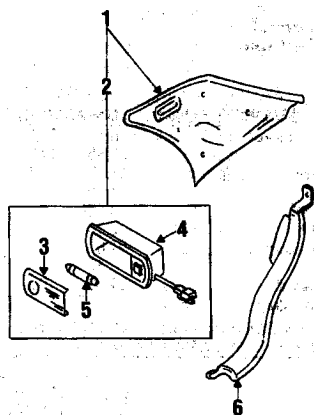
INTERIOR TRIM

1	Trim panel Assy to 9/95				
	cloth	95-96R	497.10	0.5	TA16 68 53YB 02
		95-96L	497.10	0.5	TA16 68 56Y0 2
	vinyl	95-96R	586.15#	0.5	TA03 68 520C 02
		95-96L	497.10#	0.5	TA03 68 56Y0 2
	from 9/95				
	cloth	96-97R	497.10#	0.5	TA16 68 53YB 02
		96-97L	497.10#	0.5	TA16 68 56Y0 2
		98 R	497.10#	0.5	TB06 68 53YC 02
		98 L	497.10#	0.5	TB06 68 53YC 02
		99-00R	497.10#	0.5	TC46 68 53Y0 2
		99-00L	497.10#	0.5	TC46 68 56Y0 2
	vinyl	96-00R	497.10#	0.5	TA03 68 53YC 02
		96-00L	497.10#	0.5	TA03 68 56YC 02
	vinyl & cloth	96-00R	497.10#	0.5	TB48 68 53YC 80
		96-00L	497.10#	0.5	TB48 68 56YC 80
	leather				
	beige	.01 R	497.10	0.5	TC87 68 53YB 0
		.01 L	497.10	0.5	TC87 68 56YB 0
	gray	.01 R	497.10	0.5	TC87 68 53Y0 5
		.01 L	497.10	0.5	TC87 68 56Y0 5
	bracket				
2	upper	95-01B	2.20		TO01 68 412
3	lower	95-01B	1.70#		TO01 68 427
4	fastener	95-01B	.50*		G350 68 AB1
5	clip	95-97B	2.45*		B467 50 8C5
		98-01B	.50*		G350 68 AB1
6	Belt w'strip	95-01R	33.70*		TO01 72 821
		95-01L	33.70*		TO01 73 821
7	Armrest				
	black	95-00R	100.45#		TO01 68 376A 02
		95-00L	100.45#		TO01 68 396A 02
	beige	95-01R	100.45#		TO01 68 376A 80
		95-01L	100.45#		TO01 68 396A 80
	gray	.01 R	100.45#		TO01 68 376A 05
		.01 L	100.45#		TO01 68 396A 05
8	Pool handle				
	black	95-00R	43.55#		TO02 68 D60B 02
		95-00L	43.55#		TO02 68 D70B 02
	beige	95-00R	43.55#		TO02 68 D60B 80
		95-00L	43.55#		TO02 68 D70B 80
		.01 R	43.55#		TC87 68 D70B 0
		.01 L	#		TC80 68 D60B 0
	gray	.01 R	43.55#		TC87 68 D70D 5
		.01 L	#		TC80 68 D60D 5
9	grommet				
	type 1	95-01B	2.20		TO01 68 AD5B
	type 2	95-01B	1.45		GA2K 68 AD5A
10	clip	95-01B	1.95		TO01 68 AD2A
11	Courtesy lamp				
	black	95-00B	20.25#		TO01 68 460A 02
	beige	95-01B	21.35#		TO01 68 460A 80
	gray	.01 B	13.10#		TO01 68 460A 05
12	Lens	95-01B	7.50#		HG30 68 4G1
13	Bulb	95-01B	.55#		0000 11 0194
14	Window switch				
	black	95-00B	64.70<		TO01 68 370D 2
	beige	95-00B	64.70<		TO01 68 370B 0
	woodgrain	.99 B	64.70<		TO44 68 370
	all	.01 B	44.20<		TO61 68 370
15	Corner trim	95-01R	18.45		TO01 68 51XC
		95-01L	18.45		TO01 68 51YC
16	fastener	95-01B	.70#		GA2A 68 AB1A

QUARTER PANEL (CONT)

4	Susp support	01 L 357.10#	1.5	T001 71 110E
		95-01R 44.70#	1.5	T001 70 120
		95-01L 44.70#		T001 71 120A
5	Jack bracket	95-01 20.70		T001 70 45X
6	Striker reinf	95-99R 16.20		T001 70 460B
		95-99L 16.20		T001 71 460B
		00-01R 16.20		T001 70 460B
		00-01L 16.20		T001 71 460B
7	Pressure vent			
	w/o solar sunroof	95-97 31.70		T001 51 940C
	w/solar sunroof	95-97 211.40		T002 51 940C
	all	98-01 31.70		T001 51 940C
8	fastener	95-01 1.35#		B252 51 PJA
9	Temp switch			
	w/solar sunroof	95-99 143.65#		T002 61 9AX
10	Extractor	95-01 6.20#		T001 51 946B
	gasket	99-01 4.10		T002 51 922A
11	Valve			
	to 1/96	95-96 5.00#		T001 51 943
	from 1/96	96-97 5.00#		T001 51 942A
		98-01 4.35#		T001 51 945
12	retainer	95-97 2.50#		T001 51 944
13	Fan assy			
	w/solar sunroof	95-97 489.35	0.6=	T002 61 9C0A
14	bracket	95-97 205.50@		T002 61 9C0A
15	Fan motor	95-97 79.55@		HG32 61 981
16	Duct	95-97 53.30@		HG32 61 982
17	fastener	95-97 1.25@		HG32 61 98A
18	Amplifier	95-97 280.85		T002 61 9A1

PARTS: Part is included in inner panel assembly.
 † PARTS: Part is included with pressure vent.
 ‡ LABOR: After quarter panel is removed.
 § PARTS: Part is included in fan assembly.



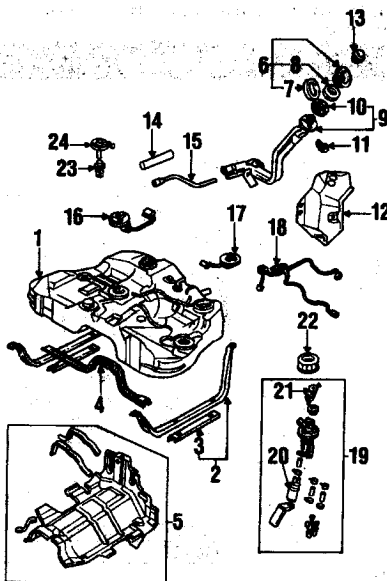
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INTERIOR TRIM

1	Upper qtr trim			
	gray	95-96R 200.05	0.5=	T001 68 250C 08
		95-96L 200.05	0.5=	T001 68 260C 08
		97-00R 96.30	0.5	T002 68 250C 08
		97-00L 96.30	0.5	T002 68 260C 08
	beige	95-96R 200.05	0.5	T001 68 250C 75
		95-96L 200.05	0.5	T001 68 260C 75
		97-00R 96.30	0.5	T002 68 250C 80
		97-00L 96.30	0.5	T002 68 260C 80
	taupe	01 L 200.05	0.5	T001 68 250L 75
		01 R 200.05	0.5	T001 68 260L 75
	gray	01 R 200.05	0.5	T001 68 250L 03
		01 L 200.05	0.5	T001 68 260L 03
2	Map lamp assy			
	gray	95-96B 40.80#	0.2	T001 51 310C 06
		97-98B 25.05#	0.2	T003 51 310B 06
		99-01B 40.80#	0.2	T043 51 310A 06
	beige	95-96B 40.80#	0.2	T001 51 310C 80
		97-98B 25.05#	0.2	T003 51 310B 80
		99-01B 40.80#	0.2	T043 51 310A 80
3	Lens	95-96B 1.95#		T001 51 311
		97-99B 1.95#		T003 51 311A
		00-01B 1.95#		T001 51 311
4	Body			
	gray	95-96B 33.80#		T001 51 312A 06
		97-98B 15.50#		T003 51 312B 06
	beige	95-96B 33.80#		T001 51 312A 80
		97-98B 15.50#		T003 51 312B 80
	all	99-01B 1.95#		SEE FOOTNOTE
5	Bolt	95-97B 1.30#		0000 11 3022
		98-01B .55#		0000 11 0194
6	Lower qtr trim			
	black	95-00R 46.95	0.3=	T001 68 780C 02
		95-00L 46.95	0.3=	T001 68 770C 02
	beige	95-01R 46.95	0.3	T001 68 780C 80
		95-01L 46.95	0.3	T001 68 770C 80
	gray	01 R 46.95	0.3	T001 68 780C 05
		01 L 46.95	0.3	T001 68 770C 05

PARTS: Part is included with upper quarter trim.
 † PARTS: Part is included in map lamp assembly.
 ‡ PARTS: Part is included in map lamp assembly.

FUEL SYSTEM



5413750

R&I OPERATIONS

R&I fuel tank 95-01 m 1.5

PARTS AND R&I OPERATIONS

FUEL SYSTEM COMPONENTS

1	Fuel tank	95-96 1069.75	m 2.2	T001 42 110D
		97-98 1194.70	m 2.2	TB94 42 110B
		99-01 1194.70	m 2.2	TC40 42 110A
2	mount strap	95-96R 21.70	m 0.2	T001 42 710
		95-96L 21.70	m 0.2	T001 42 720
		97-01R 21.70	m 0.2	T001 42 710C
		97-01L 21.70	m 0.2	T001 42 720C
3	insulator	95-96 9.75#		T002 42 715
		97-01 2.95#		TA01 42 765A
4	center support	95-96 19.85		T001 42 731
5	Tank shield	95-98 91.10		T001 42 740B
		99-01 91.10		TC40 42 740
6	Reinforcement	95-01 37.55		H260 42 240A
7	upper	95-97 13.85#		H260 42 244A
		98-01 2.20#		H405 42 244
8	lower	95-01 2.95#		GE80 42 243
9	Filler pipe	95-96 194.00	m 0.8=	TA01 42 210B
		97-98 238.90	m 0.8	TB94 42 210D
		99-01 238.90	m 0.8	TC40 42 210A
10	gasket	95-01 3.20#		0886 42 368B
11	rivet	95-01 1.35		B982 51 833
12	Pipe shield	95-01 29.35		T001 42 298
13	Filler cap	95-96 16.10		UE54 42 250
		97 10.85		TB94 42 250
		98-01 14.20		TB94 42 250C
14	Connector hose	95-96 25.45		T001 42 231
		97-98 25.45		TB94 42 231
		99-01 31.45		TC40 42 231A
15	Vent hose	95-97 14.10		T001 42 232
		98-01 25.80		TB94 42 232
16	#1	95-01 119.15*	m 0.5	T001 60 980C
17	#2	95-01 105.65*	m 0.5	T001 60 970C
18	Harness	95-96 53.10		TA01 67 SH1C
		97-99 57.70		TB94 67 SH1A
		00-01 61.35		TB94 67 SH1B
19	Fuel pump assy			
	2.3 liter	95-97 446.45#	m 1.8=	KJ01 13 352A
		98-01 446.45#	m 1.8	KJ14 13 352
	2.5 liter	95-97 452.60#	m 1.8=	KL47 13 352B
		98-00 446.45#	m 1.8	KLK1 13 352
20	Fuel pump			
	2.3 liter	95-97 40.05#	m 1.8	KL02 13 350
		98-01 319.15#	m 1.8	KJ01 13 350
	2.5 liter	95-00 298.25#	m 1.8	KL47 13 350
21	Vapor valve	95-01 12.00#		BW06 42 A90
22	Union nut	95-01 12.45		T001 42 167
23	Filter	95-96 14.85		T001 42 113A
		97-01 27.95		JE48 13 480B U
24	Pipe	95-96 18.70		T002 42 180

PARTS: Part is included with mount strap.
 † PARTS: Part is included with reinforcement.

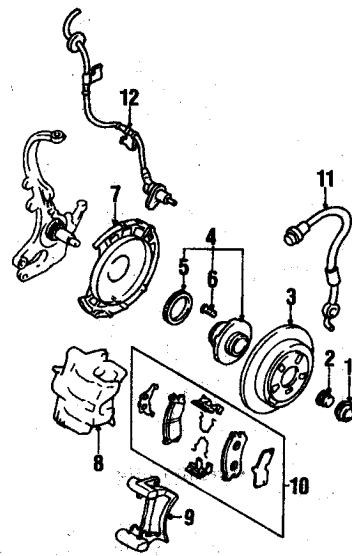
PARTS: Part is included with filler pipe.

† LABOR: Includes fuel tank R&I.

‡ PARTS: Part is included in fuel pump assembly.

§ LABOR: Included in fuel tank R&I.

REAR SUSPENSION



5413760

ADD IF REQUIRED

Wheel alignment
 align rear wheels 95-01 m 0.5
 align four wheels 95-01 m 2.0
 Bleed brake
 system 95-01 m 0.5

OVERHAUL OPERATIONS

O/N suspension
 one side 95-01B m 3.5
 both sides 95-01 m 6.8

R&I OPERATIONS

R&I suspension
 one side 95-01B m 2.0
 both sides 95-01 m 3.8

PARTS AND R&I OPERATIONS

BRAKE COMPONENTS

1	Grease cap	95-01B 3.75		G42A 26 071
2	Axle nut	95-01B 5.60		GL21 33 042B
3	Brake rotor	95-96B 138.75	m 0.5=	T002 26 251A
		97-01B 138.75	m 0.5	TY32 26 251A
4	Hub assy	95-01B 118.15#	m 0.6=	GASS 26 15XA
5	ABS rotor	95-00B 50.10#		GASS 26 471
		01 B 45.30#		G14V 26 471
6	Wheel stud	95-01B 3.35#		J00Y 33 062
7	Backing plate	95-01R 118.70#	m 0.8=	TA01 44 510B
		95-01L 118.70#	m 0.8=	TA01 44 520B
8	Caliper	95-99R 130.80#	m 0.8=	TAY1 26 982R
		95-99L 130.80#	m 0.8=	TAY1 26 982R
		00 R 278.00#	m 0.8	TA01 26 61X
		00 L 278.00#	m 0.8	TA01 26 71X
		01 R 130.80*	m 0.8	TAY1 26 982R
		01 L 130.80*	m 0.8	TAY1 26 982R
9	support	95-01B 81.55#		TA01 26 261
10	Brake pads	95-01 54.60	m 0.8	TY22 26 43Z
11	Brake hose	95-01B 35.05	m 0.7=	TA01 43 810A
12	Speed sensor	95-01R 245.75	m 0.4=	TA01 43 71YB
		95-01L 245.75	m 0.4=	TA01 43 72YB

PARTS: Part is included in hub assembly.

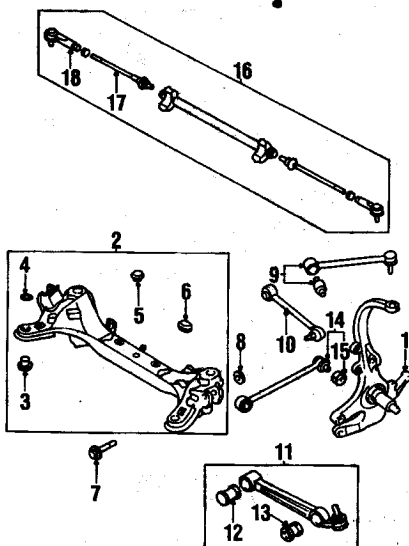
† PARTS: Part is included with caliper.

‡ LABOR: Includes rotor R&I.

§ LABOR: Includes rotor and hub assembly R&I.

‡ PARTS: Part with R suffix is a remanufactured part.

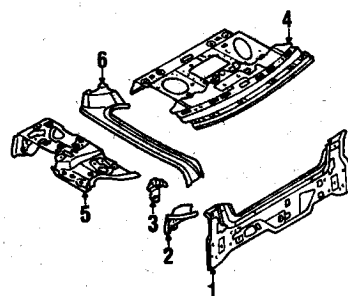
§ PARTS: Caliper is padless.



2 mount bolt	01 B	120.95#	m 1.4	T001 28 700
	95-01B	6.20		H280 28 112A
3 Spring				
w/o sunroof	95-96R	104.60#	m 1.4=	T002 28 011
	95-96L	104.60#	m 1.4=	T006 28 011
w/sunroof	95-96R	104.60#	m 1.4=	T006 28 011
	95-96L	104.60#	m 1.4=	T007 28 011B
all	97-00R	104.60#	m 1.4	T032 28 011
	97-00L	104.60#	m 1.4	T034 28 011
	01 R	104.60#	m 1.4	TC86 28 011
	01 L	104.60#	m 1.4	TC87 28 011
Spring seat				
upper	95-00B	12.45		T001 34 012A
	01			NOT LISTED
lower	95-01B	7.00		T001 34 0A2A
Bumper	95-00B	10.85		T001 28 111
	01 B	13.20		T080 28 012
Upper mount	95 B	43.80		T001 34 380
	96-00B	43.80		T001 34 380B
	01 B	43.80		T043 28 380
Top nut	95-97B	3.50		9YB0 41 202
	98-01B	3.50		9YB0 41 001
Cap	95-01B	13.70		T001 28 019
nut	95-96B	3.10		H380 34 034A
	97-01B	2.50		J001 34 034A

LABOR: Time is for strut and/or spring.

REAR BODY & FLOOR



5413735

REFINISHING NOTES
Rear panel below lid
inside only. 95-01 p.6

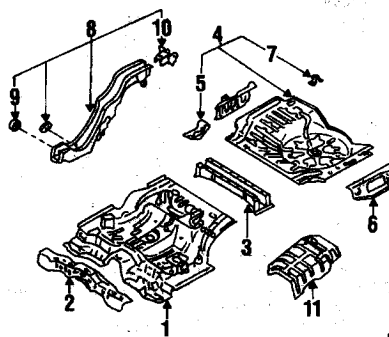
OVERLAP OPERATIONS
R&R panel below lid
with 1 qtr panel off
deduct 95-01 1.0
with 2 qtr panels off
deduct 95-01 2.0

PARTS AND R&R OPERATIONS

REAR BODY

1 Panel below lid	(p12) 95-01	170.30#	5.8	T001 70 750D
2 Corner panel	95-01R	43.30	0.5	T001 70 481
	95-01L	43.30	0.5	T001 71 481
3 Support bracket				
trim panel	95-01R	7.75		T001 70 483
	95-01L	7.75		T001 71 483
4 Package tray	95-01	208.65	5.0	T001 70 500E
5 extension	95-99R	62.70	2.2	T001 70 180E
	95-99L	62.70	2.2	T001 71 180F
	00-01R	62.70	2.2	T001 70 180H
	00-01L	62.70	2.2	T001 71 180F
6 Rear gutter	95-01R	39.85	2.5	T001 70 441A
	95-01L	39.85	2.5	T001 71 441A

LABOR: After bumper is removed.



5413740

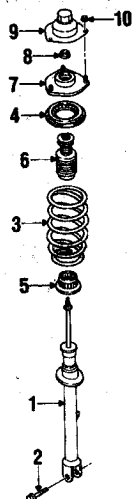
FLOOR & RAILS

1 Center floor pan	95-01	354.35	13.0	T001 53 720
2 Crossmember				
front	95-00	154.65	1.5	T001 53 911A

SUSPENSION COMPONENTS

1 Spindle	95-00R	316.75	m 1.5=	T001 28 112
	95-00L	316.75	m 1.5=	T001 28 122
	01 R	337.10	m 1.5	T080 28 112A
	01 L	337.10	m 1.5	T080 28 122A
2 Susp crossmember	95-00	710.35	m 3.2=	T001 28 400J
	01		m 3.2	T060 28 80XB
3 rubber mount	95-01	23.25#		T001 28 860
4 stopper	95-01	2.25#		T001 28 871A
5 Drain plug	95-01	2.45#		B216 62 869
6 Hole cover	95-01	3.20#		T001 56 05A
7 Adjust bolt	95-96	7.25		H286 28 480A
	97-01B	11.50		CA35 28 662A
8 cam	95-96B	3.10		H266 28 473
	97-01B	3.10		CA35 28 473
9 Upper link	95-01B	85.20	m 1.5=	T001 28 D00B
Lateral rod				
10 upper	95-01B	153.90	m 1.3=	T001 28 600A
11 lower	95-01B	161.70	m 0.5=	T001 28 500
lower bushing				
12 inner	95-01B	38.10#		T001 28 460
13 outer	95-01B	9.10#		T001 28 710
14 Trailing link	95-01B	131.70	m 0.6=	TA01 28 200A
15 dust shield	95-97B	7.75#		T001 28 469
	98-01B	8.60#		T001 28 483
16 Adjust rod	95-00	447.60	m 1.0=	T001 28 N00G
	01	476.40	m 1.0	T001 28 N00F
Tie rod				
17 inner	95-01B	79.10#	m 0.6=	T001 32 24X
18 outer	95-01B	51.30#	m 0.3=	T001 28 280A

PARTS: Part is included with suspension crossmember.
PARTS: Part is included with lower lateral rod.
PARTS: Part is included with trailing link.
PARTS: Part is included with adjust rod.



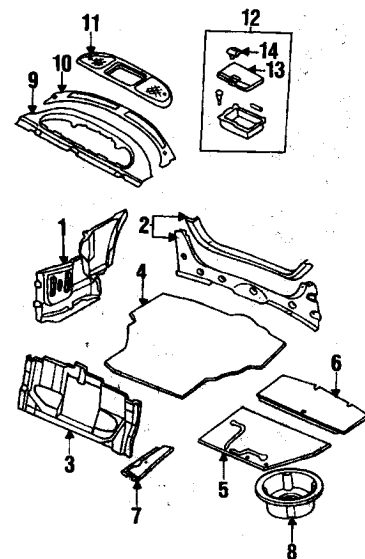
5413780

STRUTS & COMPONENTS

1 Strut	95 B	121.00#	m 1.4=	T003 28 700B 9U
	96-00B	121.00#	m 1.4	T003 28 700J 9U

3 rear	95-01	216.55	1.5	T060 53 910A
	95-01	144.40	1.5	T001 53 920A
4 Rear floor pan				
2.3 liter	(p12) 95-96	352.50*	17.0	T006 53 750
2.5 liter	(p12) 95-96	249.15*	17.0	T001 53 750
all	(p12) 97-01	352.50*	17.0	T006 53 750
5 reinforcement	95-01R	13.45†		T001 53 755A
	95-01L	16.10†		T001 54 755A
6 Floor side	95-01R	41.85†	1.5	T001 53 730A
	95-01L	41.85†	1.5	T001 54 730A
7 Spare bracket				
2.5 liter only	95-97	3.60†		8531 53 790
8 Sidemember Assy	95-00R	578.80†	7.5	T001 53 810K
	95-00L	543.70†	7.5	T001 54 810M
	01 R	578.80†	7.5	T080 53 810C
	01 L	578.80†	7.5	T080 54 810C
9 drain plug				
front	95-01B	2.45@		Q208 56 615
rear	95-99B	3.85@		8477 56 241
10 Bumper bracket	95-01B	21.10@		T001 53 886
11 Heat shield	95-01	74.95		T001 56 463A

LABOR: After suspension, fuel tank, bumper and all necessary bolted on parts are removed.
LABOR: After quarter panel is removed.
PARTS: Part is included with rear floor pan.
PARTS: Part is included in sidemember assembly.
LABOR: After suspension, fuel tank, bumper and all necessary bolted on parts are removed. Time includes R&R rear panel.



5413870

INTERIOR TRIM

1 Trunk side trim				
w/o solar battery	95-98R	225.30	0.4=	T001 68 850D 05
	95-98L	225.30	0.4=	T001 68 870E 05
	99-00R	225.30	0.4	T043 68 850A 05
	99-00L	225.30	0.4	T001 68 870E 05
w/solar battery	95-97R	225.30	0.4=	T001 68 850D 05
	95-97L	225.30	0.4=	T002 68 870E 05
dark gray	01 R	225.30	0.4	T080 68 850B 05
	01 L	225.30	0.4	T080 68 870B 05
2 Rear panel trim	95-01	161.80	0.3=	T001 68 880XD 05
3 Partition panel				
w/o through armrest	95-99	95.80		T001 68 821D 05
w/through armrest	95-01	95.80		T002 68 821D 05
4 Trunk mat	95-01	217.80	0.2=	T001 68 81XD 05
5 Floor cover				
front				
2.3 liter	95-97	54.95		T006 68 83XA
2.5 liter	95-97	54.95		T001 68 83XB
all	98-99	60.70		T032 68 83XD
rear				
2.3 liter	95-97	42.30		T006 68 840A
2.5 liter	95-97	42.30		T001 68 840B
right side	95-98	13.00		T001 68 850A
	99-01	7.70		T001 68 847
6 Spare cover				
2.5 liter	95-97	40.45		T001 68 8P9
7 Pkg tray trim				
front				
black	95-96	163.80†	0.8	T001 68 370B 02
	97		0.8	TA01 68 370C 02
	98-00	122.20†	0.8	T032 68 340C 02
beige	95-96	158.55†	0.8	T001 68 370E 80
	97	158.55†	0.8	TA01 68 370E 80
	98-00	122.20†	0.8	T032 68 340C 80
	01	189.70†	0.8	TC86 68 340D 80

CONTINUED

1995-01 MAZDA MILLENIA

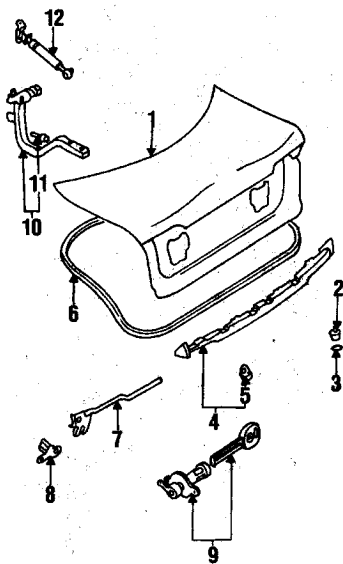
ARH 5413

REAR BODY & FLOOR (CONT)

10	gray	01	202.00	0.8	TC86 68 3400 5
	rear	95-00	98.05	0.8	T001 68 3VOC 02
	black	95-00	98.05	0.8	T001 68 3VOC 80
	beige	01	111.55	0.8	TC86 68 3VOC 80
	gray	01	111.55	0.8	TC86 68 3VOC 05
11	Speaker grille				
	black	95-96	92.55	0.3	T001 68 3SUC 02
	rear	97-00	92.55	0.3	TA01 68 3SUC 02
	beige	95-96	92.55	0.3	T001 68 3SUC 80
	black	97-00	92.55	0.3	TA01 68 3SUC 80
		01		0.3	NOT LISTED
12	Box Assy				
	beige	95-97	80.05		T001 68 3JOC 80
	black	95-97	80.05		T001 68 3JOC 02
13	Lid				
	beige	95-97	44.45		T001 68 3JIC 80
	black	95-97	44.45		T001 68 3JIC 02
14	Knob				
	beige	95-97	10.75		T001 68 3J2B 80
	black	95-97	10.75		T001 68 3J2B 02

PARTS: Part is included in box assembly. Order by color.
 † PARTS: Order by description. LABOR: Time is for both.
 ‡ PARTS: Order by color.

TRUNK LID



5413720

Refinishing Notes
 Refin trunk lid underside complete 95-01 p.15
 Refin trunk lid underside perimeter 95-01 p.6

R&I OPERATIONS

R&I trunk lid 95-01 0.5

PARTS AND R&I OPERATIONS

LID & COMPONENTS

1	Trunk lid	(p.3.0) 95-97	425.95	1.0	TA01 52 6100
		(p.3.0) 98-01	425.95	1.0	TA01 52 610G
2	cushion	95-01	4.10	0.1	T001 56 786
3	tape	95-97	1.35		G043 62 864A
		98-01	2.20		T001 56 864

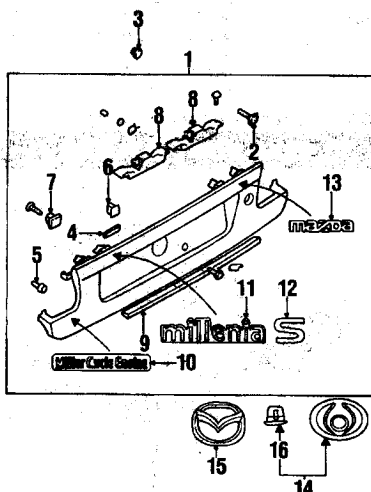
4	bracket	95-01	41.85		T001 51 BR0C
5	fastener	95-01	1.35		B252 51 P.15A
6	Weatherstrip	95-01	88.70	0.5	T001 56 851A
7	Lock	95-00	65.45	0.5	T001 56 820A
		01	67.95	0.5	T060 56 820
8	Striker	95-01	17.00	0.4	T001 56 840
9	Cyl & keys	95-01	79.55	0.5	TA01 76 2300
10	Hinge				
	to 2/95	(p.3) 95 R	140.65	1.0	T001 52 710A
		(p.3) 95 L	140.65	1.0	T001 52 720A
	from 2/95	(p.3) 95-01R	140.65	1.0	T001 52 710D
		(p.3) 98-01L	140.65	1.0	T001 52 720D
11	cushion	95-01B	3.85		G211 56 802
12	Support cylinder	95-01B	81.20	0.5	T001 56 9300

PARTS: Part is included with bracket.

† LABOR: After lid is removed.

‡ PARTS: Part is included with hinge.

§ LABOR: Time is for one or both sides.



5413730

EXTERIOR TRIM 1995-98

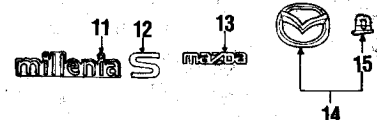
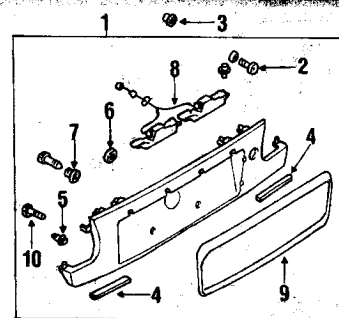
1	Finish panel				
	2.3 liter	95-97	329.85	0.8	TA1P 50 8501 H
	2.5 liter	95-97	415.20	0.8	TA02 50 860C 1H
	all				
	brilliant black	98	356.10	0.8	TC33 50 850P Z
	indigo blue	98	356.10	0.8	TC33 50 850D Z
	champagne silver	98	356.10	0.8	TC33 50 8504 F
	excellent green	98	356.10	0.8	TC33 50 8504 6
	gardenia white	98	356.10	0.8	TC33 50 8505 U
	twilight blue	98	356.10	0.8	TC33 50 8505 7
	medium green	98	356.10	0.8	TC33 50 8508 2
	autumn red	98	356.10	0.8	TC33 50 8508 3
2	collar	95-98	4.25		BW1N 51 3F4
3	nut	95-97	2.45		H272 50 989
		98	3.45		9YB0 70 501
4	protector	95-97	2.00		T001 50 853
		98 B	3.10		T043 50 853A
5	clip	95-98	1.35		B252 51 P.15A
6	grommet	95-98	2.95		F044 51 912
7	fastener	95-98	2.45		B173 50 852A
8	License lamp	95-98			SEE FOOTNOTE
9	Molding	95-98	6.60		T002 50 852
10	Nameplate				
	Miller Cycle Engine	95-96	14.75	0.2	T002 51 771A
	"millenia"	95-97	23.70	0.2	TA02 51 721A
		98	20.95	0.2	T034 51 721
12	"S"	95-97	11.10	0.2	TA01 51 761
		98	14.60	0.2	T033 51 761
13	"Mazda"	95-96	23.95	0.2	TA04 51 711
		97	26.70	0.2	HG30 51 711
		98	14.25	0.2	T033 51 711
14	Emblem	95-97	21.45	0.3	TA04 51 740
15		98	24.85	0.3	T033 51 730
16	clip	95-98	1.10		LA01 51 958

PARTS: Order by description.

† PARTS: Part is included with finish panel.

‡ PARTS: Part is listed in REAR LAMPS group. Part is included with finish panel.

§ PARTS: Part is included with emblem.



5413732

EXTERIOR TRIM 1999-01

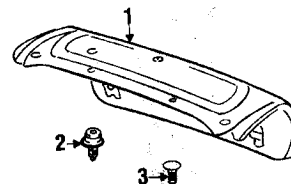
1	Finish panel				
	brilliant black	99-00	356.10	0.8	TC44 50 850B PZ
		01	356.10	0.8	T060 50 850B PZ
	champagne silver	99-00	356.10	0.8	TC44 50 850B 4F
		01		0.8	T060 50 850B 4F
	gentry silver	99-00	345.65	0.8	TC44 50 850B 31
	grace green	99-00	356.10	0.8	TC44 50 850B 41
		01	356.10	0.8	T060 50 850B 41
	snow white pearl	99-00	356.10	0.8	TC44 50 850B 62
		01	356.10	0.8	T060 50 850B 62
	twilight blue	99-00	356.10	0.8	TC44 50 850B 57
	medium green	99-00	356.10	0.8	TC44 50 850B 82
	autumn red	99-00	356.10	0.8	TC44 50 850B 83
	passion red	01	356.10	0.8	T060 50 850B 15
	platinum silver	01	356.10	0.8	T060 50 850B 79
2	collar	95-01	4.25		BW1N 51 3F4
3	nut	99-01	3.45		9YB0 70 501
4	protector	99-00B	3.10		T043 50 853A
		01 B	3.10		T060 50 853
5	clip	99-01	1.35		B252 51 P.15A
6	grommet	99-01	1.10		S09A 50 856
7	fastener	99-01	2.45		B173 50 852A
8	License lamp	99-01			SEE FOOTNOTE
9	Molding	99-01	89.55		T043 50 852A
10	screw	99-01	1.85		H690 50 862
11	Nameplate				
	"millenia"	99-01	20.95	0.2	T034 51 721
	"S"	99-01	14.60	0.2	T033 51 761
	"Mazda"	99-01	14.25	0.2	T033 51 711
14	Emblem	99-01	24.85	0.3	T033 51 730
15	clip	99-01	1.10		LA01 51 958

PARTS: Order by description.

† PARTS: Part is included with finish panel.

‡ PARTS: Part is listed in REAR LAMPS group. Part is included with finish panel.

§ PARTS: Part is included with emblem.

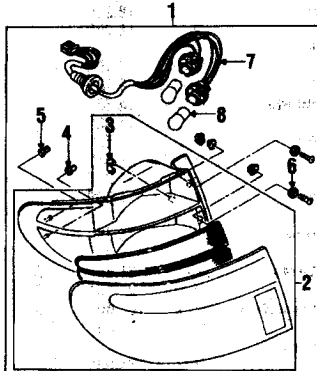


5413785

INTERIOR TRIM

1	Trunk lid trim	95-97	136.70	0.3	TB82 68 8WXA 05
		98	136.70	0.3	T032 68 8WXA 05
		99-00	84.95	0.3	T043 68 8WXB 05
		01	84.95	0.3	TC44 68 8WXB 05
	fastener				
2	type 1	95-98	1.25		B467 68 AC30 2
3	type 2	95-98	1.50		B040 68 865A 00
		99-01	1.00		G032 68 865A 00

REAR LAMPS



5413790

PARTS AND R&R OPERATIONS

TAIL LAMPS

ON BODY 1995-2000

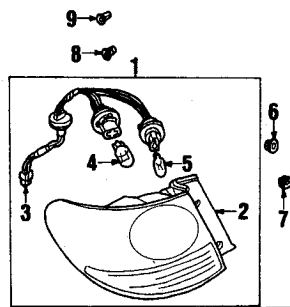
1 Tail lamp Assy	95-98R	215.00	0.5=	8879 51 150A
	95-98L	215.00	0.5=	8879 51 160A
	99-00R	287.90	0.5	TC44 51 150A
	99-00L	287.90	0.5	TC44 51 160A
2 Lens & housing	95-98R	189.60†	0.8=	TA01 51 170A
	95-98L	189.60†	0.8=	TA01 51 180A
	99-00R	297.90†	0.8	TA03 51 170A
	99-00L	297.90†	0.8	TA03 51 180A
3 Drain tube	95-97B	1.35†		B481 51 168
4 fastener	95-97B	.95†		B01A 51 146
5 grommet				
type 1	95-00B	2.00†		T001 51 141
type 2	95-00B	2.95†		T001 51 142
type 3	95-00B	1.25†		GA7B 51 146
6 cap				
type 1	95-00B	2.20†		T001 51 119
type 2	95-97B	1.10†		T001 51 199
7 Socket	95-98B	21.45†		T001 51 155C
	99-00B	26.45†		T043 51 155
8 Bulb				
signal	95-00B	.95†	0.2=	0000 11 1156
stop	95-97B	.55†	0.2=	0000 11 1157
	95-00B	10.20†	0.2	0000 11 3496

PARTS: Part is included in Tail lamp assembly.

† PARTS: Part is included with lens & housing.

‡ PARTS: Part is included in Tail lamp assembly. LABOR: Time includes Tail lamp assembly R&R.

† PARTS: Part is included in Tail lamp assembly. LABOR: Time is for one or all.



5413795

PARTS AND R&R OPERATIONS

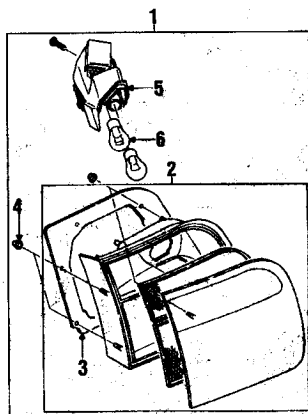
TAIL LAMPS

ON BODY 2001

1 Tail lamp Assy	01 R	296.00	0.5	TC86 51 150
	01 L	296.00	0.5	TC86 51 160A
2 Lens & housing	01 R	287.90†	0.8	TC86 51 170
	01 L	287.90†	0.8	TC86 51 180A

3 Socket	01 B	21.45†		T000 51 155
4 Bulb	01 B	2.60†		9870 08 215
5 Bulb	01 B	3.85†		9870 08 210Y
6 grommet	01	2.95†		T001 51 142
7 screw	01	2.00†		T001 51 141
8 fastener	01	.95†		B01A 51 146
9 grommet	01	1.25†		GA7B 51 146

PARTS: Part is included in Tail lamp assembly.



5413800

TAIL LAMPS
ON LID 1995-2000

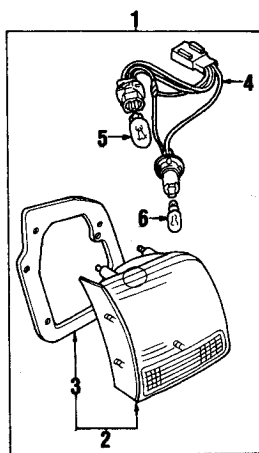
1 Tail lamp Assy	95-98R	268.15	0.5=	8874 51 380
	95-98L	268.15	0.5=	8874 51 390
	99-00R	290.75	0.5	TC44 51 3F0A
	99-00L	301.60	0.5	TC44 51 3G0A
2 Lens & housing	95-98R	277.90†	0.8	T001 51 3H0A
	95-98L	277.90†	0.8	T001 51 3J0A
	99-00R	277.90†	0.8	T043 51 3H0A
	99-00L	277.90†	0.8	T043 51 3J0A
3 gasket	95-98B	11.20†		T001 51 3H8
	99-00B	11.20†		T001 51 3H8
4 nut	95-97B	2.45†		H272 50 089
	98-00B	3.45†		9Y80 70 501
5 Socket	95-98R	43.10†		T001 51 3F7A
	95-98L	43.10†		T001 51 3G7A
	99-00R	43.10†		T043 51 3F7
	99-00L	43.10†		T043 51 3G7
6 Bulb				
upper	95-97B	.55†	0.2=	0000 11 1157
	98-00B	10.20†	0.2	0000 11 3496
lower	95-00B	.95†	0.2=	0000 11 1156

PARTS: Part is included in Tail lamp assembly.

† PARTS: Part is included with lens & housing.

‡ PARTS: Part is included in Tail lamp assembly. LABOR: Time includes Tail lamp assembly R&R.

† PARTS: Part is included in Tail lamp assembly. LABOR: Time is for one or all.



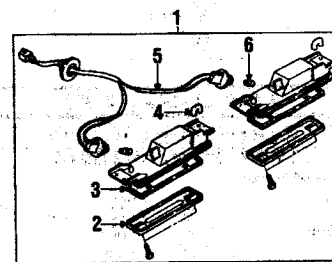
5413822

TAIL LAMPS

ON LID 2001

1 Tail lamp Assy	01 R	264.25	0.5	T060 51 3F0A
	01 L		0.5	T060 51 300A
2 Lens & housing	01 R	236.80†	0.8	T060 51 3H0A
	01 L	236.80†	0.8	T060 51 3J0A
3 gasket	01 B	11.20†		T001 51 3H8
4 Socket	01 B	35.05†		T060 51 3F7
5 Bulb	01 B	2.60†		9870 08 215
6 Bulb	01 B	1.75†		0000 11 0921

PARTS: Part is included in Tail lamp assembly.



5413820

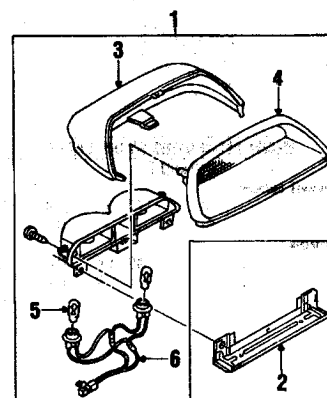
LICENSE LAMPS

1 License lamp	95-01B	61.45†	0.8=	T001 51 270D
2 Lens	95-01B	7.25†		T001 51 274C
3 gasket	95-01B	6.75†		T001 51 273
4 Drain tube	95-01B	3.35†		G563 51 069
5 Socket	95-01B	21.20†		T001 51 272A
6 Bulb	95-01B	.55†	0.2=	0000 11 0194

PARTS: Part is included in lamp assembly.

† LABOR: Time is for one or all.

‡ PARTS: Part is included with finish panel, listed in the TRUNK LID group, EXTERIOR TRIM subgroup.



5413810

HIGH MOUNTED STOP LAMP
1995-97 W/TWO BULBS

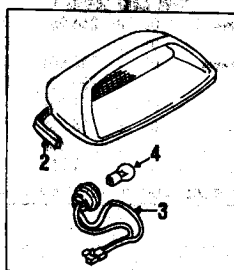
1 High mount lamp				
black	95-97	199.25†	0.4=	T001 51 580A 02
beige	95-97	199.25†	0.4	T001 51 580B 80
2 mount bracket	95-97	29.20		T001 51 588
3 Cover				
black	95-97	49.85†		T001 51 5870 2
beige	95-97	49.85†		T001 51 5878 0
4 Lens & housing				
black	95-97	61.05†		C001 51 58XB 02
beige	95-97	61.05†		C001 51 58XB 80
5 Bulb	95-97	1.75†	0.2=	0000 11 0921
6 Socket & wire	95-97	15.20†		C001 51 584

PARTS: Order by description.

† PARTS: Part is included in lamp assembly. Order by color.

‡ PARTS: Part is included in lamp assembly. LABOR: Time is for one or all.

CONTINUED



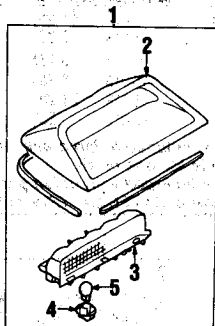
5413815

REAR LAMPS (CONT)

HIGH MOUNTED STOP LAMP 1997-00 W/ONE BULB

1 High mount lamp				
black	97-00	99.20	0.4	TC32 51 580F 02
beige	97-00	99.20	0.4	TC32 51 580F 80
2 protector	97-00	3.60#		TC32 51 582
3 socket	97-00	8.85#		801A 51 644
4 bulb	97-00	1.75#	0.2	9970 13 210

PARTS: Part is included in lamp assembly.



5413827

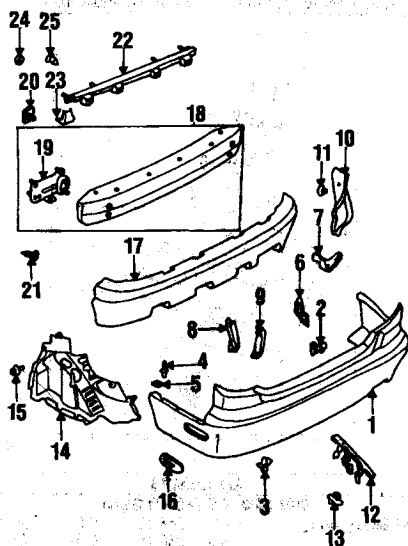
HIGH MOUNTED STOP LAMP 2001

1 High mount lamp				
gray	01	199.25	0.4	TC86 51 580B 05
beige	01		0.4	TC86 51 580A 60
2 Lamp cover				
gray	01	49.85#	0.4	TC86 51 587B 05
beige	01	#	0.4	TC86 51 587A 60

3 Mount bracket	01	100.80#		TC86 51 583A
4 Socket	01	2.50#		DC35 51 584
5 Bulb	01	.55#	0.2	8000 11 6194

PARTS: Part is included in lamp assembly.

REAR BUMPER



5413830

OVERHAUL OPERATIONS

O/H bumper assy. 95-01 @ 2.5

R&I OPERATIONS

R&I bumper assy. 95-01 1.0

PARTS AND R&R OPERATIONS

BUMPER & COMPONENTS

1 Bumper cover (p2.5)	95-96	276.00#	2.1	TA01 50 221C
type 1	(p2.5) 97-00	276.00<	2.1	TOY2 50 221B J
type 2	(p2.5) 97-00	276.00<	2.1	TY92 50 221
w/2 tone color	(p2.5) 99-01	300.00	2.1	TO43 50 221
paint 1-tone	(p2.5) 01		2.1	TO80 50 221
2 fastener	95-01	3.20#		BF67 50 235
3 clip	95-01	1.10#		BF67 50 033
4 rivet				
type 1	95-01	.45#		9025 73 205
type 2				
beige	95-98	1.85*		KA39 50 7953 5
black	95-98	1.85*		KA39 50 7950 8
light titanium	95-98	1.85*		KA39 50 7954 J

6 seal	95-98	1.10#		TA01 50 220
plate	95-01R	12.50#		TA01 50 250
	95-01L	12.50#		TA01 50 290
7 retainer	95-01R	18.25#		TA01 50 290
	95-01L	18.25#		TA01 50 290
bracket				
inner	95-01	9.10#		TA01 50 200
outer	95-01	9.10#		TA01 50 250
10 splash shield	95-01R	14.35#		TA01 50 340A
	95-01L	14.35#		TA01 50 350A
11 grommet	95-01	1.50#		KA79 50 AFA
12 board	95-01R	21.85#		TA01 50 36XA
	95-01L	21.85#		TA01 50 37XA
13 grommet	95-01R	1.50#		TA01 50 021
	95-01L	1.50#		TA01 50 022
14 Under cover	95-01	76.35#		TA01 50 C51A
15 rivet	95-01	1.35#		B082 51 833
16 side reflector	95-01R	21.60#	0.2=	TO01 51 580A
	95-01L	21.60#	0.2=	TO01 51 5C0A
17 Energy absorber	95-00	161.65#	2.5	TA01 50 311
	01	73.35#	2.5	TC86 50 311
18 Rein beam				
to 3/95	95	286.50#	2.5	TA01 50 280B
from 3/95	95-00	286.50#	2.5	TA01 50 280C
	01	286.25#	2.5	TO60 50 280A
19 stay	95-00R	65.45#		TA01 50 270A
	95-00L	65.45#		TA01 50 280A
	01			NOT LISTED
20 gasket	95-01B	2.50		GA39 50 285
21 pin	95-01	4.25		GA39 50 1K5
22 Retainer plate				
to 3/95	95	39.95		TA01 50 280
from 3/95	95-01	39.95		TA01 50 280B
23 bracket				
to 3/95	95	2.00		TA01 50 CE1A
from 3/95	95-01	2.10		TA52 50 CE1
24 gasket	95-97	.85		JO61 50 252
	98-01	.95		JO61 50 252
25 mount stud	95-01	2.00		TA01 50 1K5A

LABOR: Time is for overhaul.

† LABOR: Included in overhaul time.

‡ PARTS: Part is included with reinforcement beam.

§ LABOR: With bumper removed.

¶ LABOR: Bumper overhaul time includes bumper lamp R&I/R&R.

* PARTS: Order by color. LABOR: Included in overhaul time.

< PARTS: Use type 1 for paint colors: black, excellent green, and indigo blue. Use type 2 for all other paint colors. LABOR: Time is for overhaul.